

INVENTORY NO.	SIGN. DATE	REF. DRG. NO.
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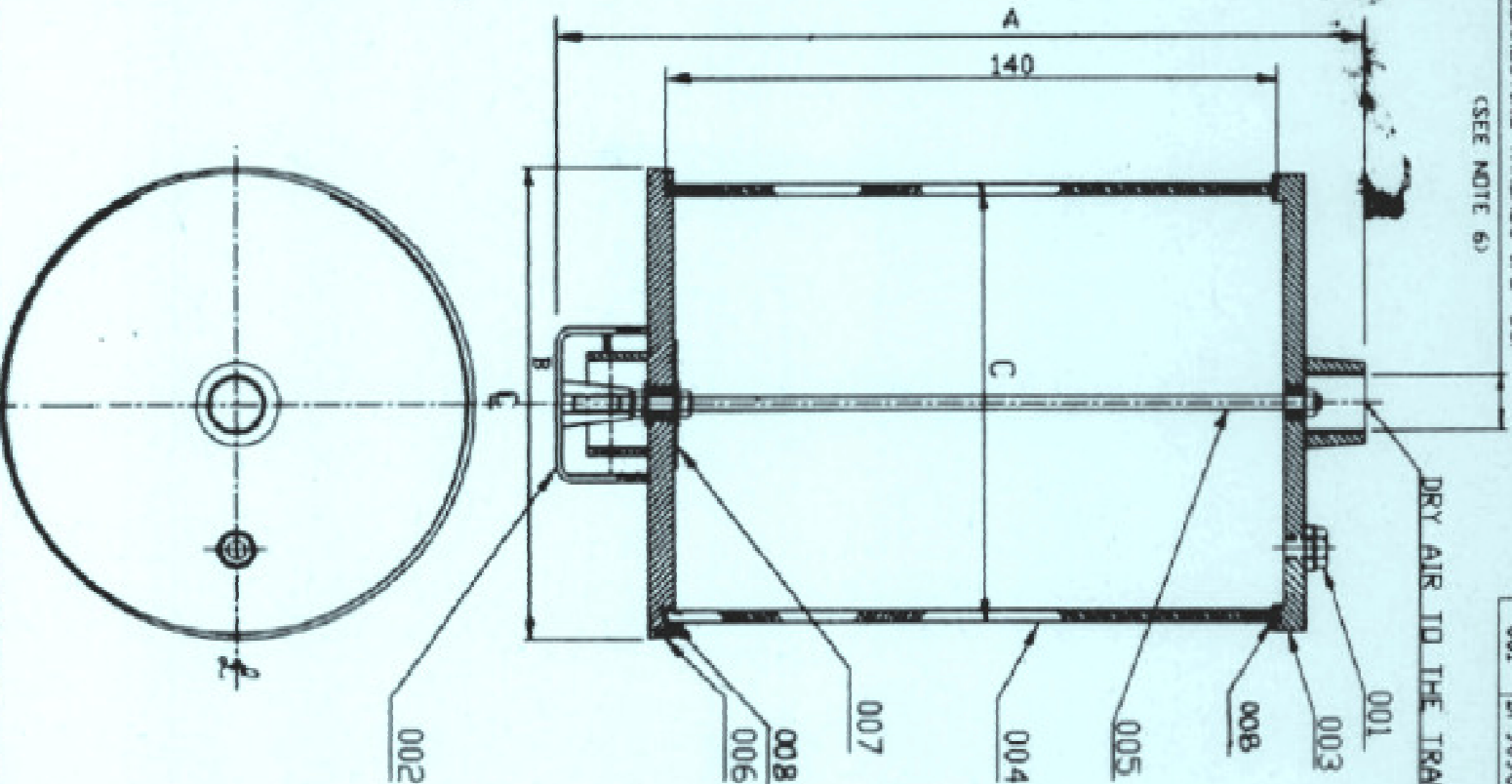
DRG.NO. 3 499,00 00021

SLNO	STYLE NO	A	B	C	GELQTY KG	WT. WITH- OUT GEL	REMARKS
001	BP9096018397	220	110	100	0.65	0.70	WITHOUT NETS LARGE

IT.NO.	DESCRIPTIONS
001	SILICA GEL FILLING PLUGCALOY/2" BSP. WITH SEALING WASHER.
002	OIL CUP WITH OIL LEVEL MARK AND 3 NOS 4 Ø HOLES MOLDED ACRYLIC)
003	TOP PART(ALUMINIUM)
004	TRANSPARENT ACRYLIC TUBE WITHOUT JOINT. 3.154 INK X 100 D/D
005	CENTRAL ROD STAINLESS STEEL 8 MM DIA
006	BOTTOM PART (ALUMINIUM)
007	PERFORATED AL.SHEET/BRASS MESH
008	NITRILE RUBBER(GASSET)

