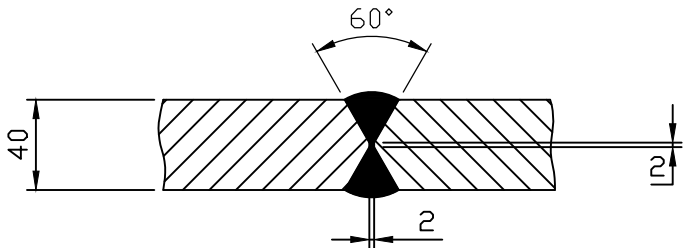
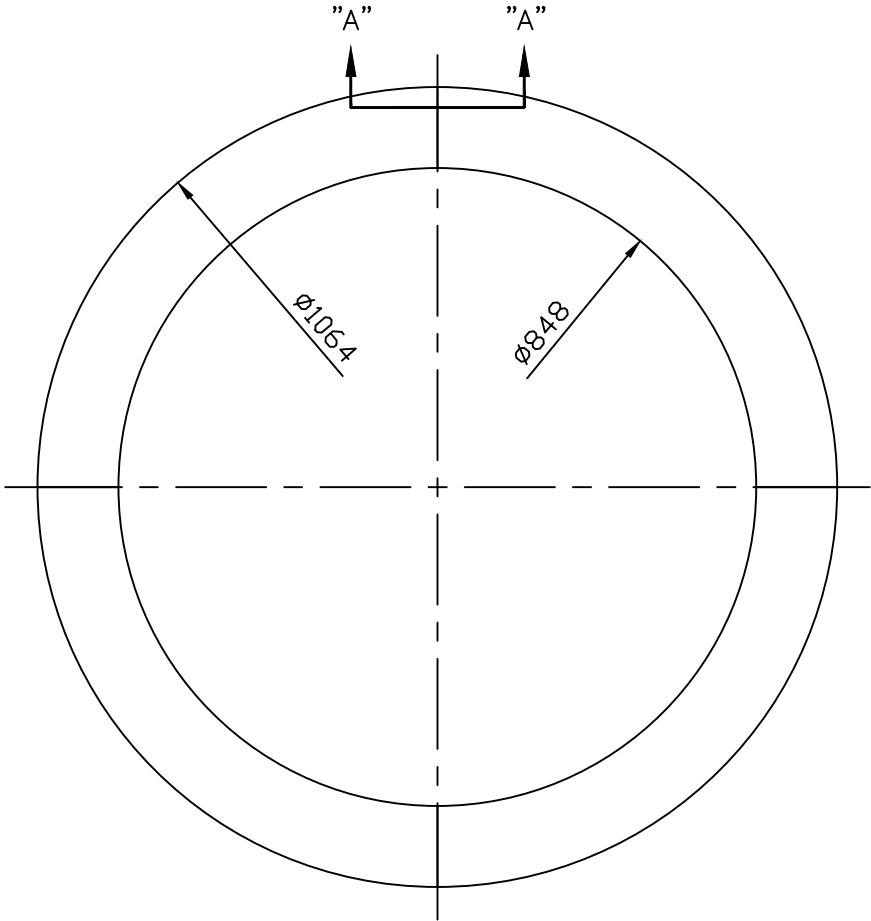
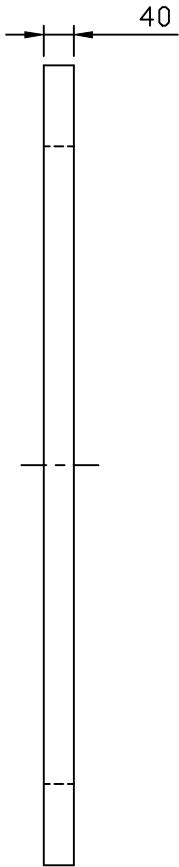
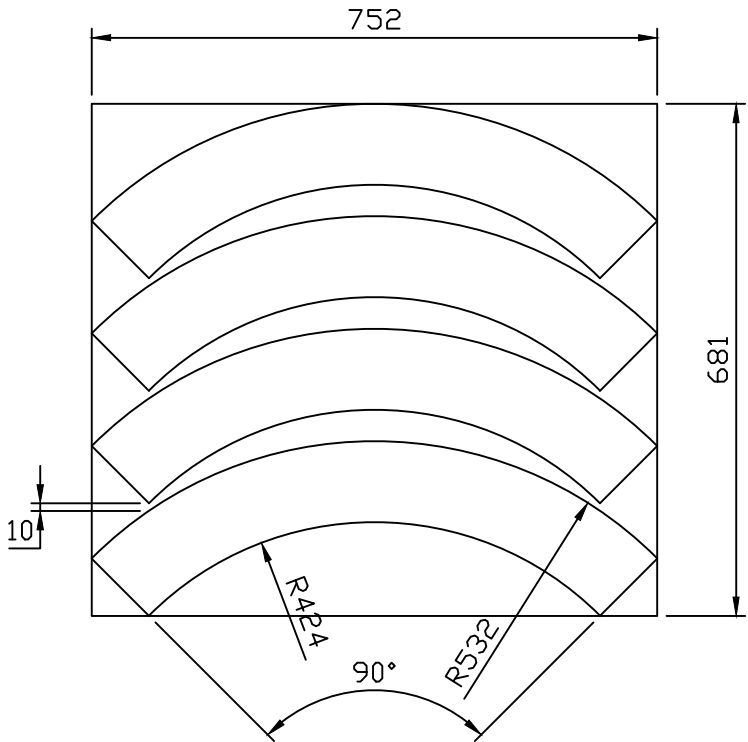


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DRG.NO. 3-61-320-03733

WPS WE:001

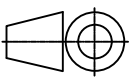


SECTION : A-A
WELDING DETAILS

1	PLATE			PL 40 X 762 X 691	AA1011819198	101.85	165.3
					AA10119		1
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

- REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD CORNER RADII 1 TO 0.7.
- THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD					NAME	SIGN.	DATE
				DRN.	SHARIFF		21.11.11
				CHD.	AMAN		21.11.11
				APPD.	S.GHATGE		21.11.11
DEPT. PULV ENGG.		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.		ITEM NO.	NO.OF ITEMS
CODE 446		1:10	101.85	36132003702		01	01
TITLE BEARING HSG COVER - UPPER (FAB)				DRAWING NO. 3-61-320-03733			REV. 01
				SHEET NO. 01		NO OF SHEETS	01

FILE NAME	
REF.DRG.NO.	
INVENTORY NO.	

REV.	DATE	ALTERED		REV.	DATE	ALTERED SHARIFF	
		CHD.	APPD.			CHD.AMAN	APPD. S.G
ZONE				01	19.6.14		
				ZONE	WPS	WAS	WE-006