

[illegible]

FOR PRODUCTION
REF. PR:QA:590 FOR PAINTING
REF. PR:QA:500 FOR UNTOL. DIMNS.
REF. APPLICABLE GMS FOR MATCODE&SPEC.

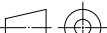
0.8 ✓



NOTES:—

01. PISTON RING $\phi 207/\phi 191 \times 5$ DIMENSIONS AT MOUNTING CONDITION
02. NON-DIMENSIONIONED EDGES CHAMFERED TO $0.2 \times 45^\circ$

01	PISTON RING—CAST					0.195
			GGG40			1
ITEM NO.	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT WT.
			MATL. SPECN.	C	DI	QTY

		BHARAT HEAVY ELECTRICALS LTD., UNIT: BOILER AUXILIARIES PLANT, RANIPET — 632 406.		DRN	NAME	SIGN	DATE	NO. OF
				CHD	RATNABABU	—Sd/—	09.02.17	VAR
				APPD	A.V.N	—Sd/—		
DEPT FANS	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
CODE 864	PR: QA: 500		NTS	0.195	V7015900 (4—55—328—03158)			
TITLE				CARD CODE	DRAWING NO.			REV
PISTON RING				U 01	4—55—328—03160			

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