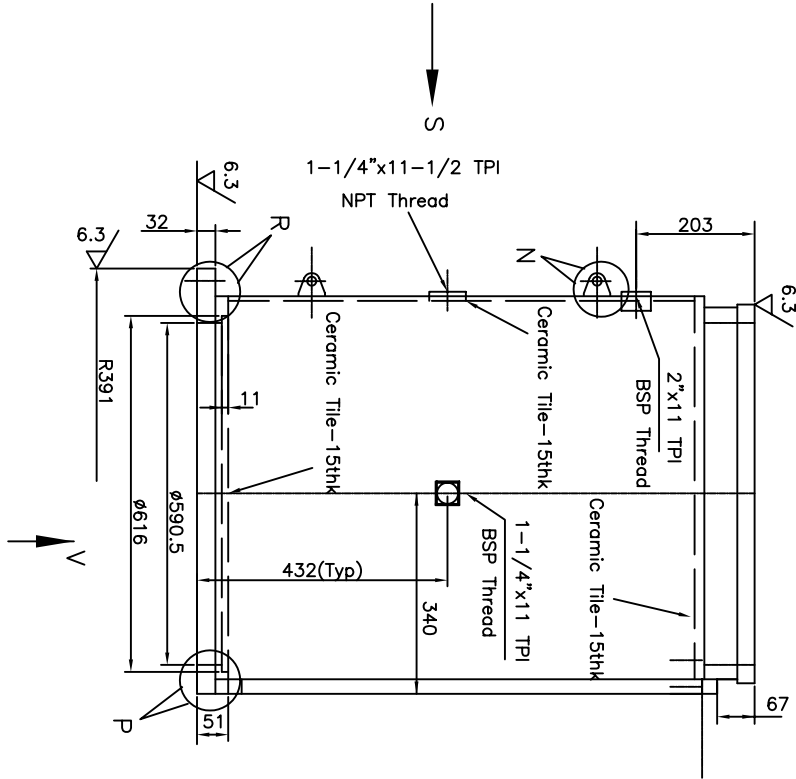
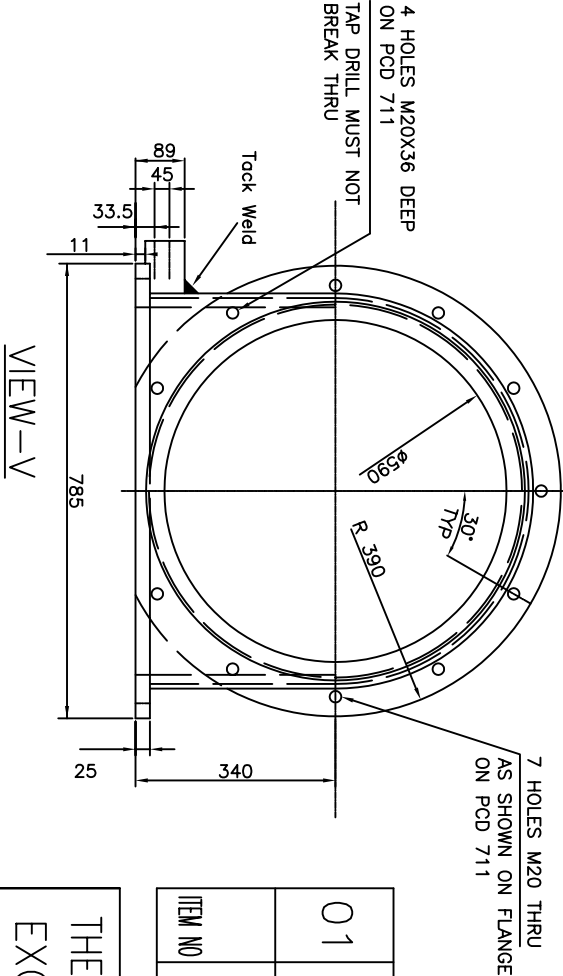
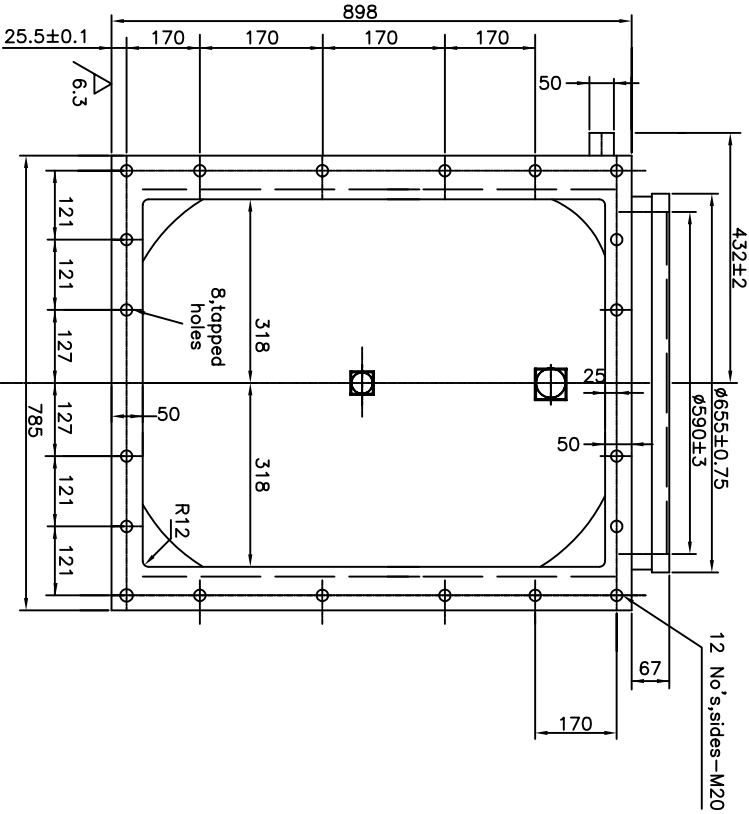


