

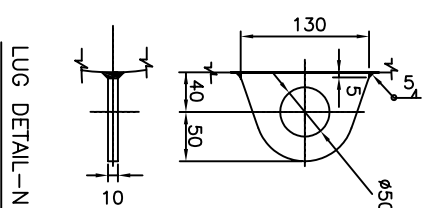
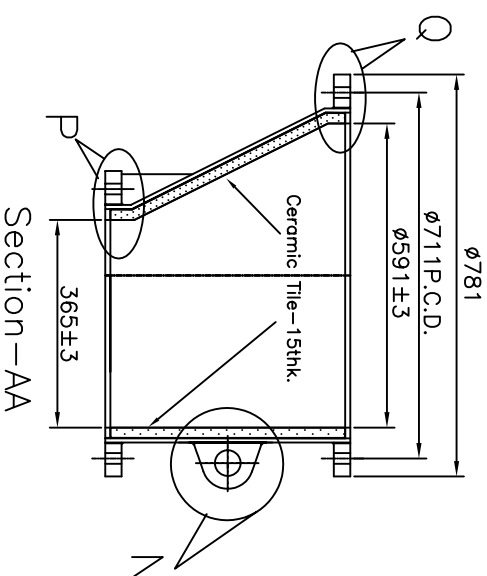
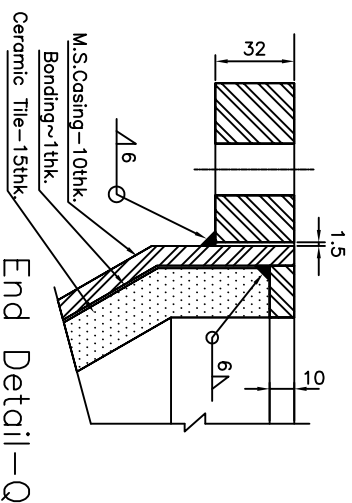
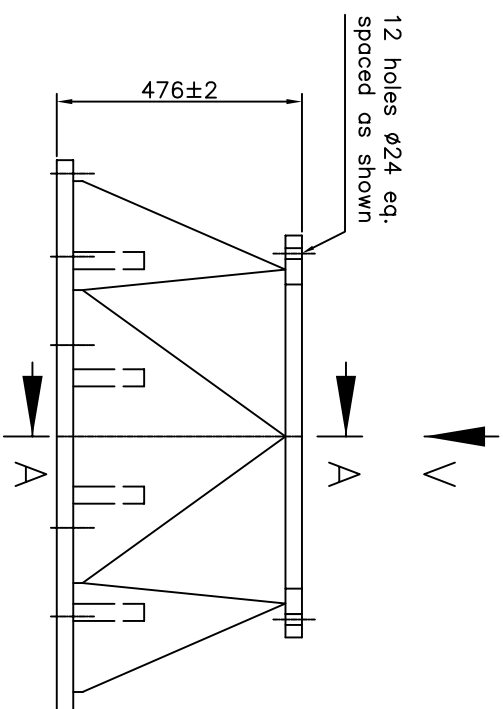
DRG.NO. 3-61-400-02954

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36102954 DRG.
FILE NAME

REF.DRG.NO.

INVENTORY NO.

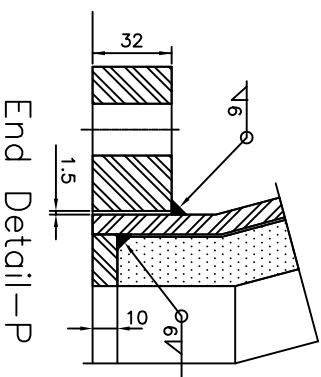


NOTE:-

1. Paint the following:-

FRAGILE MATERIAL
HANDLE WITH CARE
DO NOT DROP DOWN

2. Casing, Lifting Lug, Flanges material M.S. should conform to IS:2062 Gr.A.
3. Refer Page.No. 2 for Details on View – V



ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
01					BA9715251021	245	
					BA55047		
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY
EXCEPT OTHERWISE STATED...

1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.

