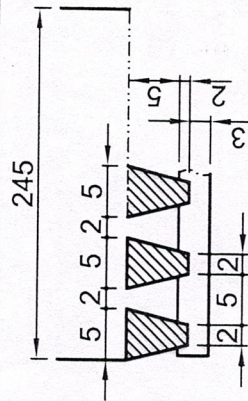
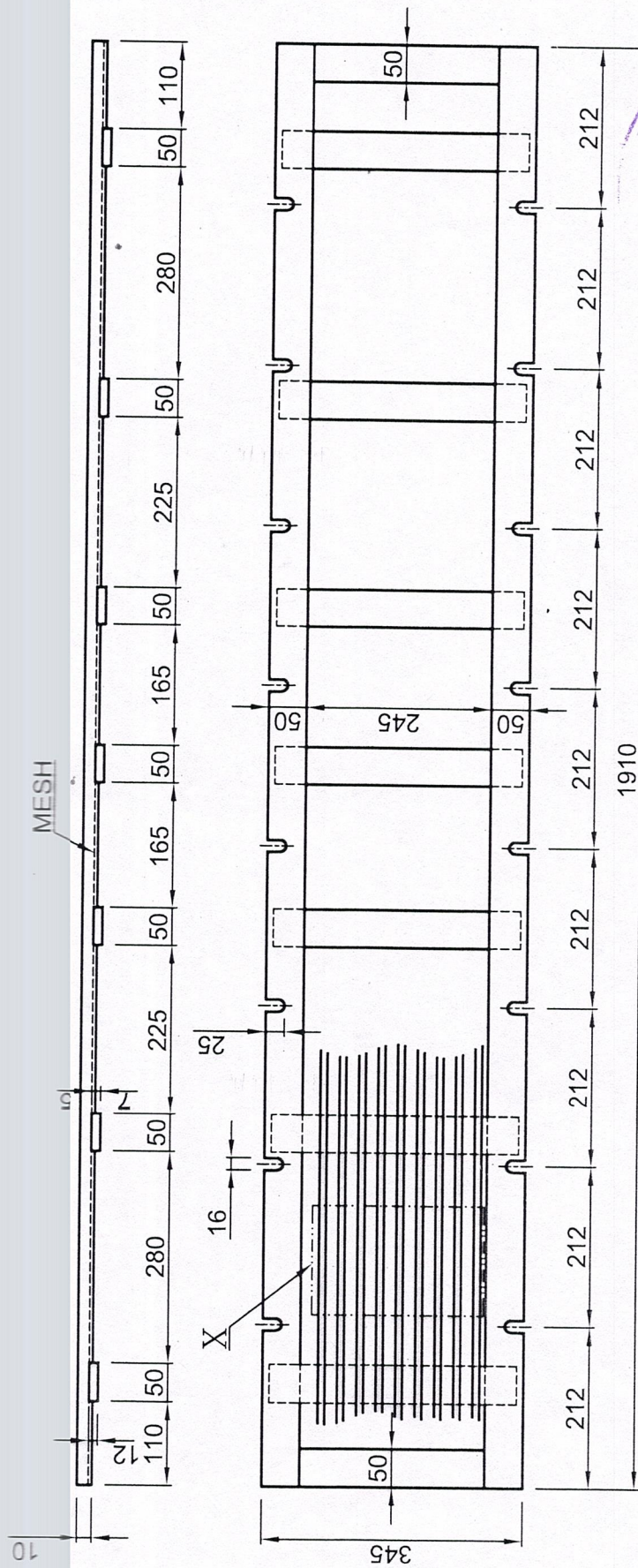
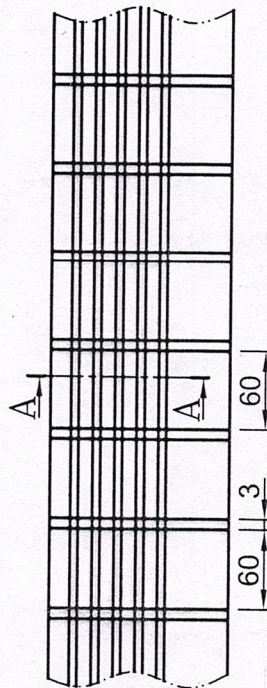


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OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

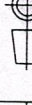
MESH



SECTION AA



MESH DETAIL X

INVENTORY NO.						SIGN & D	
F8132262174							
REV.		DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED	
MATERIAL:- SS 304							
BHARAT HEAVY ELECTRICALS LTD. UNIT: CENTRAL FOUNDRY FORCE PLANT HARDWARE							
DEPT. M&S		SCALE		WEIGHT		NAME	
CODE		1:6				PRAVEEN	
				REF. TO ASSY. DRG.		SIGN	
						CHD ANAMIKA	
						APD ASHISH	
						DATE	
						09.07.19	
						NO.OF VAR.	
						73, 74	
						ITEM NO.OF ITEMS	
						75, 77	
TITLE SCREEN (THIRD STAGE)				DRAWING NO.			
OF VIBRATOR				03-29-006			
FOR NEW SAND RECLAMATION PLANT S.FDY				71, 22, 23, 24			
				SHEET NO. 01 NO OF SHEETS 01			

