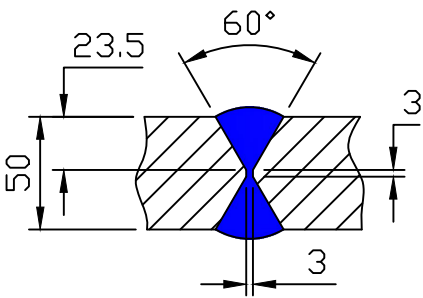
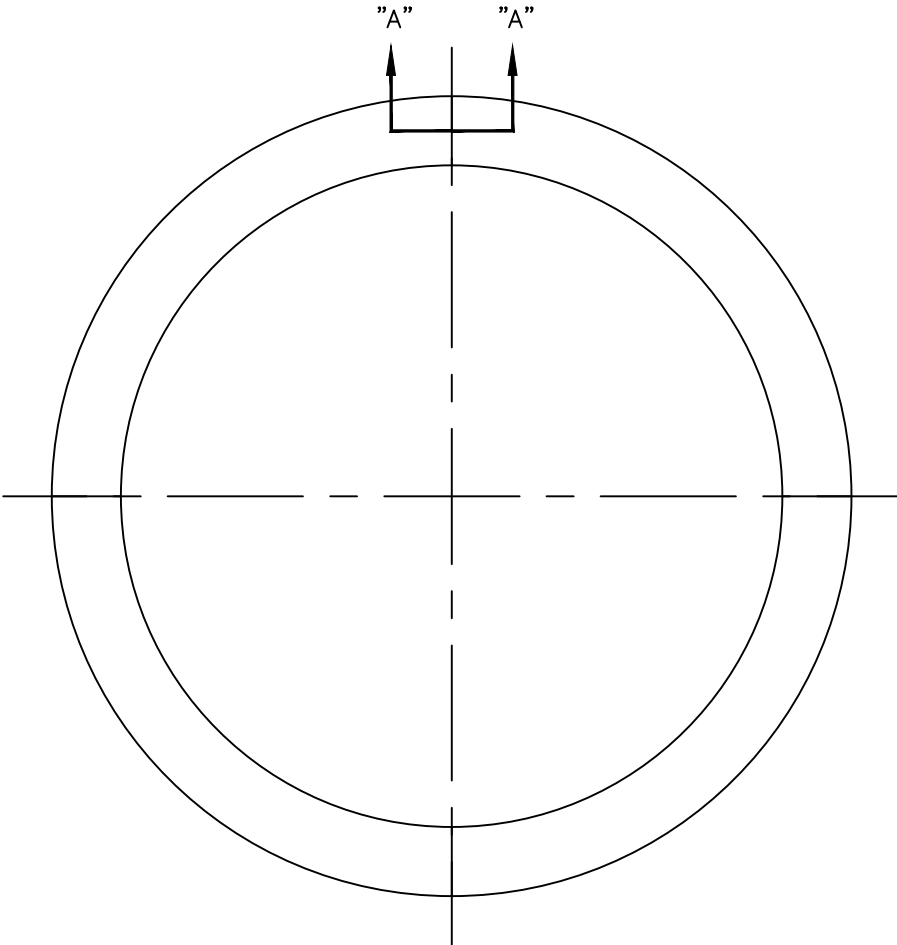
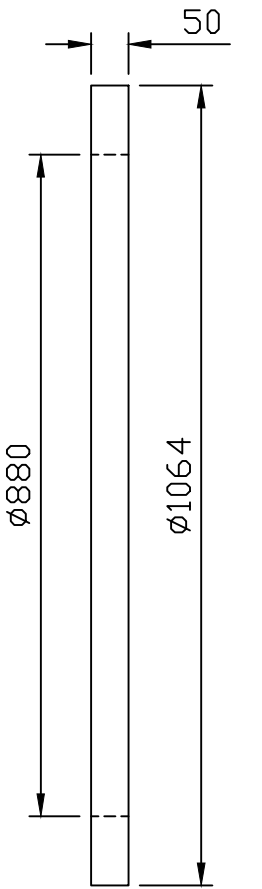
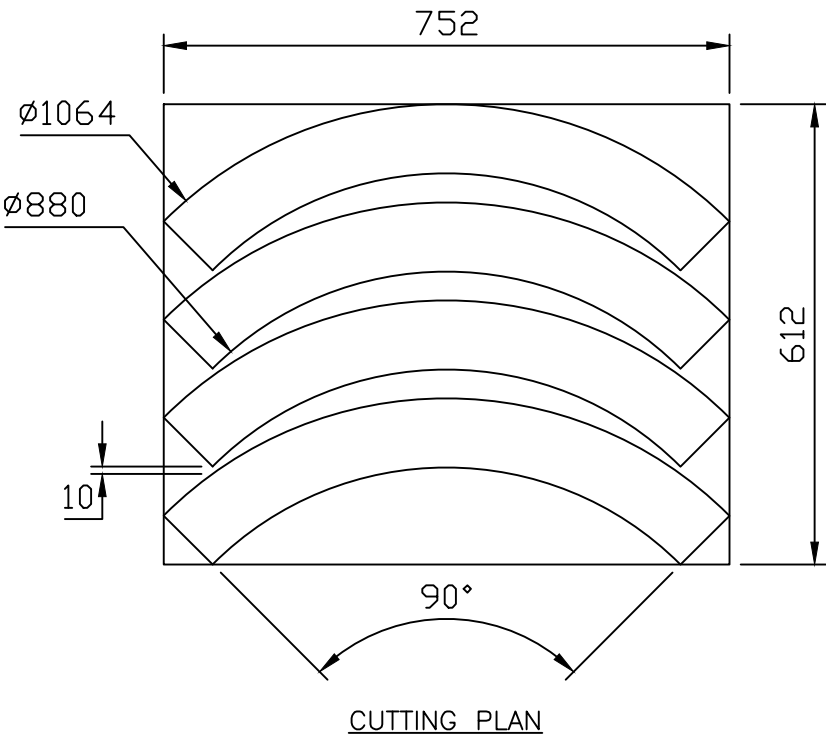
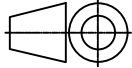


DRG.NO. 36132003705

W.P.S NO. WE 001



W.P.S NO. WE 001
SECTION: B-B
EDGE PREPARATION
SCALE 1:3

1	PLATE			PL. 50 X 762 X 622	AA1011819210	110.27	186.03				
					AA10119	1					
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.				
					MATERIAL SPECN.	QUANTITY					
THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED... 1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES. 2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°. 3. INTERNAL M/CD CORNER RADII 1 TO 0.7. 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
				बीएसईएल BHEL BHARAT HEAVY ELECTRICALS LTD. HYDERABAD				NAME	SIGN.	DATE	NO.OF VAR.
							DRN.	SHARIFF		05.12.11	
							CHD.	AMAN		05.12.11	
							APPD.	S.GHATGE		05.12.11	
				DEPT. PULV ENGG.			SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS
				CODE 446			1:10	110.27	3-61-320-03706	01	01
				TITLE BEARING HOUSING COVER – LOWER (FAB)				DRAWING NO. 3-61-320-03705			REV. 00
								SHEET NO. 01		NO OF SHEETS 01	