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COMPUTER FILE NAME

REF. DRG. NO.

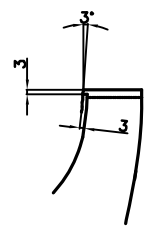
SIGN. AND DATE

INVENTORY NO

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

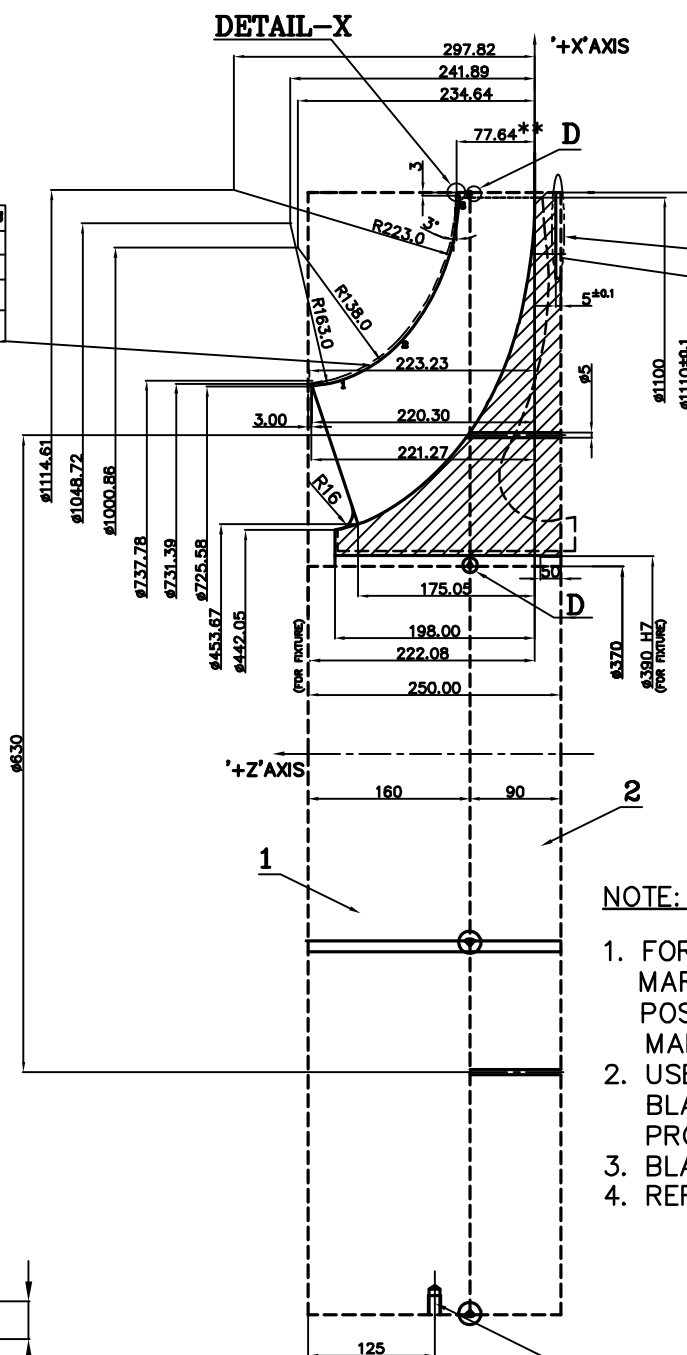
DRG. NO. 3-332-10-00010

SH. 1 OF 1



DETAIL-X

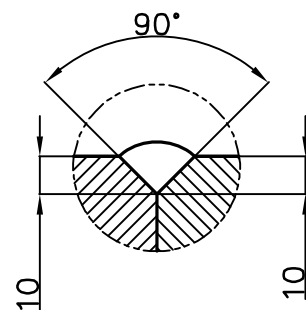
CO-ORDINATES OF MARKED POINTS		
POINT	X	DIA
1	194.65	Ø736.7
2	132.09	Ø816.18
3	75.11	Ø1091.6



NOTE:

1. FOR VANE MILLING OPERATION REFERENCE AXES ARE MARKED ON THE DRAWING. DIMENSION MARKED ** SHOWS POSITION OF X-Y PLANE. THIS DIMENSION SHALL BE MAINTAINED.
2. USE THIS DRAWING FOR MOCK UP MILLING OF ONE SET OF BLADES ON A C.S PLATE TO PROVE 3D BLADE MILLING PROGRAMME BEFORE TAKING UP ACTUAL JOB.
3. BLADE GEOMETRY IS AS PER TC 92946
4. REFER DRAWING 13321001038 FOR JOB IMPELLER DETAILS

SECTION P-P

DIAMETRICALLY OPPOSITE 2
TAPPED HOLES M16 DEPTH
28/37, FOR LIFTING LUGS

DETAIL D

(WELD EDGE PREPARATION)

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECTBHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

	NAME	SIGN.	DATE	NO. OF VAR.
DRN.	RAGHU		22.04.15	
CHD.	YVRL		23.04.15	-N.A.-
APPD.	SDR		25.04.15	

DEPT. COMPR.	UNTOL. DIMS. GR. G/M/F	SCALE N.T.S	WEIGHT (KG) 1590	REF. TO ASSY. DRG. -N.A.-	ITEM NO. -N.A.-	NO. OF ITEMS -N.A.-
CODE 420						

TITLE
MOCK UP PLATE FOR N6-1100
IMPELLER (CW)

CARD CODE N.A.	DRAWING NO. 3-332-10-00010	REV. 00
SHT. No 1	NO. OF SHT. 1	