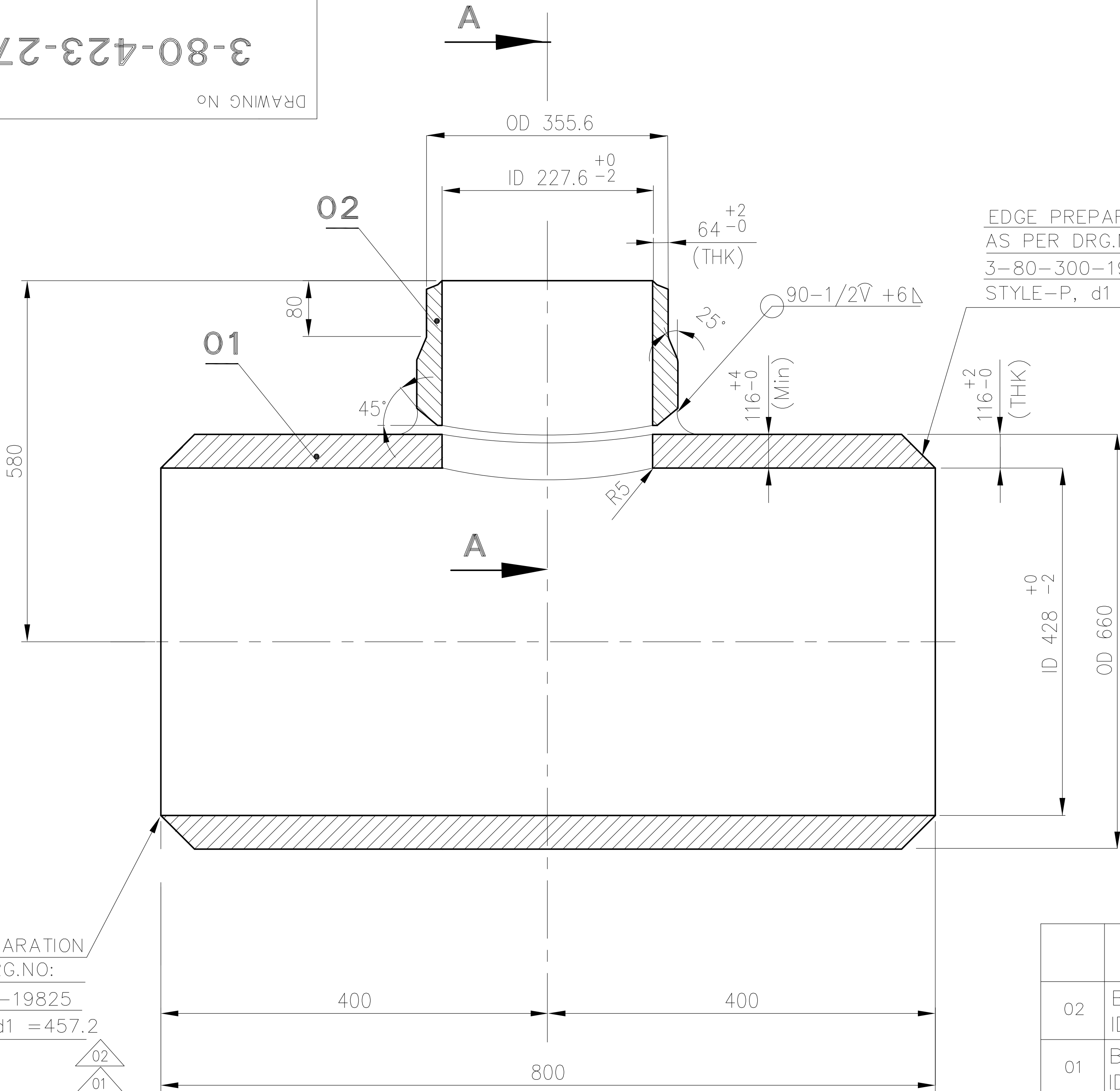


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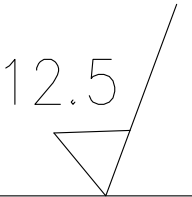
3-80-423-27272

