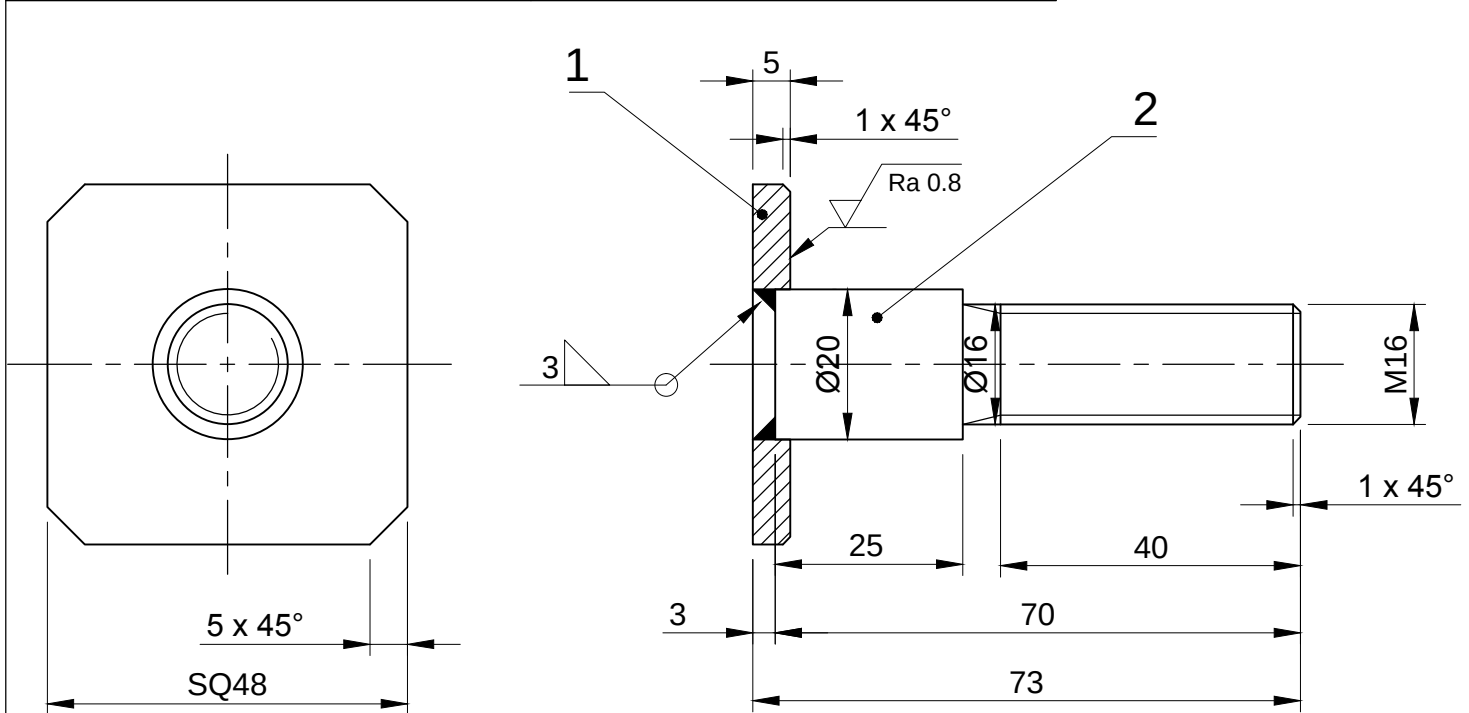


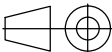
REV 01	DATE 26.06.90	ALTERED CHECKED APPROVED	<i>G. Rajendrakumar</i> <i>A. Arockiam</i> <i>S. S. Sundaram</i>	REV 02	DATE 26.11.91	ALTERED CHECKED APPROVED	<i>G. Rajendrakumar</i> <i>A. Arockiam</i> <i>S. S. Sundaram</i>
DIMENSIONS 73,70,25 & 3 WERE 82,82,32 & 2 RESPECTIVELY. PLATE THICKNESS 6mm OF ITEM NO 1 WAS 4mm				PLATE THICKNESS 6 IS ALTERED TO 5 AS PER SHOP MTCE REQUEST			
REV 03	DATE 23.06.93	ALTERED CHECKED APPROVED	<i>G. Rajendrakumar</i> <i>A. Arockiam</i> <i>S. S. Sundaram</i>	REV 04	DATE 24.07.13	ALTERED CHECKED APPROVED	<i>R. Vinolth kumar</i> <i>S. Loganathan</i> <i>M. Chandrakumar</i>
MATERIAL SPCN Fe 410 WA IS 2062 FOR ITEM NO 1 AND 30 C8 IS 1875 FOR ITEM NO 2 WERE C20 IS 226 C30 IS 2073				DRAWING CONVERTED TO ACAD MATERIAL SPCN E 250B IS 2062 FOR ITEM NO 1 & 2, WERE Fe410 WA IS 2062 & 30C8 IS 1875 RESPECTIVELY			

 $\sqrt{\text{Ra } 3.2}$ ($\sqrt{\text{Ra } 0.8}$)


NOTE:

THIS DRG. SUPERSEDS DRG.NOS 4-7-0136-02-01190 & 4-7-0136-02-02902

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2	RO Ø22 x 70 L IS 1732				E 250B IS 2062	1	0.20
1	PL 48 x 48 x 6 IS 1730				E 250B IS 2062	1	0.10
ITEM NO	DESCRIPTION	DRAWING NO			MATL CODE	UNIT WT	
					MATL SPEC	QTY	
EQPT: STRAIGHTENING MACHINE KR75 WITH FACILITIES							
		Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI – 620014		DRN	NAME G.RAJENDRAKUMAR	SIGNATURE <i>G. Rajendrakumar</i>	DATE 16.03.90
				CHD	A.AROCKIAM	<i>A. Arockiam</i>	16.03.90
				APPD	S.S.SUNDARAM	<i>S. S. Sundaram</i>	16.03.90
DEPT SSTP	GRADE OF UNTOL. DIM		SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO 1-7-0136-02-01320		ITEM 7
CODE 456	$\phi/M/\#$ IS: 2102		1:1	0.3	REF TO OLD DWG NO		
TITLE KRC - RETAINER BOLT M16 TROUGH LINING ASSEMBLY				CARD CODE U 01	DRAWING NO : 4-7-0136-02-04066		REV 04