SIZE A3

④

[illegible]

Technical drawing of a mechanical part, likely a shaft or tube, showing dimensions and tolerances. The drawing includes a central section with a diameter of 70 mm (tolerance +0.030/-0.000) and a total length of 80 mm. The ends are flared to a diameter of 90 mm (tolerance -0.072/-0.126). The flared sections have a thickness of 16 mm and a fillet radius of R2.5. The flared sections are tapered at a 60-degree angle. The central section has a diameter of 74 mm. The overall diameter of the flared sections is 74 mm. The drawing also shows a 5.4 mm dimension on the right side.



ALL SHARP CORNERS TO BE ROUNDED OFF.

DEMAG, VER
5030004-13.522
Ref. Drg. No.

FF811060033

Sign. & Date



BHARAT HEAVY ELECTRICALS LTD.

UNIT: C.F.F.P., HARDWAR.

DEPT. DESIGN	CODE		SCALE 1:1	WEIGHT (KG) 00.30	REF. TO ASSY. DRG.	ITEM NO.
BACK RING FOR FILLING VALVE FOR 2650T FORGE PRESS						
					NAME	SIGN.
					DATE	
DRAWN					GUPTAMK	06.09.24
CHECKED					GUPTA PB	
APPROVED					GUPTA PB	9.9.20

Dimensions to be Controlled Within Limits as Shown
Machining Tolerance + .25 mm Unless Otherwise
Shown. Non Machining Tolerance +

CARD
CODE

DRAWING NO.

15 16 REV. 17

01.05.069

SHEET NO. 01

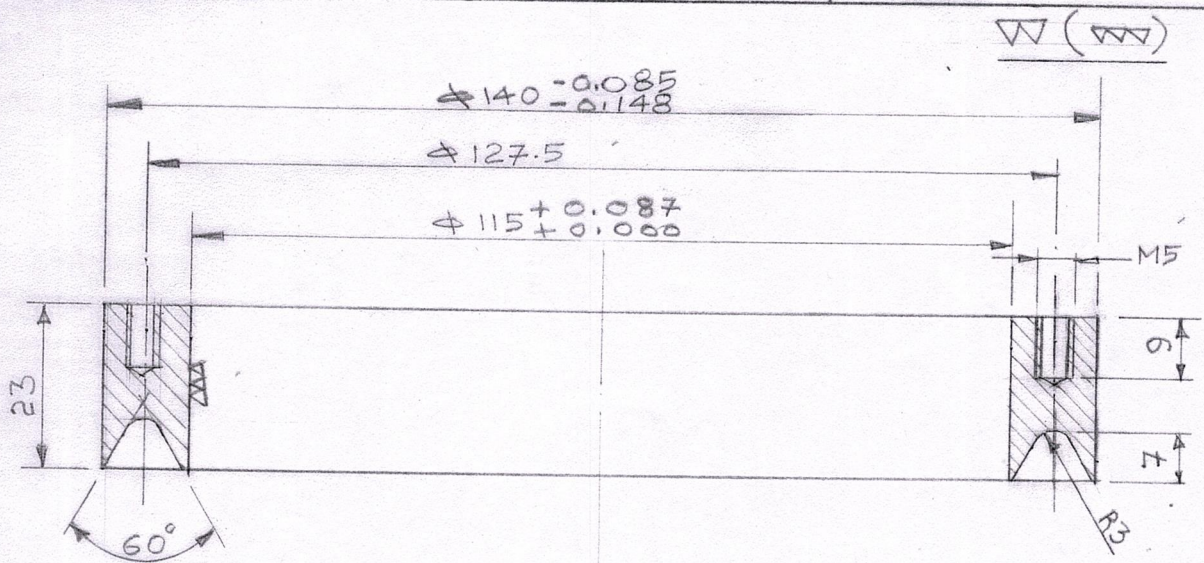
NO. OF SHEETS. 01

SIZE A4

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FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

REV	DATE	ALTERED	REV	DATE	ALTERED
		CHECKED			CHECKED



MATERIAL:- GC-CU Sn 7 Zn Pb

ALL SHARP CORNERS TO BE ROUNDED OFF.



BHARAT HEAVY ELECTRICALS LTD.

UNIT: C.F.F.P., HARDWAR.

