

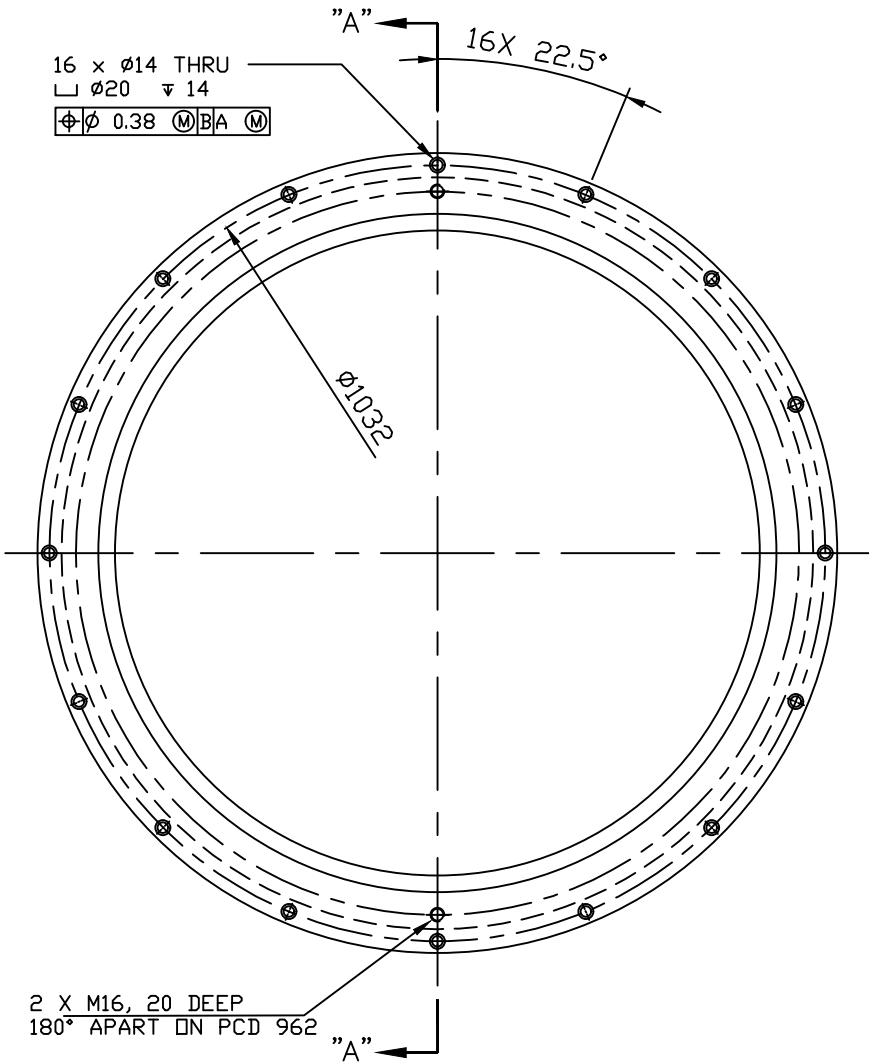
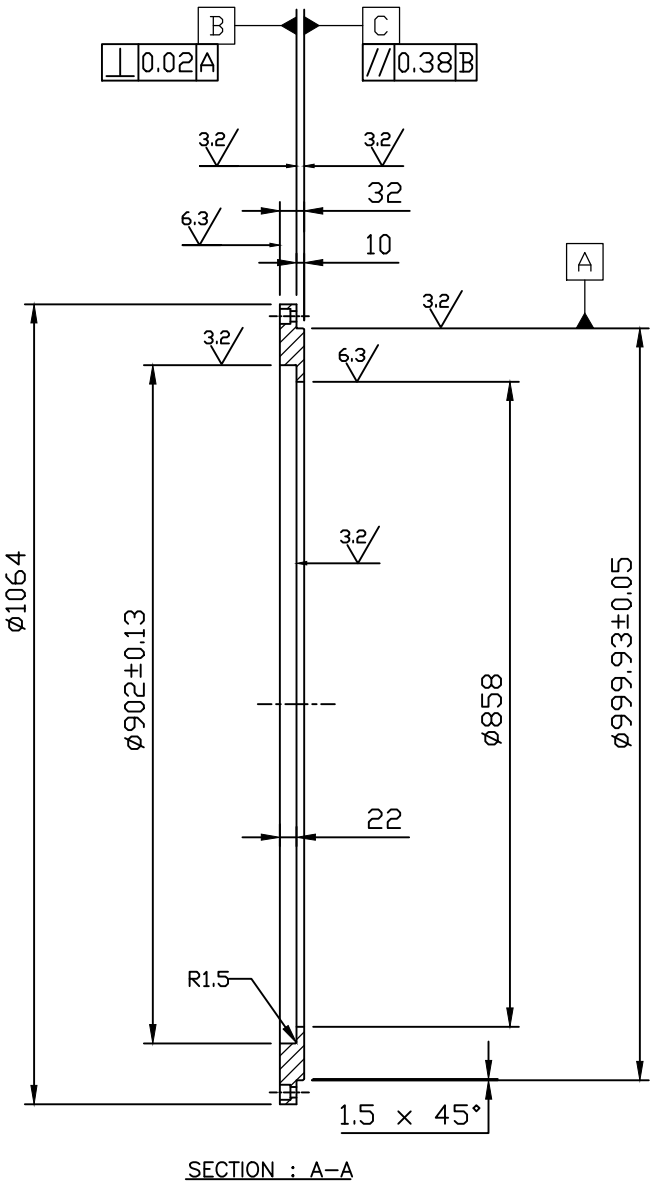
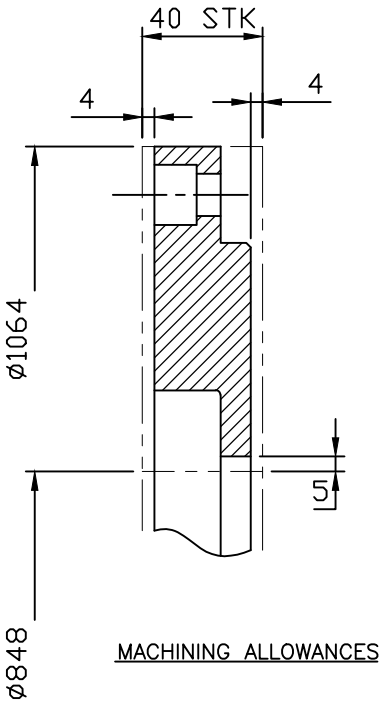
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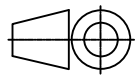
FILE NAME