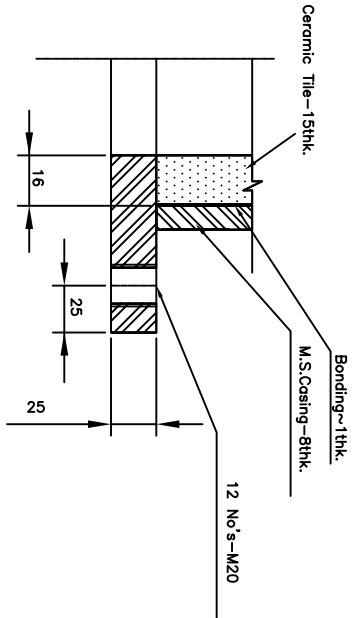
25620-004-19-3 ON GRD



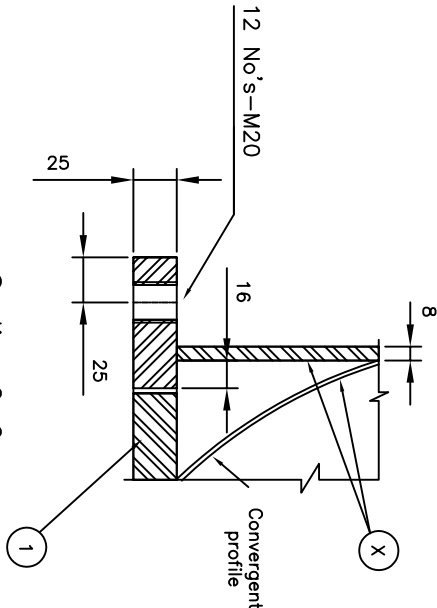
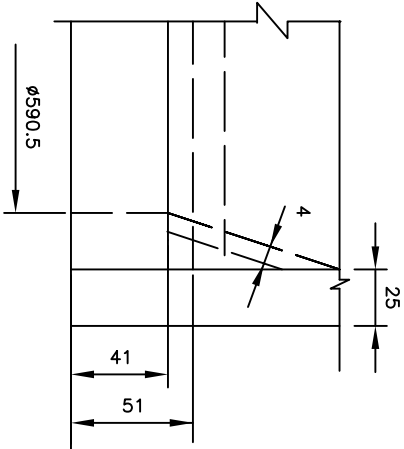
Note:
1. Material is M.S. should conform to IS:2062 Gr.A.

