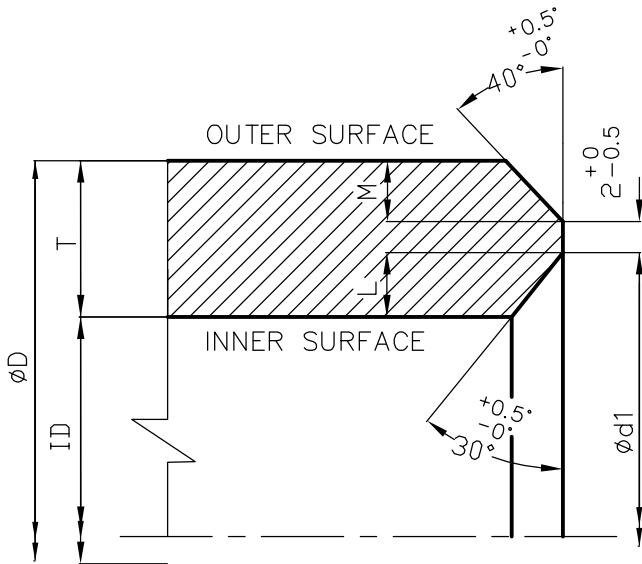


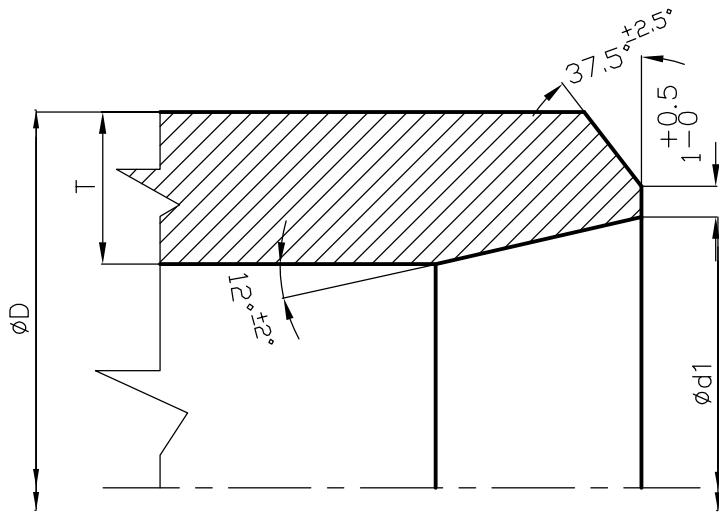
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REV	DATE	ALTERED	
		APPROVED	
		ALL DIMENSIONS ARE IN MILLIMETRES	



PIPE SIZE	M	L	ID	Ød1
ØD X T	5	T-7	D-2T	D-14

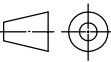
FIG-A E.P.DETAIL FOR PIPES OF THICKNESS
ABOVE 14mm



PIPE SIZE	Ød1
ØD X T	D-2T

STYLE-D E.P.DETAIL FOR PIPES OF THICKNESS
14mm AND BELOW

STANDARD

		BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017		DRN	NAME C.KUMAR	SIGN	DATE 11.04.08	NO.OF VAR
				CHD	C.K.KARAN		11.04.08	
				APPD	C.K.KARAN		11.04.08	
DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG). 	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S					
TITLE EDGE PREPARATION DETAIL FOR PIPE DIA >1000				CARD CODE U 01	DRAWING NO. 4-80-999-93079			REV 00