

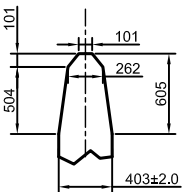
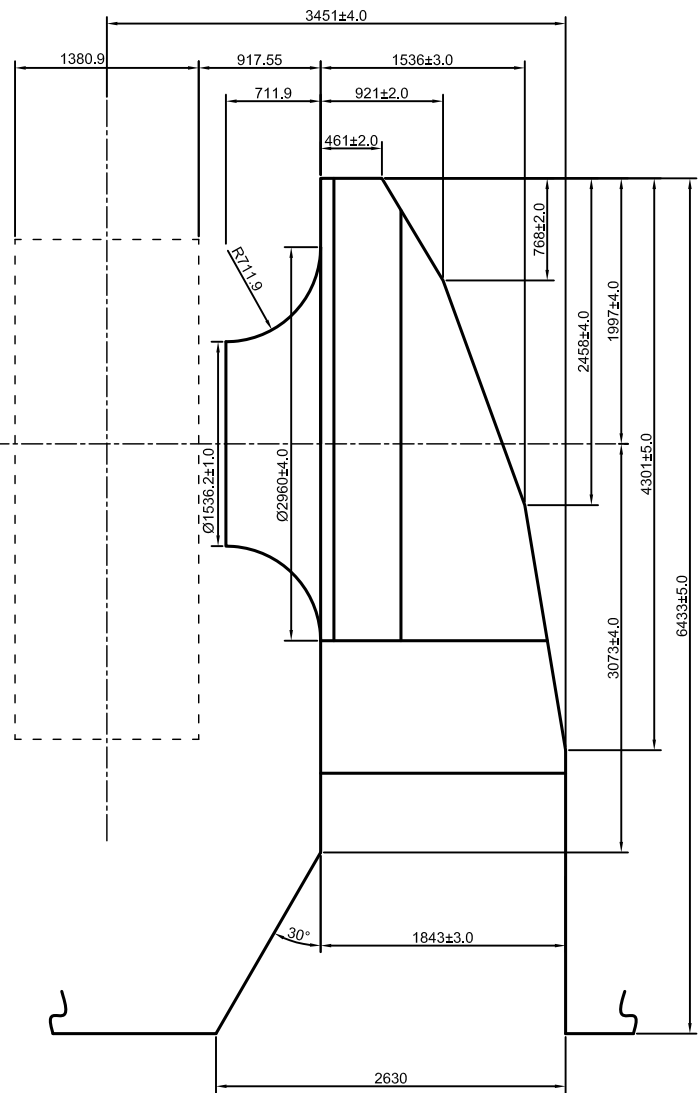
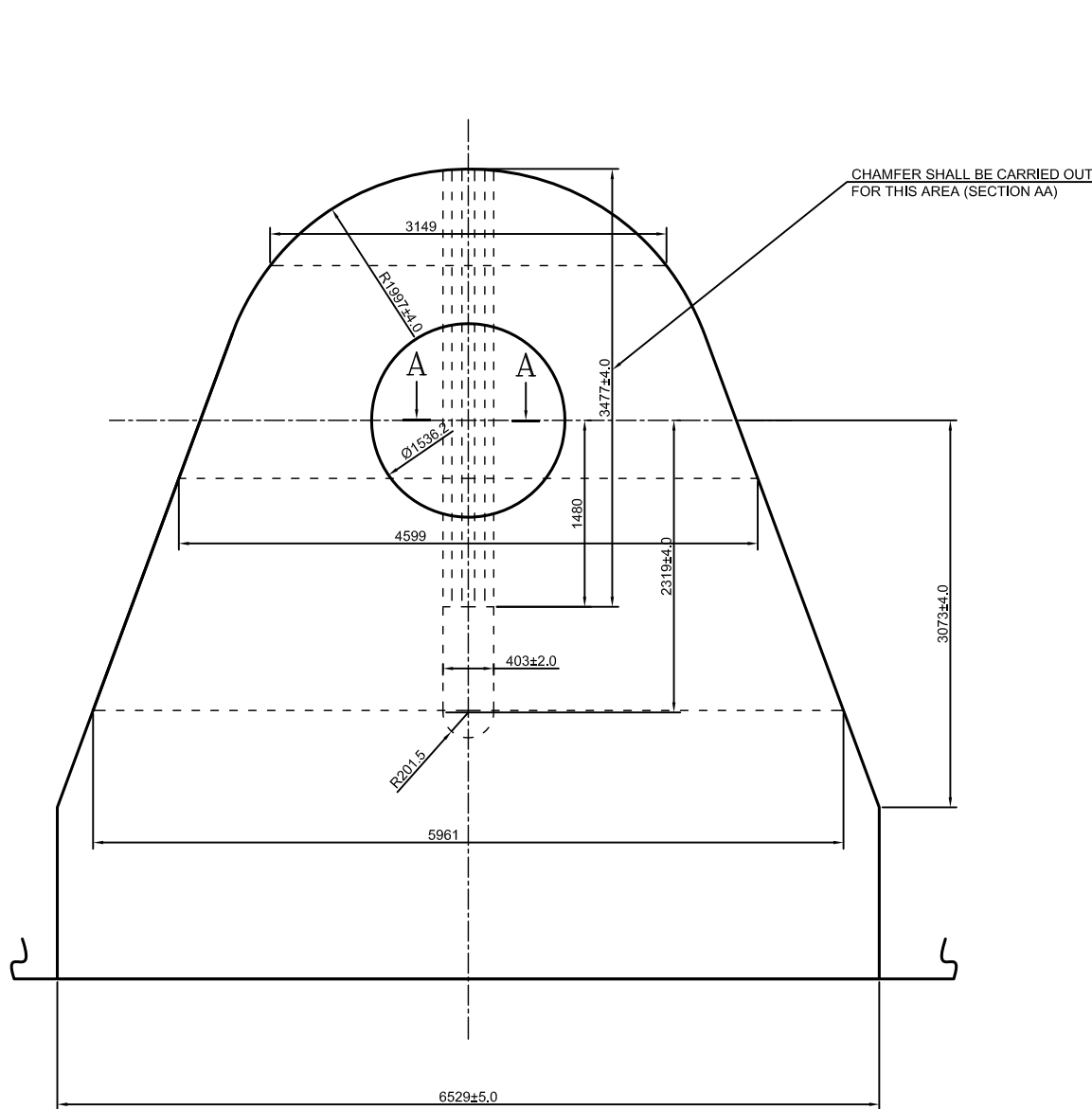
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REVISION NO. 1
DATE 28/09/2019
BY 16:02