DEPT.	CODE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.
DESIGN		1:1	0.80		

BACK RING OF FILLING VALVE
FOR 2650 T FORGE PRESS

	NAME	SIGN.	DATE
DRAWN	GUPTA MK	JTE21	07.09.20
CHECKED	GUPTA PB		
APPROVED	GUPTA PB		

Dimensions to be Controlled Within Limits as Shown
Machining Tolerance + .25 mm Unless Otherwise
Shown. Non Machining Tolerance ±

CARD
CODE

DRAWING NO.

15 16 REV. 17

01.05.071

0

SHEET NO. 01

NO. OF SHEETS, 01

SIZE A4

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DESIGN - 1
5030004-13.525
Ref. Drg. No.

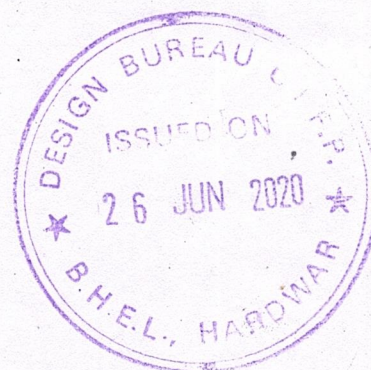
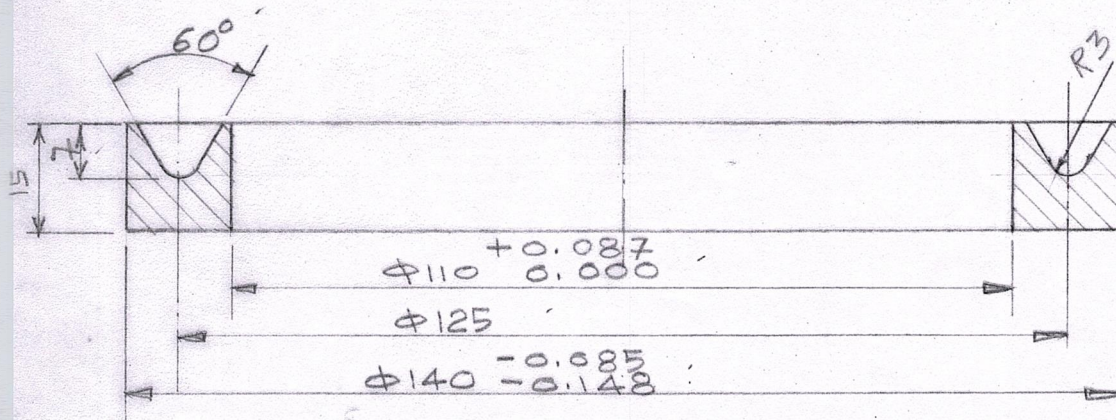
FFB111060017
Inventory No.

FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

(2)

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REV	DATE	ALTERED	REV	DATE	ALTERED
		CHECKED			CHECKED



MATERIAL:-GC-CuSn7Zn Pb

SHARP CORNERS TO BE ROUNDED OFF

B134035-17
Ref. Drg. No. (DEMA)

Sign. & Date



BHARAT HEAVY ELECTRICALS LTD.

UNIT: C.F.F.P., HARDWAR.

DEPT.	CODE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.
DESIGN		1:1	00.60		

BACK RING
FOR MAIN URACA PUMP
SUB ASSEMBLY:- STUFFING BOX, 2650T PRESS

	NAME	SIGN.	DATE
DRAWN	GUPTAMK	[Signature]	09.09.20
CHECKED	GUPTAPB	[Signature]	
APPROVED	GUPTAPB	[Signature]	9.9.00

Dimensions to be Controlled Within Limits as Shown
Machining Tolerance + .25 mm Unless Otherwise
Shown. Non Machining Tolerance ±

CARD
CODE

DRAWING NO.

