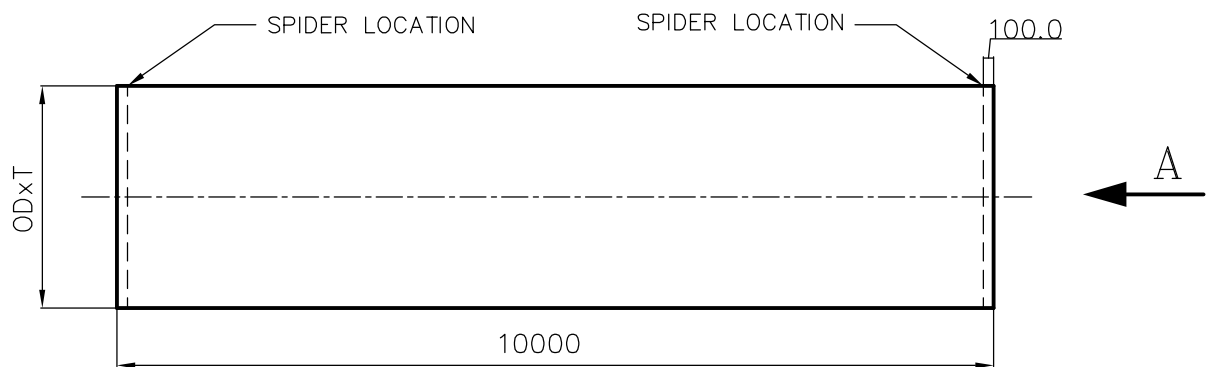


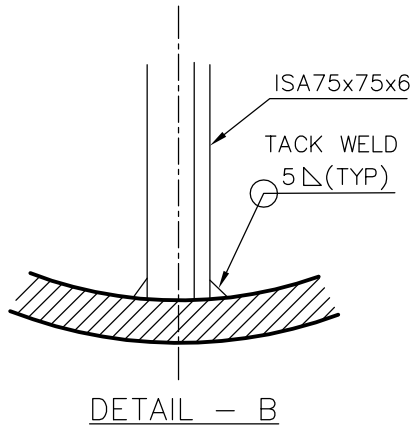
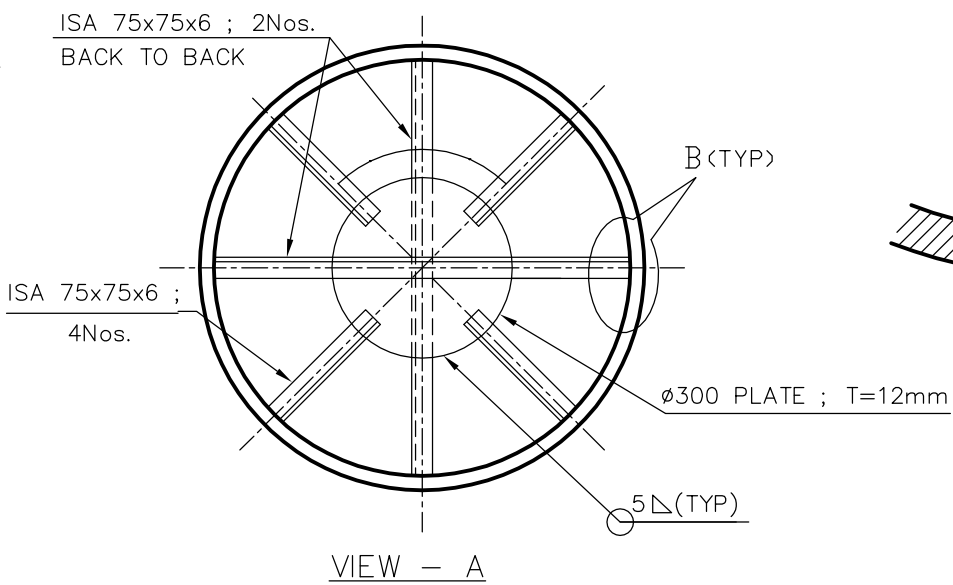
CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED
		APPROVED

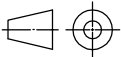
ALL DIMENSIONS ARE IN MILLIMETRES



SPIRAL/LONGITUDINAL WELDED PIPE
(2 LOCATIONS IN 10 MTR. PIPE)



STANDARD

		BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017		DRN	C.KUMAR	SIGN	DATE 11.04.08	NO.OF VAR
				CHD	C.K.KARAN		11.04.08	
				APPD	C.K.KARAN		11.04.08	
DEPT	GRADE OF UNTOL. DIM		SCALE	WEIGHT (KG). 	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S					
TITLE SPIDER ARRANGEMENT FOR FOR PIPE DIA >1000				CARD CODE U 01	DRAWING NO. 4-80-999-93078			REV 00