

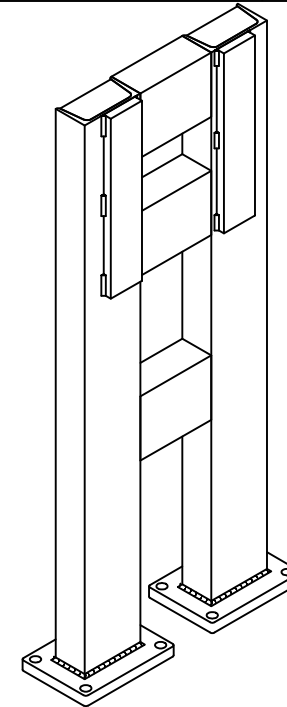
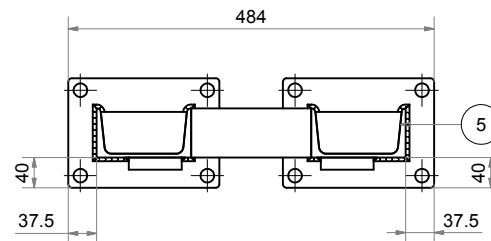
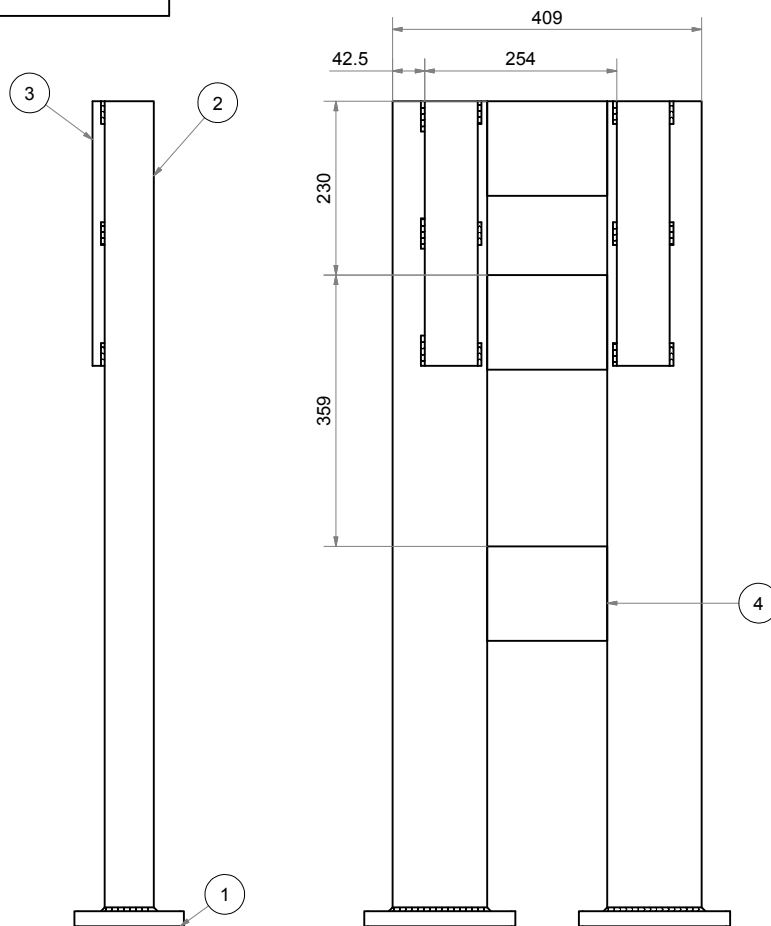
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COMP. FILE NAME
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30.01.2008 10:00:00 AM
BHE-08.01.01

REF.DRG.NO.

INVENTORY NO.

DRG.NO. 36112009209



NOTES:

1. Continuous welding of 5mm Min thickness unless otherwise specified.
2. Welding shall be done as per WPS No: WE006
3. Item no 5 shall be tack weld to item no 2

6	5	STIFFNER PLATE FOR 125X 65 CHANNEL	46112009161		
3	4	SUPPORT CHANNEL FOR PUMP-MOTOR ASSY-HORIZONTAL		ISMC 125X65-159 Lg	AA1012708047 AA10108
2	3	MOTOR MOUNTING PLATE		PLATE 16THK X 70 X 350	AA1011819112/ AA10119
2	2	SUPPORT CHANNEL FOR PUMP-MOTOR ASSY-VERTICAL		ISMC 125X65-1072 Lg	AA1012708047 AA10108
2	1	BASE PLATE FOR PEDASTAL SUPPORT	46112009058		
VAR A	ITEM NO	DESCRIPTION	DRG NUMBER	MAT.SIZE	MAT.CODE/SPE

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES
2. CHAMFER M/CD SHARP EDGES
1.2 TO 1.0 AT 45°
3. INTERNAL M/CD CORNER RADII
1 TO 0.7
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUTSIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR
NAME OF THE CUSTOMER/PROJECT

341LPM MLOS

BHARAT HEAVY ELECTRICALS LTD
HYDERABAD

NAME	SIGN.	DATE	NO.OF VAR
DRN. LVRK		02.02.17	
CHD. RJ		02.02.17	
APPD. VVS		02.02.17	

DEPT.	SGD	SCALE	WEIGHT(KG)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
CODE.	435	NTS	51.20 kg	46112009208	01	00

TITLE	DRAWING NO.	REV.
PUMP-MOTOR PEDASTAL WELDED ASSY	36112009209	00
SHEET NO.1	NO. OF SHEETS: 1	