Sep Sat 28 16:02 2019

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)



SECTION AA

NOTE:

1. THE CONCRETE SURFACE OF WATER PASSAGE SHALL BE FINISHED SMOOTHLY. THE SURFACE INEQUALITIES SHALL NOT BE GREATER THAN 0.1 INCH OVER A MINIMUM LENGTH OF 3 INCHES.
2. THE CONCRETE SURFACE OF WATER PASSAGE SHALL BE PAINTED AT SITE BASED ON PAINTING S
3. THIS DRAWING SHOWS THE FINISHED DIMENSIONS AND TOLERANCES AFTER CONCRETING. THE VENDOR SHALL DECIDE THE DIMENSIONS AND TOLERANCES FOR FORMWORK AND SHALL SUBMIT FORMWORK D AND INSTALLATION PROCEDURE TO BHEL.



REV. NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.			
					MATERIAL SPECN.	QUANTITY				
THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED... 1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES. 2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°. 3. INTERNAL M/CD CORNER RADI 1 TO 0.7. 4. THE SURFACE ROUGHNESS WHENEVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT				UDANGUDI TPS-1 CONCRETE VOLUTE PUMP		
						NAME		SGNL	DATE	NO. OF VAR.
						DRN.	SUDHEER	-ed-	01.09.19	
						CRD.	SATISH	-ed-	01.09.19	
						APPR.	K.H.R.K	-ed-	01.09.19	
DEPT. PUMPS			SCALE	WEIGHT (KG)	REF. TO ASSY DRG.		ITEM	NO. OF ITEMS		
CODE 410			N.T.S	NA	-NA-		-NA-			
TITLE		NEATLINES OF SUCTION CHANNEL						DRAWING NO. 3 180 14 9 5214	REV. 00	
								SHEET NO.	NO. OF SHEETS	

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