CONNECTING THREADS 1/2" BSP
(SEE NOTE 6)

DRY AIR TO THE TRANSFORMER



NOTES

1. BREATHER SHALL BE BLANKED FROM OIL CUP END AND AIR PRESSURE TESTED AT 0.35KG/CM FOR 30 MINUTES THERE SHOULD NOT BE ANY LEAKGE FROM GASKET JOINTS, FILLING PLUG ETC.
2. ALL ALUMINIUM PARTS SHALL BE APPLIED WITH ONE COAT OF SELF ETCH PRIMER FOLLOWED BY TWO COATS OF RED OXIDE ZINC CHROMATE PRIMER. FINALLY TWO COATS OF FULL GLOSSY FINISHING PAINT OF LIGHT GRAY SHADE TO 631 OF IS:5 SHALL BE APPLIED.
3. 1/2" BSP OPENING SHALL BE SUITABLY PLUGGED.
4. OIL CUP SHALL HAVE PRINTED OIL LEVEL MARK.
5. ITNDS. 3 & 6 ARE TO BE MADE FROM ALUMINIUM ALLOY 4600M TO IS:617.
6. 1/2" BSP HELICOIL STEEL THREAD INSERT 25 MM DEEP SHALL BE PROVIDED AT THE TOP.
7. BREATHER SHALL BE SUPPLIED WITHOUT SILICAGEL.
8. METALLIC LABEL INDICATING MANUFACTURERS NAME & SL NO. OF THE BREATHER SHALL BE PROVIDED AT SUITABLE PLACE
9. BREATHER SHOULD BE SUITABLY PACED TO AVOID DAMAGE IN TRANSIT.
10. DIMENSIONS AND CONSTRUCTIONAL FEATURES IN THE FIGURE ARE INDICATIVE AND MAY VARY AMONG THE SUPPLIERS HOWEVER VOLUME OF BREATHER SHOULD BE SUITABLE FOR ACCOMMODATING SILICA GEL QUANTITY.
11. MOUNTING DIMENSION & FITMENT AS PER ABOVE FIGURE SHOULD BE ENSURED BY SUPPLIERS
12. SUPPLIERS HAS TO SUBMIT OGA DRAWING ALONG WITH TECHNICAL OFFER AT THE TIME OF ENQUIRY.

INVENTORY NO.			
REV	DATE	ALT.	SHASHI
11	22.10.16	CKD.	N.K.M
		APP.	AMULYA
NOTES NO 10,11,12 ADDED. NO CHANGE IN BOM.			
REV	DATE	ALTERED	
10	29.11.05	CHECKED	
		APPROVED	
NOTE - 7 DELETED NOTE - 11 ITEM 108 INCURRED ITEM - 002 - MODIFIED ITEM - 004 & 005 ITEM 108 MODIFIED IN RESPECT OF ITEM 108 MODIFIED IN RESPECT OF ITEM 108 MODIFIED IN RESPECT OF			

ADDITIONAL INFORMATION STANDARD		3. प्रारंभ का प्रकार या ग्राहक / परिवर्तन का नाम TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		TRANSFORMER	
STATUS OF DRAWING U		 भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल BHAMBHANI HEAVY ELECTRICALS LTD. BHOPAL		ग्राहक का नाम H K M T R S M C J	
DISTRIBUTION OF PRINTS TREN TRM TRX BHEL-J 1 3 1 2		REVISIONS NO. OF REV. DATE BY REASON 01 11.10.02 APPROVED M 406		ग्राहक का नाम H K M T R S M C J	
REV. DATE 09 11.10.02 APPROVED M 406		SCALE NTS SEE TABLE		ग्राहक का नाम H K M T R S M C J	
ZONE DRAWING COMPUTERISED & UPDATED.		BREATHHER (SILICAGEL TYPE)		ग्राहक का नाम H K M T R S M C J	
DRAWING NO. 3 499 00 00021.		ग्राहक का नाम H K M T R S M C J		ग्राहक का नाम H K M T R S M C J	
ग्राहक का नाम H K M T R S M C J		ग्राहक का नाम H K M T R S M C J		ग्राहक का नाम H K M T R S M C J	