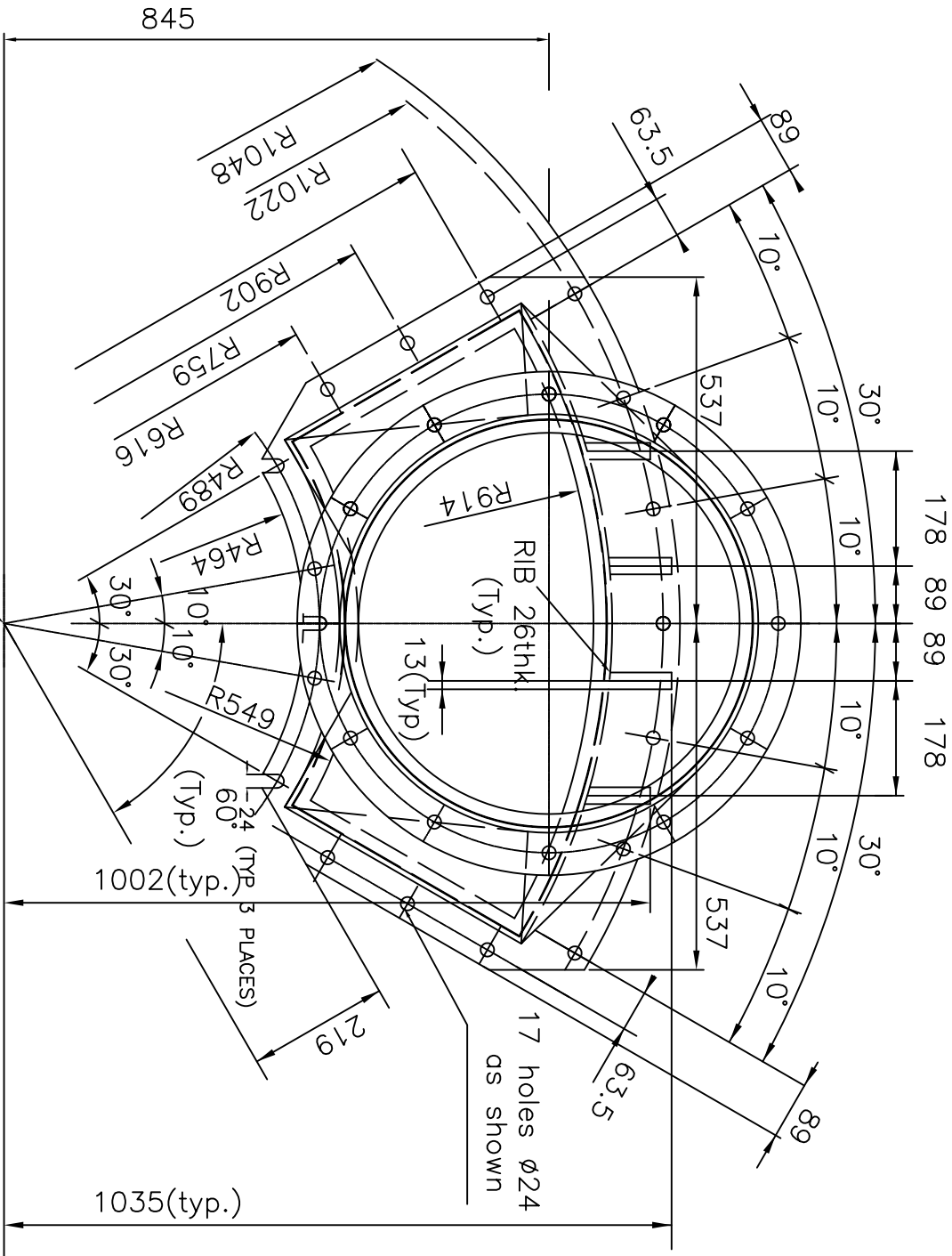
2. CHAMFER M/CD SHARP EDGES
1.2 TO 1.0 AT 45°.

3. INTERNAL M/CD CORNER RADI
1 TO 0.7.

4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT				OR				NAME OF CUSTOMER/PROJECT				XRP 1003 BOWL MILL					
ભારતીય  BHARAT HEAVY ELECTRICALS LTD. HYDERABAD												NO.OF					
				DRN.		Y.PHANI				10.08.05		VAR.					
				CHD.		RAJESH				10.08.05							
				APPD.		G.K				10.08.05							
DEPT. PULVE.ENGCG				SCALE 1:1.5		WEIGHT (KG) 245		REF. TO ASSY DRG.				ITEM NO.		NO.OF ITEMS			
CODE 446																	
TITLE CERAMIC LINED MPO (XRP 1003 BOWL MILL)								DRAWING NO.								REV.	
								3-61-400-02954								01	
								SHEET NO. 01				NO OF SHEETS 02					

45620-004-19-3 ON GRD
DRG.NO.



All the radii are defined from this point

View - V

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36102954 DRG.			REF.DRG.NO.							
FILE NAME			INVENTORY NO.							
REV.			DATE		REV.		DATE		REV.	
CHD.			APPD.		CHD.		AMAN		APPD. SG	
ZONE			ZONE		ZONE		ZONE		ZONE	
THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED... 1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES. 2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°. 3. INTERNAL M/CD CORNER RADII 1 TO 0.7. 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.										
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										
XRP 883 BOWL MILL										
DEPT. PULVE.ENG										
CODE 446										
SCALE 1:1.5										
WEIGHT (KG) 245										
DRAWING NO. 3-61-400-02954										
SHEET NO. 02 NO OF SHEETS 02										
REV. 01										
Bharat Heavy Electricals Ltd. Hyderabad										
DRN. Y.PHANI										
CHD. RAJESH										
APPD. G.K										
REF. TO ASSY DRG.										
ITEM NO.										
NO.OF VAR.										
MATERIAL CODE										
NET WT. GROSS WT.										
MATERIAL SPECN.										
QUANTITY										
ITEM NO. 01										
DESCRIPTION										
DRAWING NO.										
VAR. NO.										
RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.										
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BA55047										