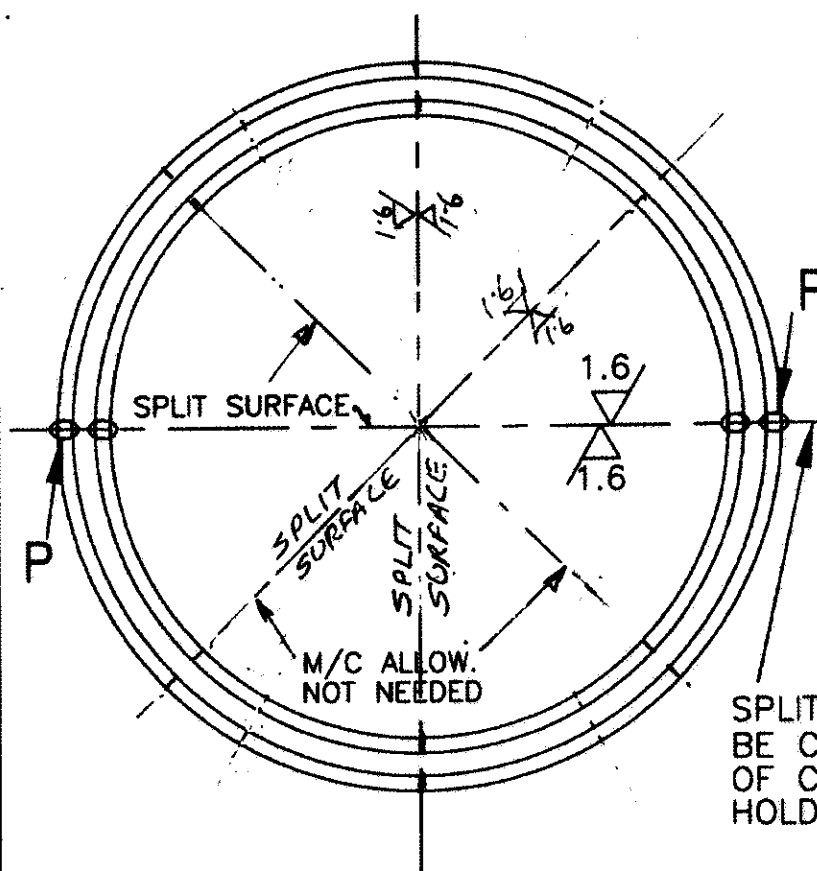


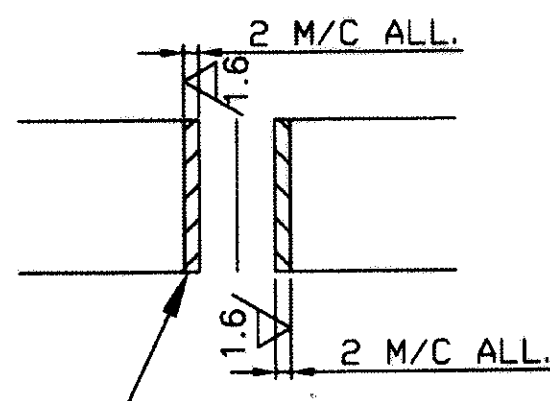
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 3 206 02 14803