DRAWING No

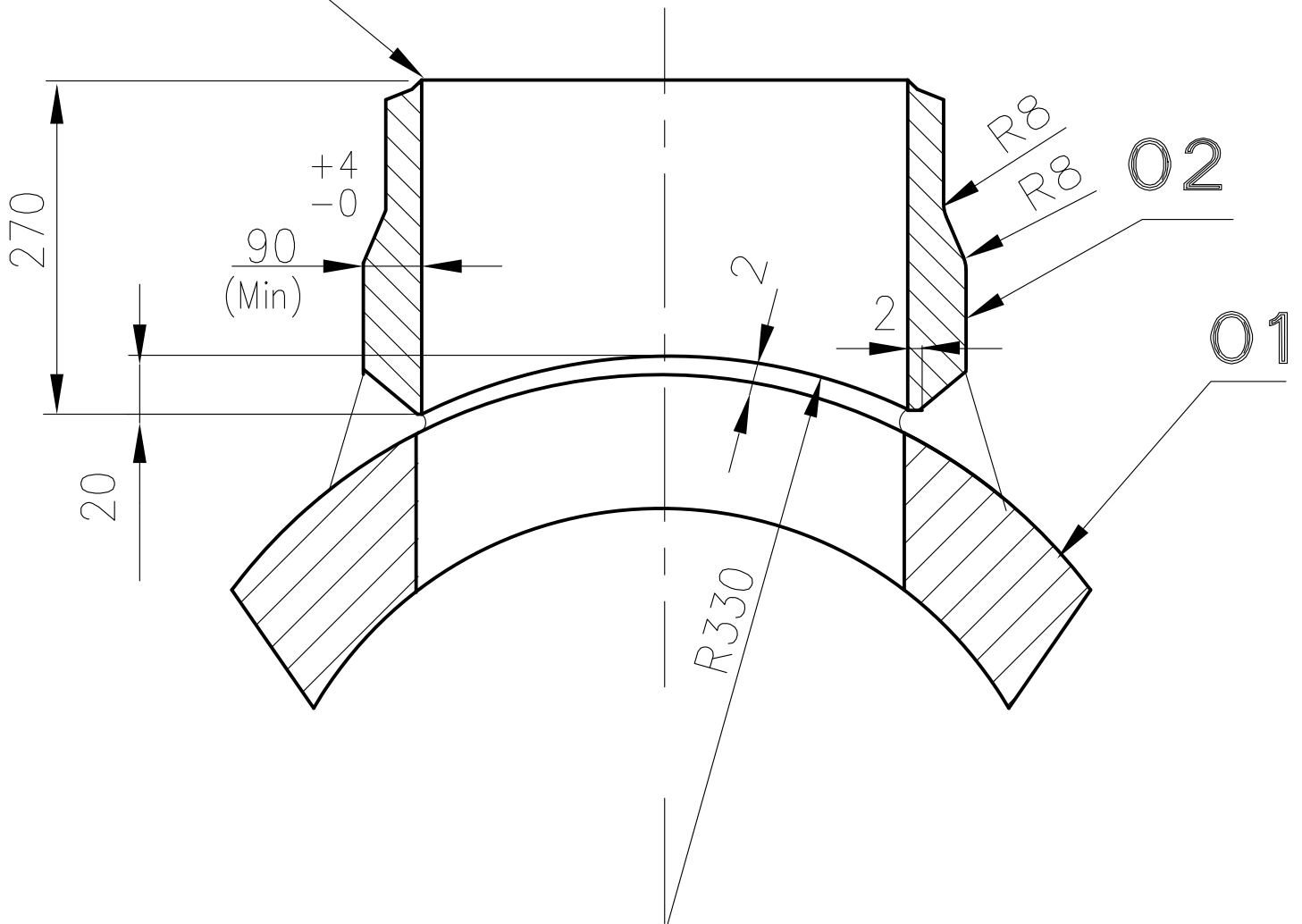


NOTES :-

- DESIGN PRESSURE : 480 Kg/Sq.Cm (g)
- DESIGN TEMPERATURE : 200° C
- FOLLOW TDG : 108 LATEST
- PIPE SA106GRC(A) CAN ALSO BE USED IN PLACE OF SA105(A)
- THE STOCK CODE FOR THE FINISHED UEQ. TEE:925058700000



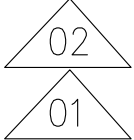
EDGE PREPARATION
AS PER DRG.NO:
3-80-300-19825
STYLE-P, d1 =231.6

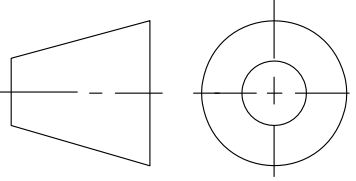


SECTION-AA

STANDARD

EDGE PREPARATION
AS PER DRG.NO:
3-80-300-19825
STYLE-P, d1 =457.2



02	BRANCH NOZZLE L=270 ID 227.6 x Thk 90 Min	3-80-423-27272		SA 105	A	190,233 1
01	BASE PIPE L = 800 ID 428 x Thk 116 Min	3-80-423-27272		SA 105	A	1244,360 1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME T.RAJASEKAR	SIGN -SD.-	DATE 10.05.10
			CHD	LALIT	-SD.-	10.05.10
			APPD	C.SARAVANAN	-SD.-	10.05.10
DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S.	WEIGHT (Kg). 1435	BHEL PO REF.NO:	
CODE	C/M/F					ITEM No.
TITLE FABRICATED UNEQUAL TEE (OD660x116/OD355.6x64) SA105				CARD CODE U 01	DRAWING No. 3-80-423-27272	REV 02

REV 02	DATE 26.09.13	ALTD: M.MANO APPD: R.SESHAGIRI	REV 01	DATE 10.11.10	ALTD: LALIT -SD.- APPD: CS -SD.-
ZONE	d1 VALUE OF BASE PIPE REVISED.		ZONE	d1 VALUE OF BASE PIPE REVISED.	
	REVISION MARKED AS 			REVISION MARKED AS 	