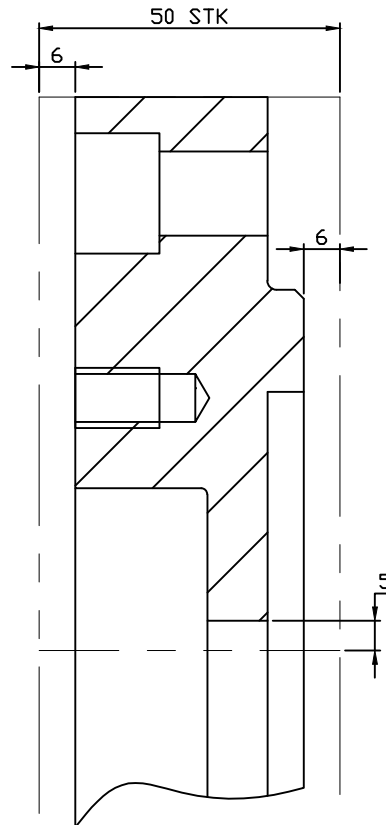
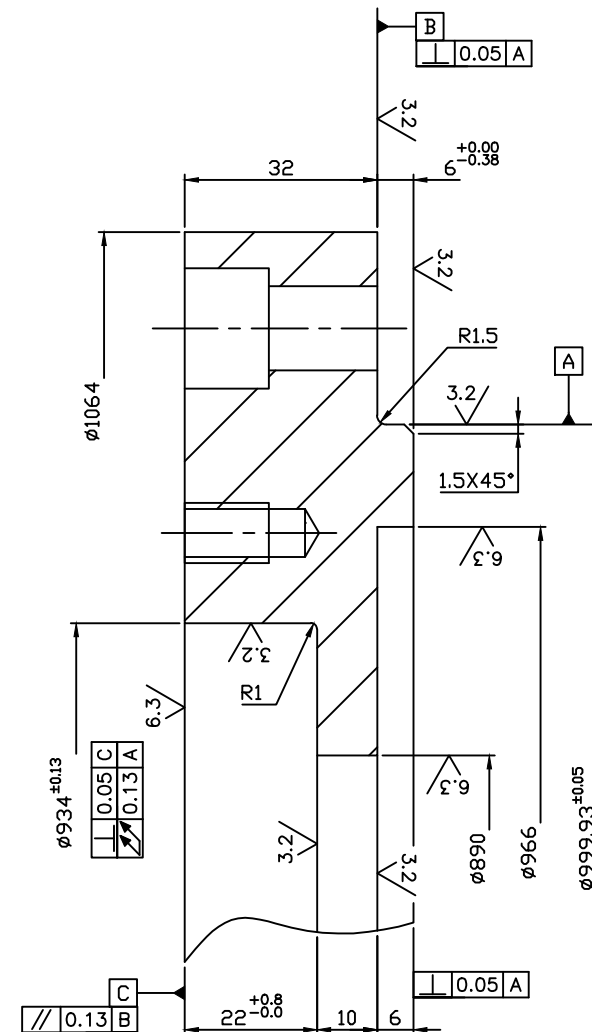


