

DRAWING NO.
3-80-468-35364

3-80-468-35364
L
(SPECIFIC LENGTH)

MATERIAL SPECIFICATION :- IS:3589-410MPA
(SPIRAL/LS WELD)

NOTES: -

- 01 ALL PIPES ARE TO BE SUPPLIED WITH EDGE PREPARATION AS PER DRG NO. 3-80-300-19825, FOR EP STYLE & d1 VALUE (WELD END DIAMETER) REFER THE TABLE. INSIDE BEVEL IS REQUIRED, ONLY IF D1 VALUE IS HIGHER THAN INSIDE DIAMETER.
- 02 TOLARANCE ON TOTAL LENGTH OF PIPE FOR EACH SERIAL NO IS + 2 METERS .
- 03 FOR SHOP PAINTING/COATING DETAILS , REFER CUSTOMER APPROVED PAINTING SCHEDULE & QUALITY PLAN FOR THE PROJECT.
- 04 FOR PIPE DIAMETER > 1000mm , SPIDER ARRANGEMENT HAS TO BE PROVIDED AT THE ENDS AFTER EDGE PREPARATION , AS PER DRG. NO. 4-80-999-93078. FOR PIPE DIAMETER < 1000mm , SPIDER ARRANGEMENT IS NOT REQUIRED.

SL. No.	DU NO.	PGMA	PIPE DESCRIPTION	QTY (in Meters)	SPECIFIC LENGTH	MATL. CODE		EDGE PREPARATION AS PER DRG NO. 3-80-300-19825	
						MATL. SPEC.	STYLE	STYLE	ø d1
01	001	80-468	PIPE OD 3840X14 (UNDER GROUND PIPING)	300 MR	10MR TO 12.5MR	15 938 746 0001 IS3589-410MPA	STYLE-D	3812	

CUSTOMER NO. : 7364

NAME OF PROJECT :

PANKI THERMAL POWER PROJECT (1 x 660MW)

NAME OF CUSTOMER :

UTTAR PRADESH RAJYA VIDYUT UTPADAN NIGAM LTD.

		BHARAT HEAVY ELECTRICALS LTD.,		DRN	NAME	SIGN	DATE	NO OF ITEMS
		PIPING CENTRE, MADRAS		CHD	P SURESH		01.02.19	
				APPD	C SARVANAN		01.02.19	
DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg)	NAME OF ORIGINAL ORGANISATION		ITEM No.		
CODE	C /M /F	N.T.S						
TITLE		PRODUCTION NOTES FOR CW & ACW PIPING SYSTEM		CARD CODE	DRAWING No.		REV	
				U 01	3-80-468-35364		00	