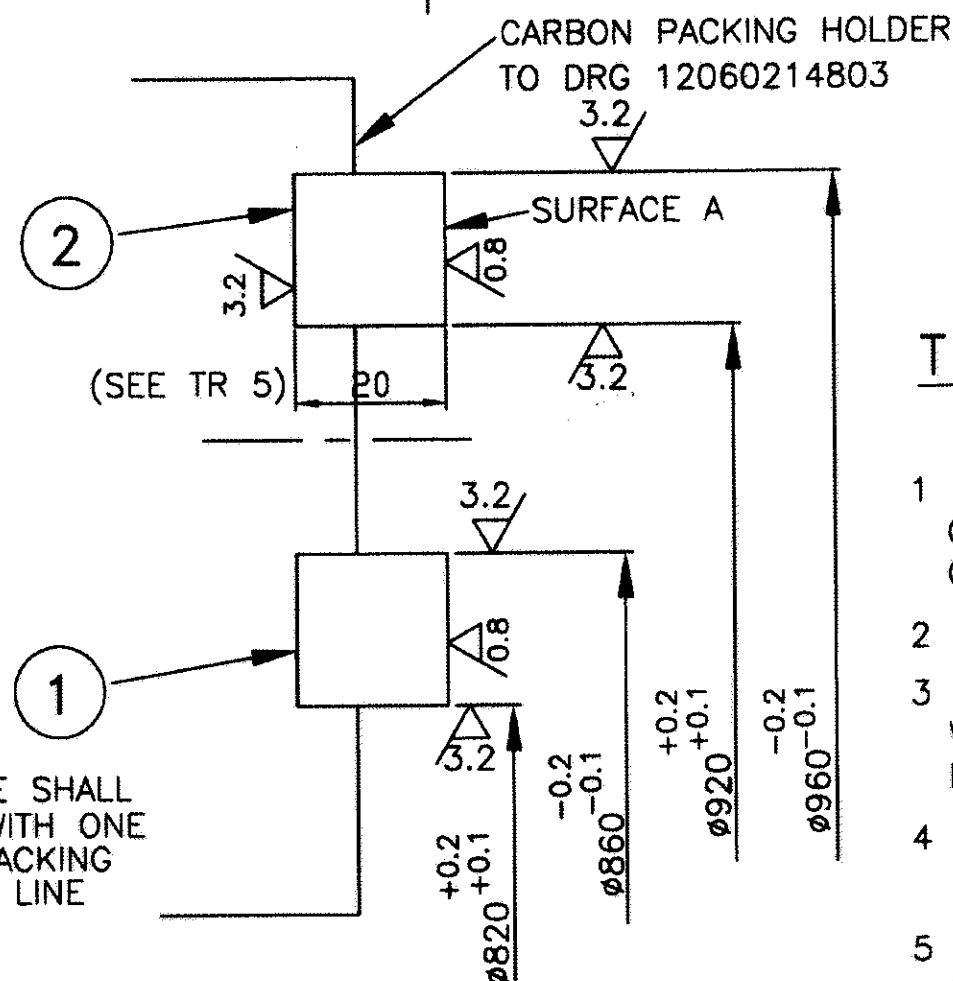


SPLIT SURFACE SHALL
BE CONCIIDE WITH ONE
OF CARBON PACKING
HOLDER JOINT LINE



TO BE FINISHED BY
THE PURCHASER

DETAIL-P



TECH REQUIREMENTS:-

- 1 CARBON MATERIAL SHALL BE CARBON GRAPHITE GRADE MORGANITE CY2T OF M/S ASSAM CARBON OR EQUIVALENT.
- 2 PART 1 & 2 ARE DEVIDED EQUALLY IN 8 PARTS.
- 3 SPLIT SURFACES MARKED P SHALL BE PROVIDED WITH M/C ALLOWANCE OF 2 MM AS SHOWN BY MATERIAL MANUFACTURER.
- 4 EVERY SEGMENT OF PART 1 & 2 SHALL BE ATTACHED TO CARBON PACKING HOLDER WITH LOCKTITE
- 5 SURFACE A OF EACH SEGMENT SHALL BE FINISHED BY POLISHING WITH CORRESPONDING SURFACE OF SLIDING PLATE.

ASSY ITEM 18	002	CARBON RING (OUTER)	CARBON	9.50
			GRAPHITE	001
ASSY ITEM 17	001	CARBON RING (INNER)	CARBON	8.50
			GRAPHITE	001
VAR.00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION
39	64	65	75	76
28	27	26	25	24
30	31	32	33	34
35	36	37	38	39
40	41	42	43	44
45	46	47	48	49
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990	991	992	993	994
995	996	997	998	999
1000	1001	1002	1003	1004

28 -- CARD TYPE-3

28 -- CARD TYPE-1

28 -- CARD TYPE-2

DRAWING REVIEW				ADDITIONAL INFORMATION	
DEPT.	NAME	SIGN.	DATE	STATUS OF DRAWING	
				DISTRIBUTION OF PRINTS	
				HTE 2, WTM 5	
				THX 1	

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT MUKERIAN SMALL H. E. P. STAGE II P. S. E. B. PUNJAB

BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

NAME	SIGN	DATE	NO. OF VAR.
PDA			00
PDA			
DKT			

DEPT.	UNTOL.	DIMS.	GR.	SCALE	WEIGHT(K.G.)	REF. TO ASSY.DRG.	ITEM NO	NO. OF ITEM
H.T.E.				1:1	10.0	02060214801	18	
CODE	402						19	

TITLE

CARBON RING

DRAWING NO.
3 206 02 14803REV.
0

SHT. NO. 1 NO. OF SHT.

A3 SIZE