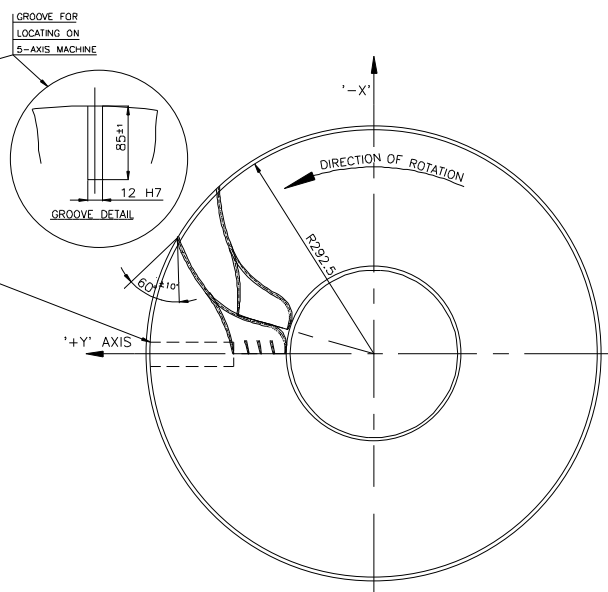
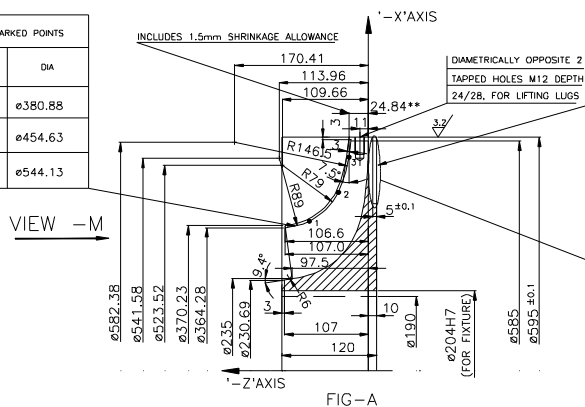


(ALL DIMENSIONS ARE IN mm)

CO-ORDINATES OF MARKED POINTS		
POINT	Z	DIA
1	-75.69	ø380.88
2	-38.57	ø454.63
3	-25.16	ø544.13



1. FOR VANE MILLING OPERATION REFERENCE AXES ARE MARKED ON THE DRAWING. DIMENSION MARKED ** SHOWS POSITION OF X-Y PLANE. THIS DIMENSION SHALL BE MAINTAINED.
2. USE THIS DRAWING FOR MOCK UP MILLING OF ONE SET OF BLADES ON A C.S PLATE TO PROVE 3D BLADE MILLING PROGRAMME BEFORE TAKING UP ACTUAL JOB.
3. BLADE GEOMETRY IS AS PER TC 92916
4. REFER DRAWING 1332101007 FOR JOB IMPELLER DETAILS

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT					MCL 524 M/s BCPL-RICH GAS					
 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD					NAME		SIGN.	DATE	NO.OF VAR.	
					DRN.		HARI		17.10.11	
					CHD.		SDR		17.10.11	-N.A.-
					APPD.		PNR		17.10.11	
DEPT. COMPR. CODE 420	UNTOL. DIMS. GR. C/M/F		SCALE N.T.S	WEIGHT (KG) 45	REF. TO ASSY. DRG. -N.A.-			ITEM NO. -N.A.-	NO.OF ITEMS -N.A.-	
TITLE MOCK_UP_3D IMPELLER ø585 T60					CARD CODE N.A.	DRAWING NO. 3-332-10-00001			REV. NO.	
					SHT. No 01		NO. OF SHT. 01			