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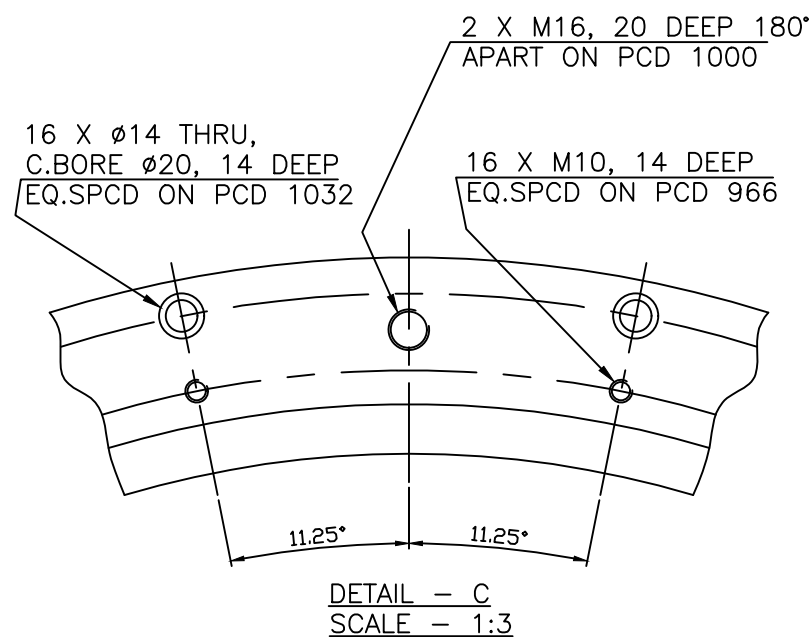
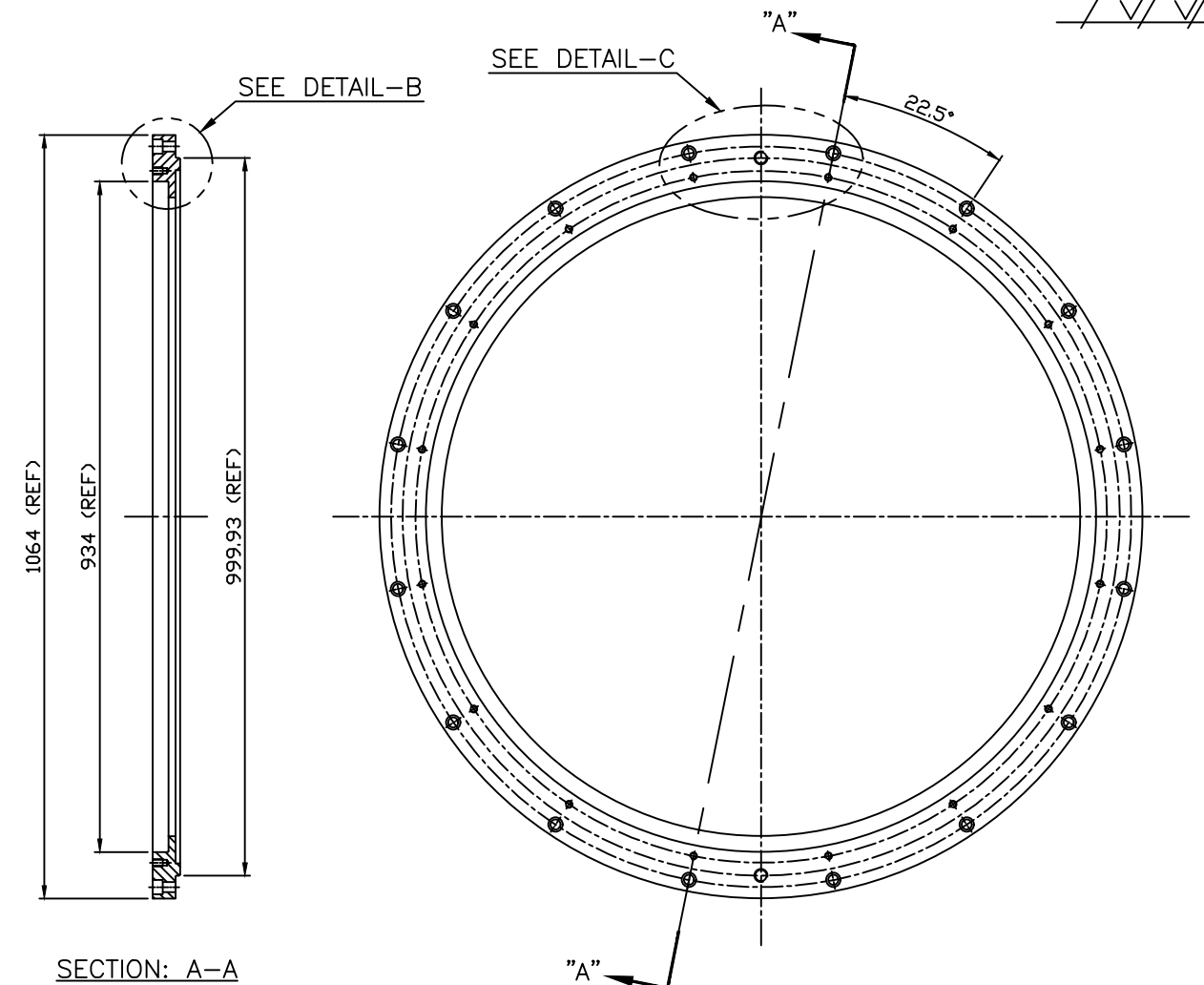
DRG.NO.3-61-320-03706



MACHINING ALLOWANCES



DETAIL - B
SCALE - 1:8



DETAIL - C
SCALE - 1:3

1	BEARING HOUSING COVER-LOWER (FAB)	3-61-320-03705				57.62	110.27
						1	
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

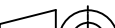
THE FOLLOWING CONDITIONS APPLY
EXCEPT OTHERWISE STATED...

1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD SHARP EDGES
1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII
1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN
SHALL BE TAKEN FROM THE SURFACE ROUGHNESS
SHOWN OUT SIDE BACK SLASHES GIVEN AT THE
TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DEPT. PULV ENGG.		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS
CODE 446		1:10	57.62			
TITLE BEARING HOUSING COVER – LOWER				DRAWING NO.		REV.
				3-61-320-03706		02
				SHEET NO. 01	NO OF SHEETS	01