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36102953 DRG.			REF.DRG.NO.							
FILE NAME			INVENTORY NO.							
REV.			DATE		REV.		DATE		ZONE	
CHD.			APPD.		CHD.		APPD.		TOL ±0.1 ADDED ON 25.5, M/C 6.3 ADDED, 4 HOLES M20X36 DEEP WERE 4 TAPPED HOLES, ANGLE 30° TYP. ADDED.	
THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED... 1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES. 2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°. 3. INTERNAL M/CD CORNER RADII 1 TO 0.7. 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.										
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT XRP 1003 BOWL MILL										
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD										
DEPT. PULVE.ENG										
SCALE 1:1.5										
WEIGHT (KG) 304										
DRAWING NO. 3-61-400-02953										
REV. 01										
SHEET NO. 01 NO OF SHEETS 03										
CERAMIC LINED VALVE BODY										
MATERIAL CODE NET WT. GROSS WT.										
MATERIAL SPECN. QUANTITY										
BA9710480014 304										
BA55047										
RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.										
VAR. NO.										
ITEM NO										
DESCRIPTION										
DRAWING NO.										
O1										

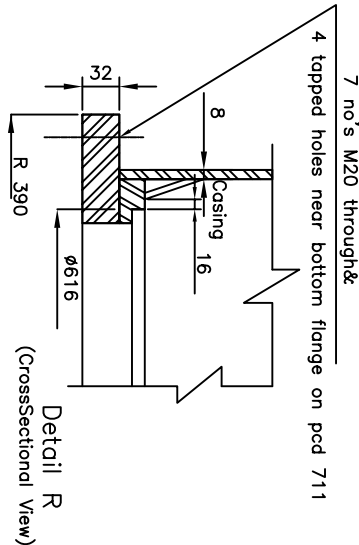
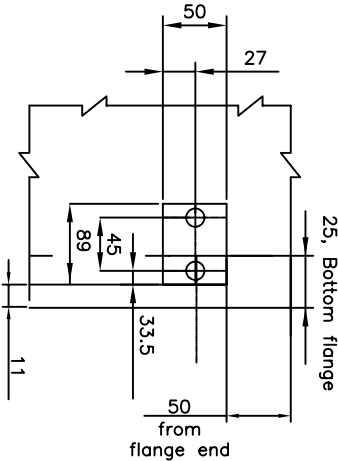
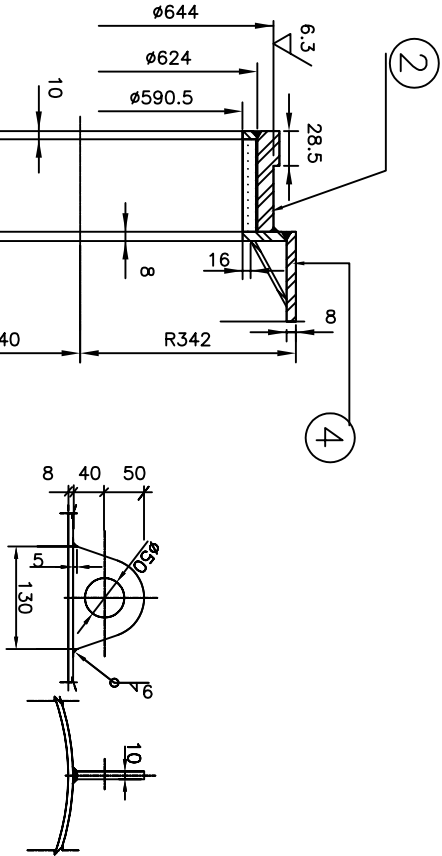
25620-004-19-3 ON GRD



Section A-A



Section C-C



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36102953 DRG. FILE NAME

REF.DRG.NO.

