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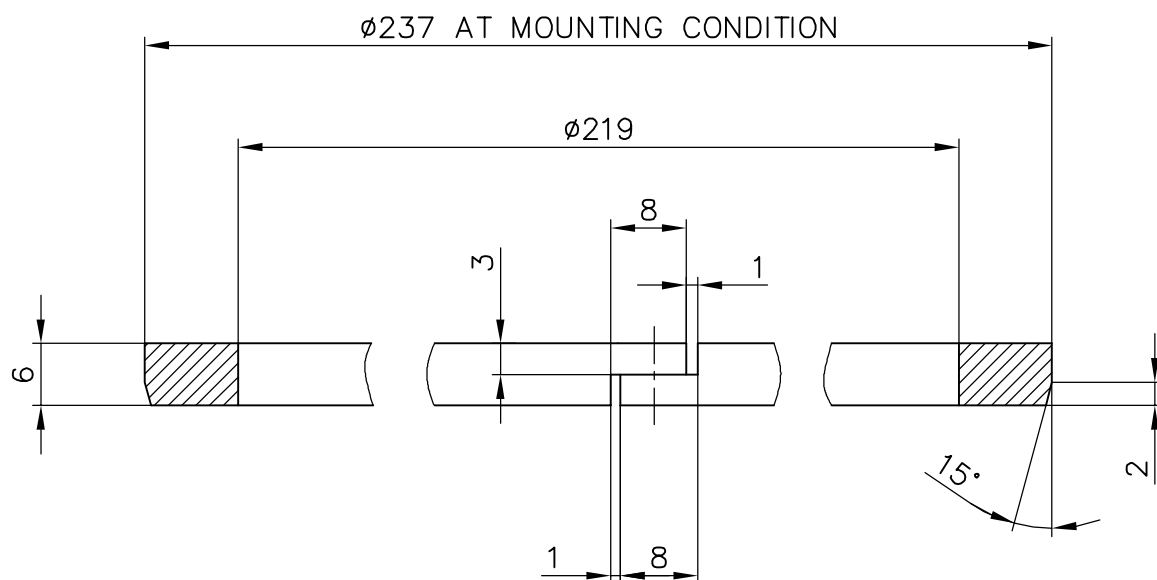
REV	DATE	ALTERED
		CHECKED

ALL DIMENSIONS ARE IN MILLIMETRES

FOR PRODUCTION

REF. PR:QA:590 FOR PAINTING
REF. PR:QA:500 FOR UNTOL. DIMNS.
REF. APPLICABLE GMS FOR MATCODE&SPEC.

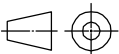
0.8



NOTES:-

01. PISTON RING $\phi 242/\phi 224 \times 6$ DIMENSIONS AT MOUNTING CONDITION
02. NON-DIMENSIONIONED EDGES CHAMFERED TO $0.2 \times 45^\circ$

01	PISTON RING-CAST				0.300
			GGG40		1
ITEM NO.	DESCRIPTION	STD	MATL. CODE	A/C	UNIT
			MATL. SPECN.		DI
					UNIT WT.
					QTY

			BHARAT HEAVY ELECTRICALS LTD., UNIT: BOILER AUXILIARIES PLANT, RANIPET — 632 406.		DRN	NAME A.M.REDDY	SIGN —Sd/—	DATE 21.09.17	NO.OF VAR
				CHD	A.M.REDDY	—Sd/—	21.09.17		
				APPD	A.V.N	—Sd/—	21.09.17		
DEPT FANS	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG). 0.300	REF. TO ASSY./OLD DRG. v7015900			ITEM NO.	NO. OF ITEMS
CODE 864	PR: QA: 500		NTS						
TITLE PISTON RING				CARD CODE U 01	DRAWING NO. 4—55—227—03228			REV	

Size A4