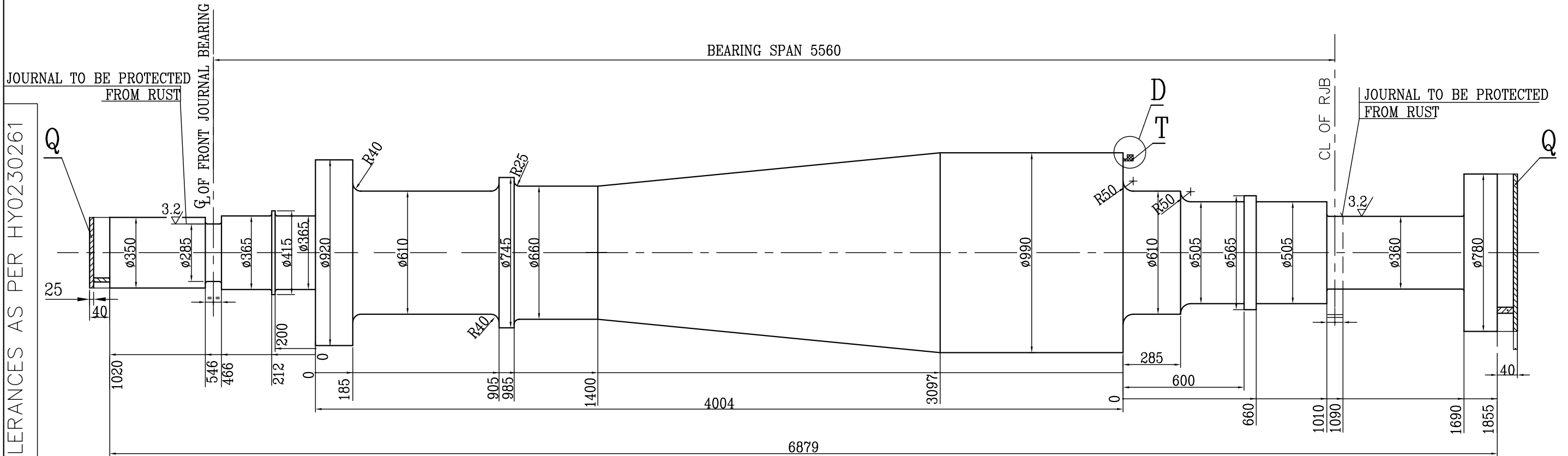


DRG. NO. 3-303-01-20119 SH. 1 OF 1

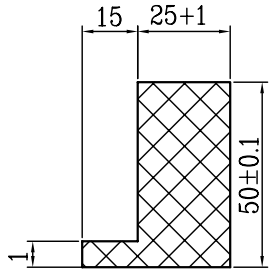
12.5/3.2

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 COMPUTER FILE NAME: D3012119.DWG
 SIGN. AND DATE REF. DRG. NO.
 INVENTORY NO.

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



DETAIL-D



NOTES:-

1. ROTOR FORGING IS TO BE SUPPLIED AS PER PURCHASE SPECIFICATION NO HY19473
2. ALL UNMENTIONED RADII = R 10
3. THERMAL STABILITY TEST IS REQUIRED , AND IT IS TO BE DONE AS PER PURCHASE SPECIFICATION HY 19473. MATERIAL CODE: TC9507350179.

T = TANGENTIAL TEST PIECE
Q = RADIAL TEST PIECE

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT					BHARAT HEAVY ELECTRICALS LTD. HYDERABAD					
DRN.	ASHOK	NAME	SIGN.	DATE	NO.OF VAR.	CONFIDENTIAL				
CHD.	D.S.RAO			05.09.2000						
APPD.	M.R.BABU			05.09.2000	-N.A.-					
DEPT. I.T.D.	CODE 415	UNTOL. DIMS. GR. C/M/F	SCALE NTS	WEIGHT (KG) 20730.0	REF. TO ASSY. DRG. -N.A.-	ITEM NO. -N.A.-	NO.OF ITEMS -N.A.-	TITLE ROTOR FORGING HNK 71/2.8-4		
REV. DATE ALTERED		REV. DATE ALTERED		REV. DATE ALTERED		REV. DATE ALTERED		CARD CODE N.A.	DRAWING NO. 3-303-01-20119	REV. 01
ZONE		ZONE		ZONE		ZONE		SHT. No 1 NO. OF SHT. 1		