

		TECHNOLOGICAL PROCESS NOT FOR PROCESS SHEET PRINT			Production Order	Date	
Plant: P002	Equipment No:			101973562	03.06.2022		
Type	WBS Element	Customer / Project Name			Part No		
	P-1026361000-14309	Shree Cement Ltd., Jhunjhunu			14309023		
Drawing No.-Var	E.Rev.	T.Rev	Material No.	Name Of The Part			
31430931013	00	00	31430931013-00A	ARMATURE LAMINATION			
Pos.No	BOM Qty	Ord Qty	MU	St.	Nt.Wt.	Remarks	MDCC
0016	2,000.000	2,000.000	EA	IS02	0.490	ARMATURE LAMINATION	YES

BOM Details

Pos.No	IC	Material Code			P.No	Remarks				
Matl.Spec	SPK	Qty	MU	Size 1	Size 2	Size 3	Formula Key	MPcs	St.	
0001	L	31361831001-00			14309004					
		2,000.000	EA	0.000	0.000	0.000		0.000	ST02	
Material Description : CRNGO STEEL SHEET Ø720					Reservation :	Item : 0001	Picklist:			
					0014235596					

Operation Details

Opr No	W.C.	Plant	Ctl. ky	Prep Time	Time/ PC(M)	Time/ PC(L)	Total Time	QC Signature
PRT Cat	PRT No.			PRT Description				
Sub Operation Text								
0010	CA9466	P002	ZP99	0.000	0.000	0.000	0.000	
Set the press 3123 with blanking tool 20-44-2028 for blanking of ID, OD and keyway.								
0020	CA3123	P002	ZP99	0.000	0.000	0.000	0.000	
Blank 2000 pcs of thk 0.65 for ID 300 H7, OD 500 and keyway 20 N9.								
0040	CA9466	P002	ZP99	0.000	0.000	0.000	0.000	
Set the press 3124 (NNS 32) for notching of slots. Punch few pcs for inspection approval. Notching tool : 20-73-2203 Support plate : 20-54-2155								
0050	CA3123	P002	ZP99	0.000	0.000	0.000	0.000	
Notch 2000 pcs for slots on OD.								
0080	CA5691	P002	ZP99	0.000	0.000	0.000	0.000	
Deburr 2000 pcs thk 0.65mm 4xcrossways.								

Chkd. By	Dt.	ECR/ Rev No	Dt.	Pro.Plnr	Rate Fixr / Tool Plnr	Pg no	No.of Pgs
	07.06.2022			AB		1	1