

		<div>BHARAT HEAVY ELECTRICALS LIMITED</div> <div>PROJECT ENGINEERING & SYSTEMS DIVISION</div> <div>HYDERABAD-32</div>			
PAINTING SCHEDULE FOR FIRE PROTECTION SYSTEM					
1. Paint requirement FOR Over-ground (GI Pipe) pipes normally empty but periodically charged with water .					
SL No	Name of the item	Type	Number of coat	DFT of each layer in micron	Remark
1	Primer	Etch Primer: micaceous iron oxide (MIO)	2	6	
2	Final Paint	Synthetic Enamel paint (Long Oil Alkyd) to IS2932.	3	25	shade : RAL3000 PO RED
		Total DFT in micron		87	
	Note: Surface preparation shall be done either by manually or by any other approved method.				
2. Paints for external surfaces protection of piping / fittings/ Structural steel, etc. (Carbon steel /Mild Steel) to be installed indoor and outdoor.					
SL No	Name of the item	Type	Number of coat	DFT of each layer in micron	Remark
1	Primer	Red Oxide Zinc Phosphate primer to IS 12744 (Alkyd base)	1	30	
2	Final Paint	Synthetic Enamel paint (Long Oil Alkyd) to IS2932.	3	25	Shade : RAL3000 PO RED shade for structural steel: Dark Admiralty Grey colour shade 632
		Total DFT in micron		105	
2. Paints for external surfaces protection of Deluge valve, alarm valve , foam monitor, Foam proportioning equipments and foam maker etc. to be installed indoor and outdoor.					
SL No	Name of the item	Type	Number of coat	DFT of each layer in micron	Remark
1	Primer	Zinc filled epoxy Primer	1	35	
2	Final Paint	Aliphatic Polyurethane	3	30	shade : shade : RAL3000 PO RED
		Total DFT in micron		125	
	Note: 1. Surface preparation shall be done by means of Degreasing and Mech. Cleaning with wire brushing/hand tool (SP6 as applicable).				
Note:					
1	Paint shall be as per IS 2932.				
2	Painting not required on a. Uninsulated austenitic stainless steel, b. Plastic and/or plastic coated materials and c. Non-ferrous materials like aluminum.				
3	Painting for the internal surfaces of vessel and tanks shall be as per manufactuer standard.				