

Schedule

S. No.	Technical Description	Vendor Comments
1	<p>Transfer Chain in assembled condition (without Sprocket) as per Assembly Drawing 2-7-1125-21-10104</p> <p>Transfer chain parts (Item no. 1 to 8) shall be as per Drawing No. 2-7-1125-21-10103, with part drawings are as follows,</p> <ol style="list-style-type: none"> 1. Links Connecting Shaft 3-7-1125-21-10114 2. V-Block-Inner Link 3-7-1125-21-10115 3. Outer Link 4-7-1125-21-10243 4. Bush 4-7-1125-21-10244 <p>IS/DIN standards mentioned in the drawing shall be adhered.</p> <p>Approvals before Manufacture:</p> <ol style="list-style-type: none"> a) Only SKF/INA make bearings shall be accepted. Bearings shall be procured from SKF/INA or their Authorized dealers (Purchase Order copy to be attached). b) In case procured from authorised dealer, valid authorisation certificate from SKF/INA shall be attached. c) Pre Dispatch Inspection Certificate from SKF/INA shall be provided. <p>Dispatch Clearance:</p> <p>Vendor shall submit the following for dispatch clearance,</p> <ol style="list-style-type: none"> a) Chemical composition and material hardness report from NABL accredited lab. b) Dimensional inspection report. <p>Inspection at BHEL:</p> <p>Following shall be checked</p> <ol style="list-style-type: none"> a) Chemical composition, material hardness and surface roughness at BHEL Lab. b) Dimensions as per drawing c) Application of rust preventive oil on ferrous metal machined surface. 	