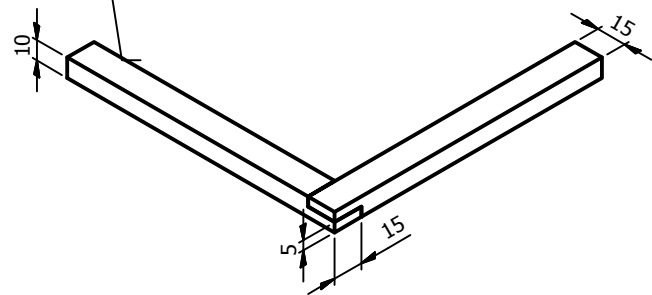
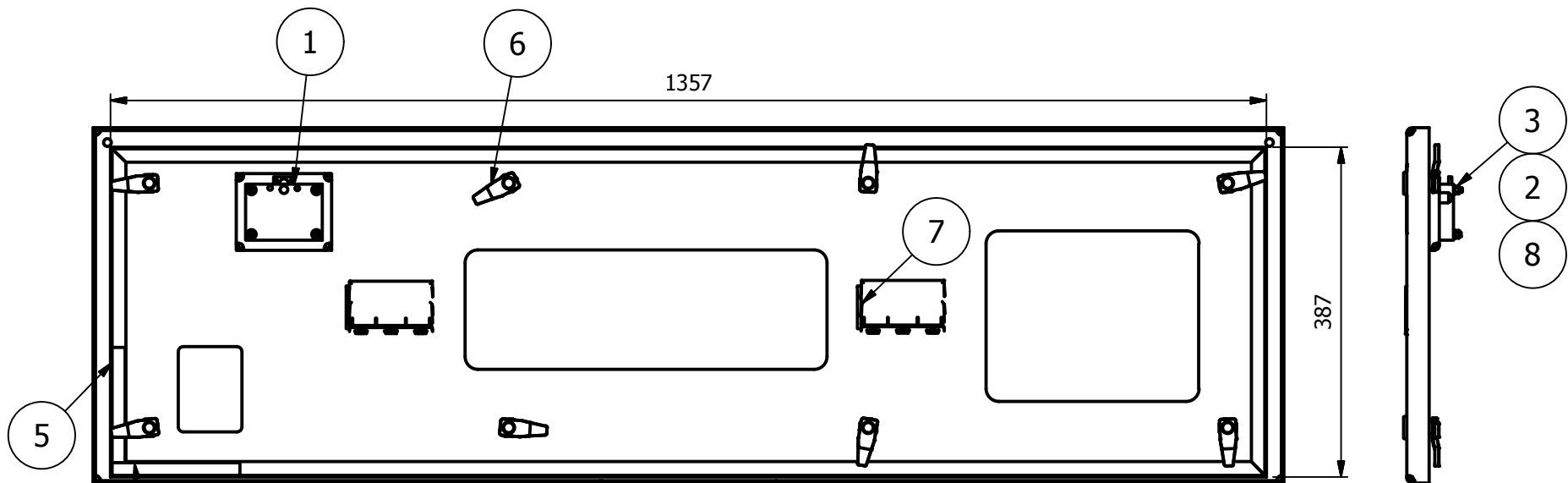
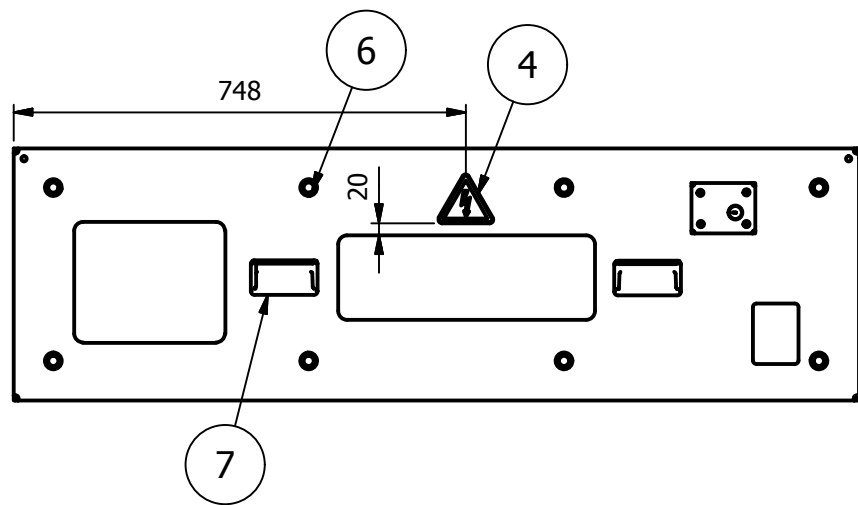


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PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	HSBA-331645-R	Lock-right
2	8	NF E 25-510 - CL 5 x 11	Conical spring washers
3	4	ISO 4034 - M5	Hex Nut. Product grade C
4	1	07201157	safety label 100 x 87 mm
5	3.55 Mtrs	225-1510 EPDM	DIRAK MAKE(10 x 15)
6	8	7-078 (DIRACK)	COMPRESSION LOCK
7	2	213-0705_51	Dish handle SNAP-LINE Polyamide, clip-in-DIRAK
8	4	DIN 912 - M5 x 30	Cylinder Head Cap Screw



GASKET FIXING ARRGT.



QTY.	ITEM No.	DESCRIPTION	DRAWING NO.	ITEM No.	MATERIAL CODE	UT.Wt. (kgs)
				VARI ANT	MATERIAL SPECN.	QTY.

