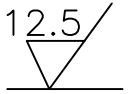
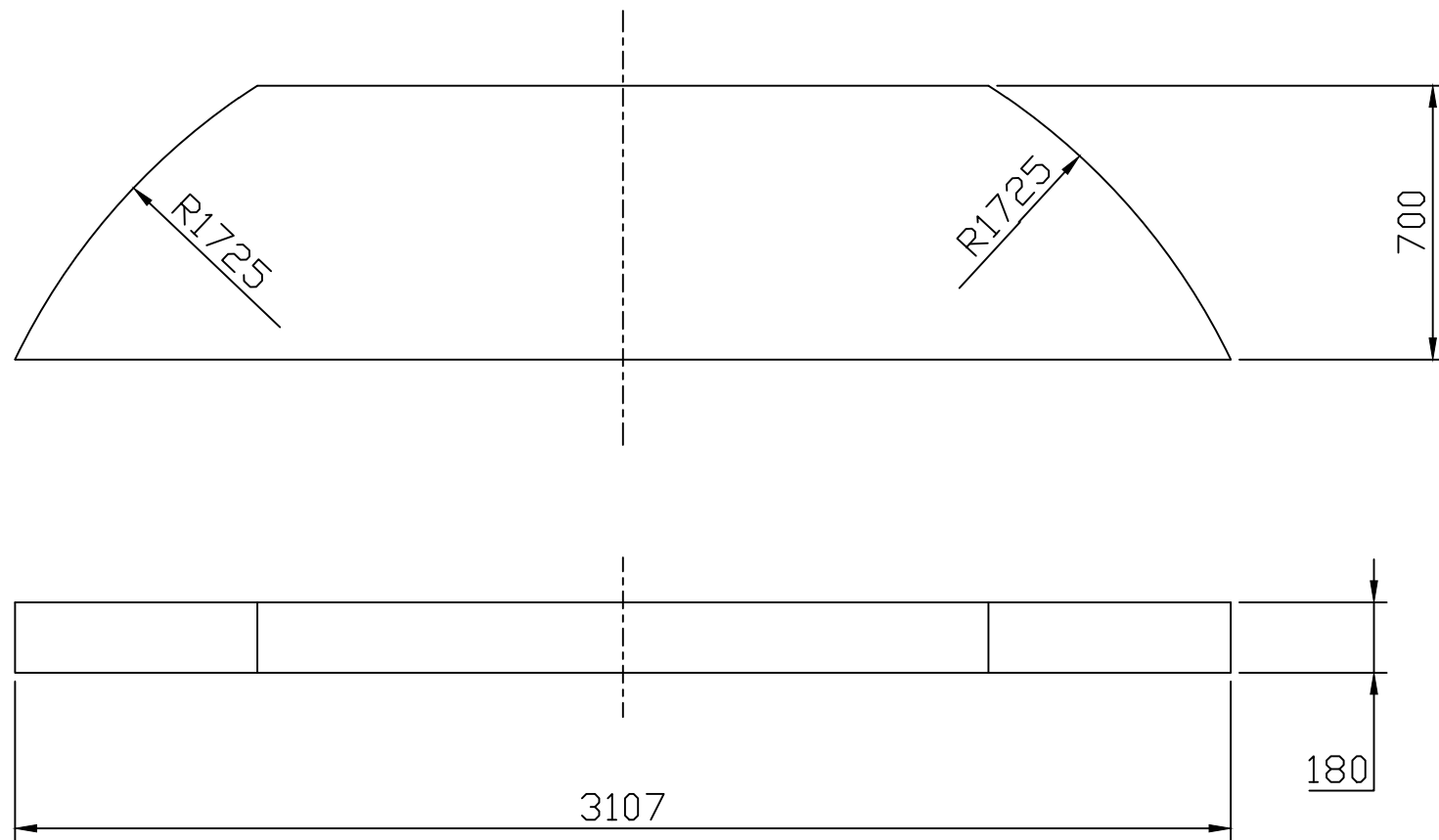


DRG. NO. 3-61-989-04524



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TECHNICAL REQUIREMENTS:

- DRG. SHOWS THE CASTING IN ROUGH MACHINED CONDITION.
- SURFACE FINISH OF THE ROUGH MACHINED CASTING TO BE 12.5 MICRONS.
- FOLLOWING NDT TO BE DONE ON ROUGH M/CED CASTING.
100% UT AS PER LEVEL-II OF AA0850104
100% MPI AS PER LEVEL-II OF AA0850134

1	CASTING						
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					AA19511		1
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

- REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD. SHARP EDGES 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD. CORNER RADII 1 TO 0.7
- THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DEPT. PULV ENGG.	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
CODE 446	NTS	2575	3-61-989-04525	01	01
TITLE			DRAWING NO.	REV.	
DISC SEGMENT-II (CASTING) ROUGH MACHINED			3-61-989-04524	00	
			SHEET NO.	NO OF SHEETS	

1 212 02 20106
REF. DRG. NO.

FILE NAME

INVENTORY NO.

REV.	DATE	ALTERED		REV.	DATE	ALTERED	
		CHD.	APPD.			CHD.	APPD.
ZONE				ZONE			