REF.DRG.NO.

INVENTORY NO.

DRG.NO.3-61-320-03702



|                                                                                                                                                                                                                                                                                                                                                                                                    |                                    |                 |             |                                                                                                                                             |                 |                                                                                       |           |                               |                   |          |               |                |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|-----------------|-------------|---------------------------------------------------------------------------------------------------------------------------------------------|-----------------|---------------------------------------------------------------------------------------|-----------|-------------------------------|-------------------|----------|---------------|----------------|
| 1                                                                                                                                                                                                                                                                                                                                                                                                  | BEARING HSG COVER<br>– UPPER (FAB) | 3–61–320–03733  |             |                                                                                                                                             |                 | 58.74                                                                                 | 101.85    |                               |                   |          |               |                |
|                                                                                                                                                                                                                                                                                                                                                                                                    |                                    |                 |             |                                                                                                                                             |                 | 1                                                                                     |           |                               |                   |          |               |                |
| ITEM NO                                                                                                                                                                                                                                                                                                                                                                                            | DESCRIPTION                        | DRAWING NO.     | VAR.<br>NO. | RAW MATERIAL SIZE OR<br>CASTING DRG.NO. OR<br>FORGING DRG.NO.                                                                               | MATERIAL CODE   | NET WT.                                                                               | GROSS WT. |                               |                   |          |               |                |
|                                                                                                                                                                                                                                                                                                                                                                                                    |                                    |                 |             |                                                                                                                                             | MATERIAL SPECN. | QUANTITY                                                                              |           |                               |                   |          |               |                |
| THE FOLLOWING CONDITIONS APPLY<br>EXCEPT OTHERWISE STATED...<br>1. REF.TO HY0230261 FOR UNSPECIFIED<br>TOLERANCES.<br>2. CHAMFER M/CD SHARP EDGES<br>1.2 TO 1.0 AT 45°.<br>3. INTERNAL M/CD CORNER RADII<br>1 TO 0.7.<br>4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN<br>SHALL BE TAKEN FROM THE SURFACE ROUGHNESS<br>SHOWN OUT SIDE BACK SLASHES GIVEN AT THE<br>TOP MOST RIGHT CORNER OF THE DRG. |                                    |                 |             | TYPE OF PRODUCT<br>OR<br>NAME OF CUSTOMER/PROJECT                                                                                           |                 |                                                                                       |           |                               |                   |          |               |                |
|                                                                                                                                                                                                                                                                                                                                                                                                    |                                    |                 |             | <div>BHARAT HEAVY ELECTRICALS LTD.<br/>HYDERABAD</div> |                 |                                                                                       | DRN.      | NAME                          | SIGN.             | DATE     | NO.OF<br>VAR. |                |
|                                                                                                                                                                                                                                                                                                                                                                                                    |                                    |                 |             |                                                                                                                                             |                 |                                                                                       | CHD.      | AMAN                          |                   | 21.11.11 |               |                |
|                                                                                                                                                                                                                                                                                                                                                                                                    |                                    |                 |             |                                                                                                                                             |                 |                                                                                       | APPD.     | S.GHATGE                      |                   | 21.11.11 |               |                |
|                                                                                                                                                                                                                                                                                                                                                                                                    |                                    |                 |             | DEPT. PULV ENGG.                                                                                                                            |                 |  | SCALE     | WEIGHT (KG)                   | REF. TO ASSY DRG. |          | ITEM<br>NO.   | NO.OF<br>ITEMS |
|                                                                                                                                                                                                                                                                                                                                                                                                    |                                    |                 |             | CODE 446                                                                                                                                    |                 |                                                                                       | NTS       | 58.74                         |                   |          |               |                |
|                                                                                                                                                                                                                                                                                                                                                                                                    |                                    |                 |             | TITLE<br>BEARING HOUSING<br>COVER – UPPER                                                                                                   |                 |                                                                                       |           | DRAWING NO.<br>3–61–320–03702 |                   |          | REV.<br>02    |                |
| SHEET NO. 01                                                                                                                                                                                                                                                                                                                                                                                       |                                    | NO OF SHEETS 01 |             |                                                                                                                                             |                 |                                                                                       |           |                               |                   |          |               |                |

|         |                      |             |          |         |                                    |                     |          |
|---------|----------------------|-------------|----------|---------|------------------------------------|---------------------|----------|
| REV. 02 | DATE 09.10.18        | ALTERED BGK |          | REV. 01 | DATE 19.06.14                      | ALTERED ASHOK REDDY |          |
|         |                      | CHD. AMAN   | APPD. SG |         |                                    | CHD. AMAN           | APPD. SG |
| ZONE    | 2 X M16 HOLES ADDED. |             |          | ZONE    | DRAWING REVISED TO UPLOAD IN EDAD. |                     |          |