

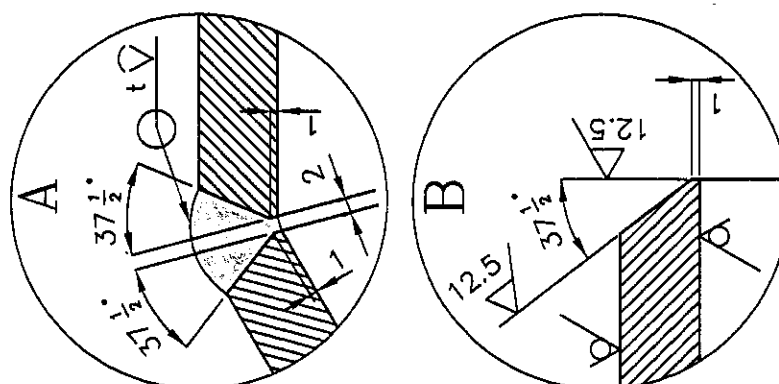
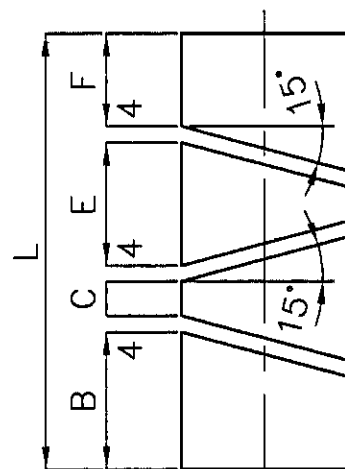
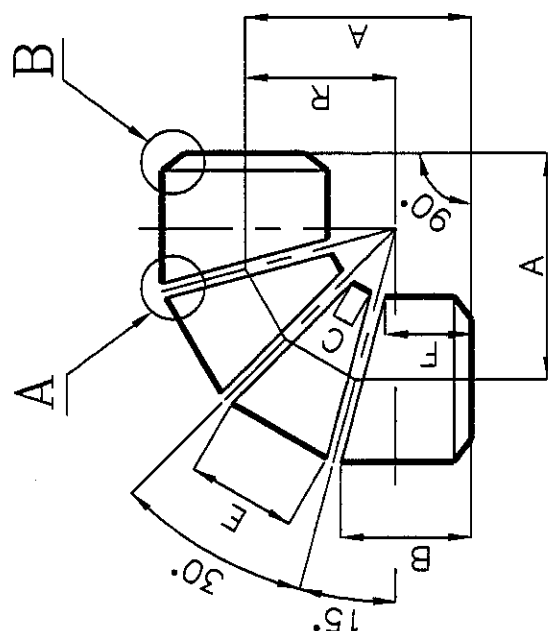
DRAWING NO:

FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD.NO TP 023 0299

NOTE:

~~/AR NOS. 14 & 15
NO EDGE PREPARATION~~

CUTTING PLAN

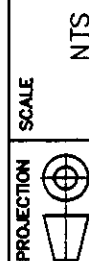
[illegible]

		WELDING	
WELD	t	ELECT.	WELD LENGTH (M)
3V	1	F 7018	1
4V	2		2
3V	2		2
4V	2		2
4V	2		2
4V	3		3
4V	4		4
6V	3		5
6V	5		5
6V	5		8
6V	6		2
4V	9		9
8V	10		10
8V	10		

[illegible]TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TRUCHIRAPALLI – 620014

(d)	REF TO ASSY / OLD DWG
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DEPT
PE(FB)
CODE

DRAWING NO :

SEC. BEND 90°

3-43-000-00130

70

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