INVENTORY NO.

REV.	DATE	ALTERED	CHD.	APPD.
01	11.3.06			

ZONE SHEET 1/3 REVISED.

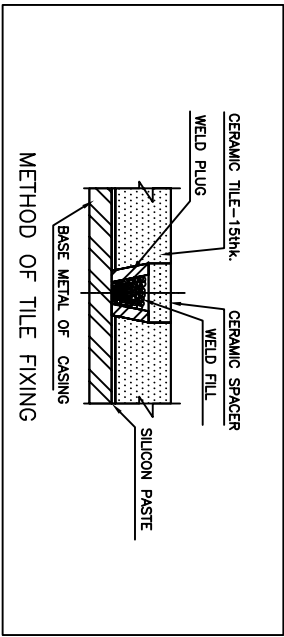
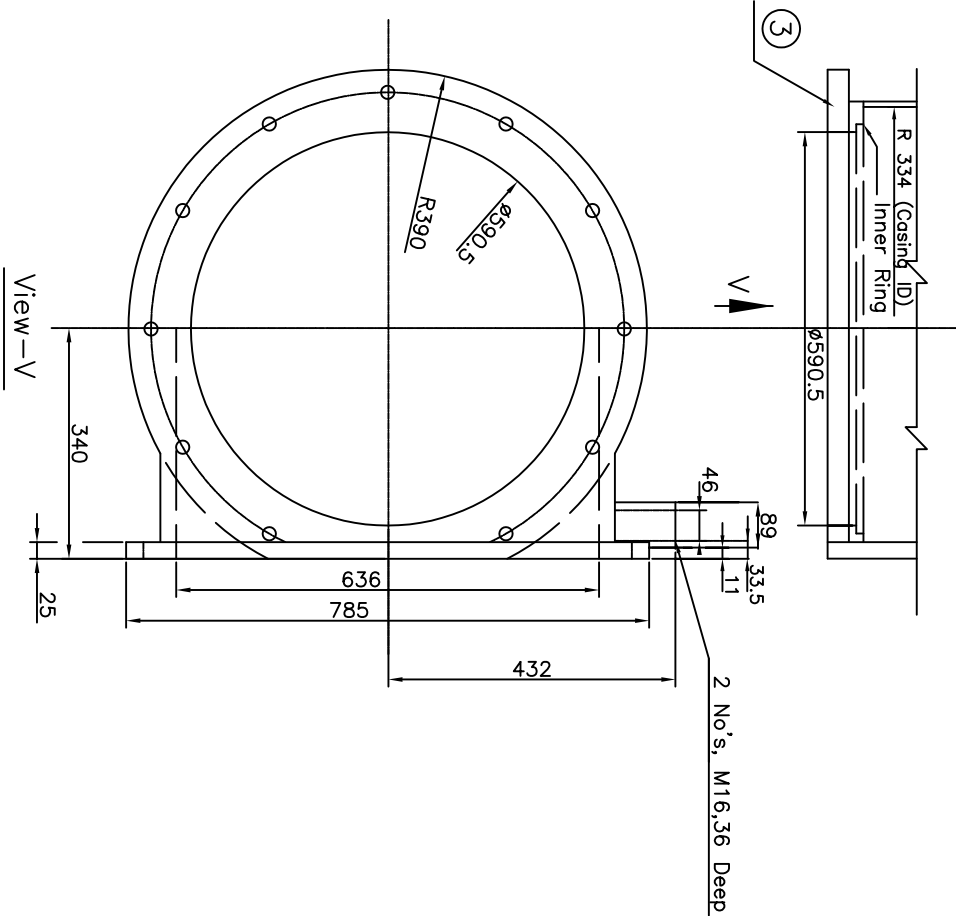
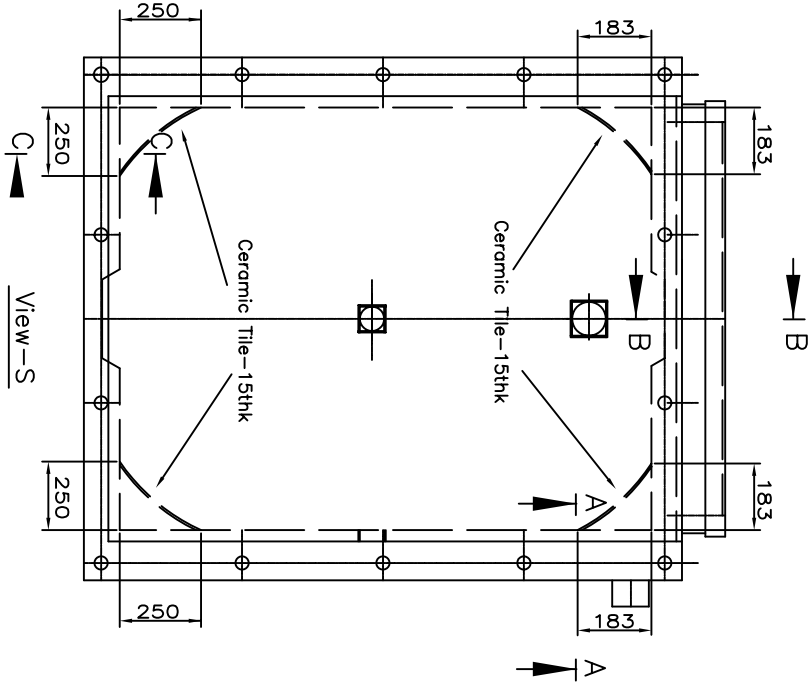
THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

- REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD CORNER RADII 1 TO 0.7.
- THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT		NAME OF CUSTOMER/PROJECT		XRP 1003 BOWL MILL	
OR		BHARAT HEAVY ELECTRICALS LTD. HYDERABAD			
DEPT.	PULVE.ENG	SCALE	1:1.5	WEIGHT (KG)	REF. TO ASSY DRG.
CODE	446			SH#1	
TITLE		CERAMIC LINED VALVE BODY		DRAWING NO.	
				3-61-400-02953	
				SHEET NO. 02	
				NO OF SHEETS	
				03	

36102953 DRG.

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- Notes :
1. Paint the following:-
 2. Pattern No. " 0-61-400-00618 Rev 02 " to be weld deposited over the casing.
 3. Casing, Lifting Lug, Flanges material M.S. should conform to IS:2062 Gr.A.

FRAGILE MATERIAL
HANDLE WITH CARE
DO NOT DROP DOWN

INVENTORY NO.		REF.DRG.NO.		36102953 DRG.	
REV.		DATE		FILE NAME	
CHD.		APPD.			
ZONE		ZONE SHEET 1/3 REVISED.			

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT		NAME OF CUSTOMER/PROJECT		XRP 1003 BOWL MILL	
DEPT.		PULVE.ENG		SCALE	
CODE		446		1:1.5	
TITLE		CERAMIC LINED VALVE BODY		DRAWING NO.	
SHEET NO.		03		NO OF SHEETS	
REV.		01		REV.	

ITEM NO		DESCRIPTION		DRAWING NO.	
O1					
VAR. NO.		RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.		MATERIAL CODE	
				NET WT. GROSS WT.	
				MATERIAL SPECN.	
				QUANTITY	