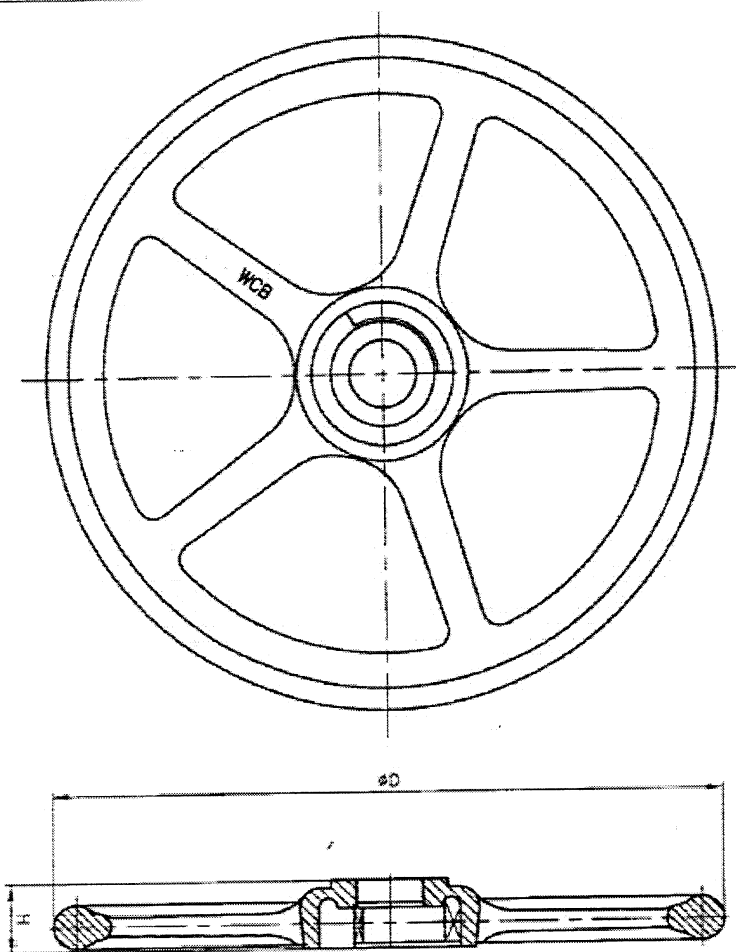
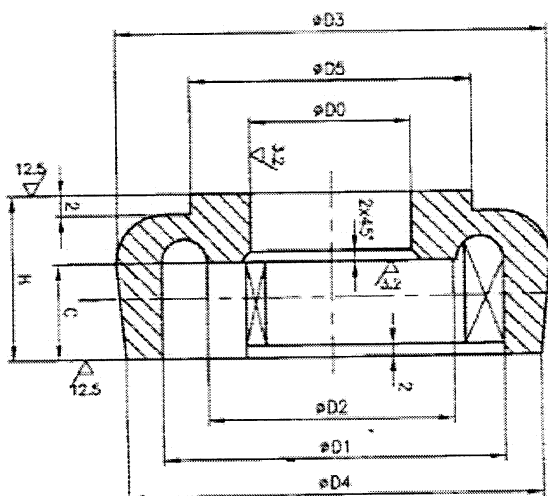


SL.No	DRAWING No.	COMP. CODE	ØD	DIMENSIONS								No. OF ARMS	WT. (kg)	SIZE	DIA. OF SPINDLE Ød	Cast Dwg. No.
				H	ØD0	ØD1	ØD2	ØD3	ØD4	ØD5	C					
01	3-V-K648-17701/01	93 008 013	400	37	50	85	62	110	103	70	24	4	9.38	400	32	2V-K648-06166R02
02	3-V-K649-17701/01	93 106 888	450	41	60	100	75	130	123	80	26	4	11.91	450	36	2V-K650-06166R02
03	3-V-K650-17701/01	93 055 611	500	41	60	100	75	130	123	80	26	5	15.6	500	40	2V-K651-06166R02
04	3-V-K651-17701/01	93 106 889	560	46	70	110	85	145	138	90	28	5	17.50	560	44	2V-K651-06166R02
05	3-V-K652-17701/01	93 106 890	630	46	70	110	85	145	138	90	28	6	19.7	630	48	2V-K652-06166R02
06	3-V-K653-17701/01	93 106 891	710	52	96	125	100	165	158	110	30	6	25.8	710	52	2V-K653-06166R02

DETAIL OF BOSS



NOTE:-1. For Casting dimensions Refer to casting Dwg. No. 2V-0000-06166R

2. Material of hand wheel may be ASTM A216 WCB/ Malleable Iron conforming to IS: 14329 /SG Iron conforming to GR.450/10 of IS:1865.

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

NO		DESCRIPTION		WTL CODE	WTL SPECN	HEAT TREATMENT	NET WT (kg)	NET WT (kg)	DRAWING NO	ITEM NO
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										
BHARAT HEAVY ELECTRICALS LTD.										
IVP-Goldenval Subh-143422										
DEPT	SCALE	N T S	RIGHT (X)	APPRO	NAME	SIGN	DATE	NO OF		
CODE					DRN	YRAS KUMAR	09.04.2012	VAL		
					CHD	SURESH BANSAL	09.04.2012			
					APPO	S. K. KENNY	09.04.2012			
REFERENCE INFORMATION										
3V-0000-17701/01										
DRAWING NO.										
SKETCH-HW-01										
REV										