01.05.073

15 16 REV. 17

SHEET NO. 01

NO. OF SHEETS. 01

SIZE A4

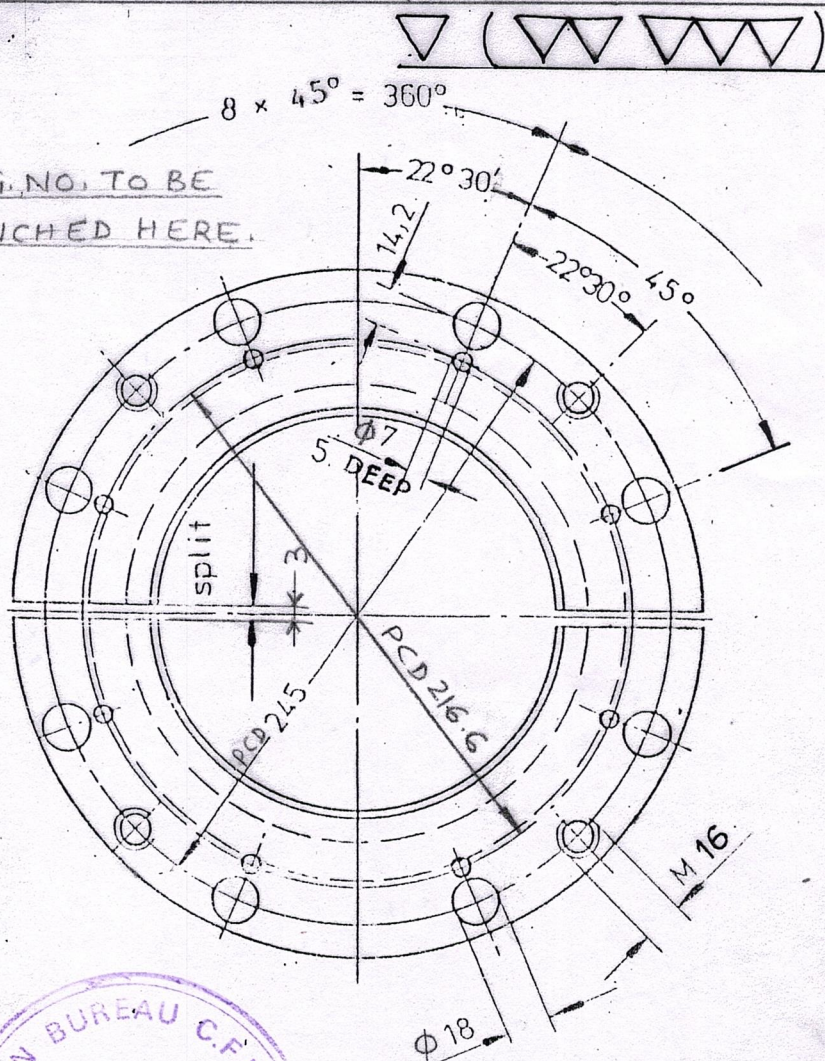
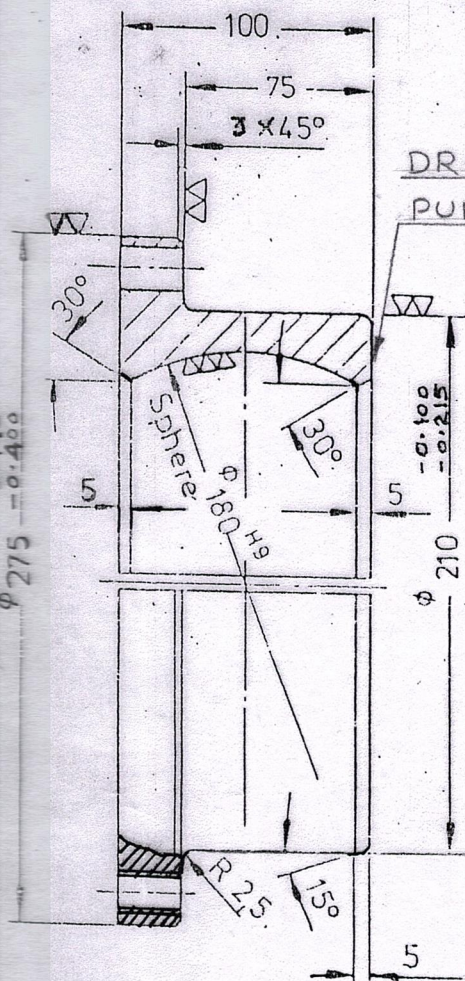
Inventory No. FF B11207001C

FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

REV	DATE	ALTERED	REV	DATE	ALTERED
1	7.11.96	Kishori Lal	2	21.12.96	Kishori Lal
		CHECKED			CHECKED

MATERIAL CHANGE

MATERIAL MODIFIED



MATERIAL : LEADED GUN METAL CLASS V IS: 1458-1965

Sn 6.9% Cu 82%
Pb 6.1% Zn+IMP. - BALANCE



BHARAT HEAVY ELECTRICALS LTD.

UNIT: C.F.F.P., HARDWAR.

DEPT.	CODE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.
F.E.		N.T.S.	14.9		

**BEARING (SPLIT)
FOR MANIPULATOR**

DRAWN	NAME	SIGN.	DATE
	Ashok Kumar	[Signature]	1-5-95
CHECKED			
APPROVED	P.B. GUPTA	[Signature]	1-5-95

Dimensions to be Controlled Within Limits as Shown
Machining Tolerance + .25 mm Unless Otherwise
Shown. Non Machining Tolerance ±

CARD
CODE

DRAWING NO.
01-06-032

15 16 REV. 17

R2

SHEET NO. 1 NO. OF SHEETS, 1

SIZE A4

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783-768 / 2
Ref. Drg. No.

Sign. & Date

Inventory No.

FF8H30200004