CARD TYPE 2

CARD TYPE 1

 BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE		NAME	SIGN.	DATE	No. C
	DRN	RC		25.11.2016	6
	CKD	AN		26.11.2016	
	APPD	DV		28.11.2016	

DEPT. TE	FOR UNSPECIFIED- TOLERANCES REFER ED 0230499		SCALE	WEIGHT(Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. of
CODE 445							

TITLE TOP FRONT DOOR LOCK ASSY.(HLC)	DRAWING NO. 3 668 08 01427		REV. 01
	SHEET NO. 01	NO. OF SHEETS 02	

FORM No. A3-01

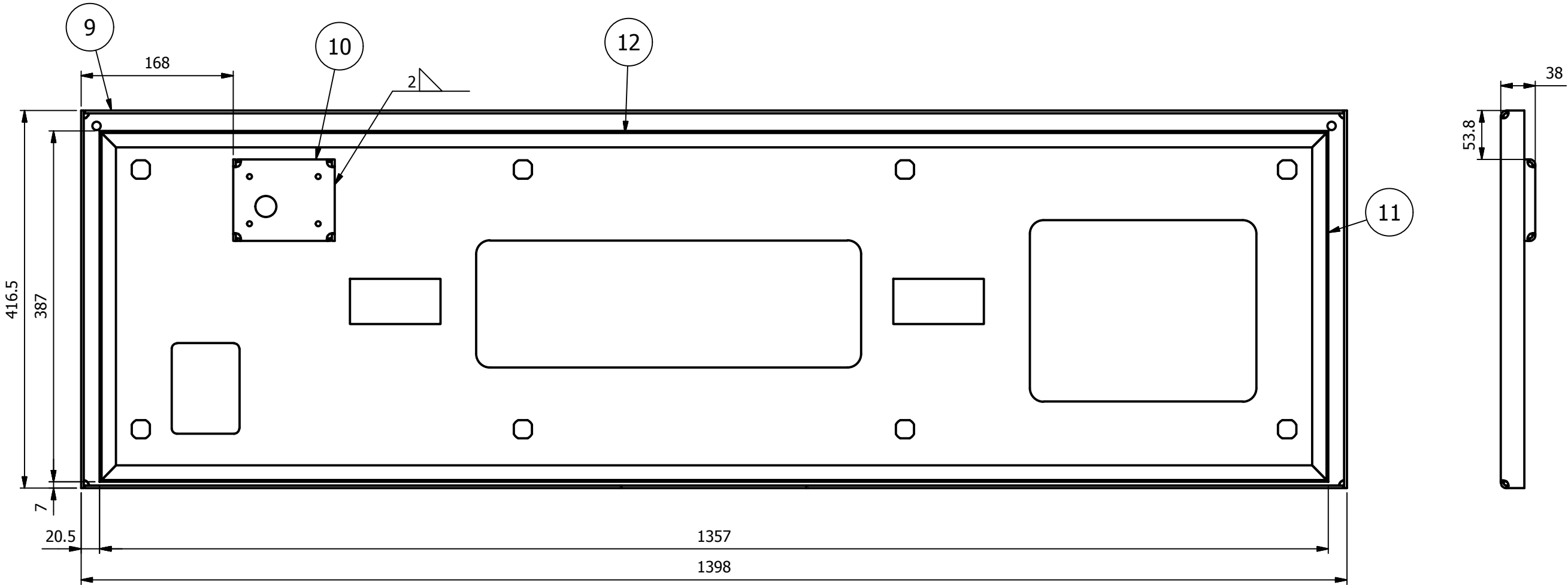
A3 SIZE

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3 668 08 01427
DRAWING NO.

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
9	1	3 668 08 01435	TOP FRONT DOOR.(HLC)
10	1	3 668 08 01425	LOCK FIXING BRACKET
11	2	4 668 08 00533IT04	DOOR STRIP (HLC)
12	2	4 668 08 00533IT01	DOOR STRIP (HLC)



Notes

1. All dimensions are in mm
2. Remove sharp edges and corners
3. Unspecified tolerance as per ISO 2768-m.
4. All stiffners and L angles to be weld 5mm length with 150 mm interval.
5. All corners should be water tight.

FINISH:- PICKLING AND PASSIVATING ACC. TO EN 2516.
IF REQUIRED SIKAFLEX-221 TO BE APPLIED BETWEEN DOOR AND STRIP.
NOTE. 1 :- GASKET TYPE : DIRAK-225-1510\EQUIVALENT. EPDM ONLY WITH PERMANENT ADHESIVE.
2 :- GASKET HAS TO BE FIXED AS SHOWN SHEET NO 1.

QTY.	ITEM No.	DESCRIPTION	DRAWING NO.	ITEM No.	MATERIAL CODE	UT.Wt. (kgs)
				VARIANT	MATERIAL SPECN.	QTY.

CARD TYPE 2

CARD TYPE 1



BHARAT HEAVY ELECTRICALS LIMITED.
ELECTRONICS DIVISION, BANGALORE

DRN	NAME	SIGN.	DATE	No. OF
RC			25.11.2016	6
CKD	AN		26.11.2016	
APPD	DV		28.11.2016	

DEPT. TE	FOR UNSPECIFIED-TOLERANCES REFER ED 0230499	SCALE	WEIGHT(Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF
CODE 445						

TITLE		DRAWING NO.		REV.
TOP FRONT DOOR WELDED ASSY.(HLC)		3 668 08 01427		00
SHEET NO. 02		NO. OF SHEETS 02		