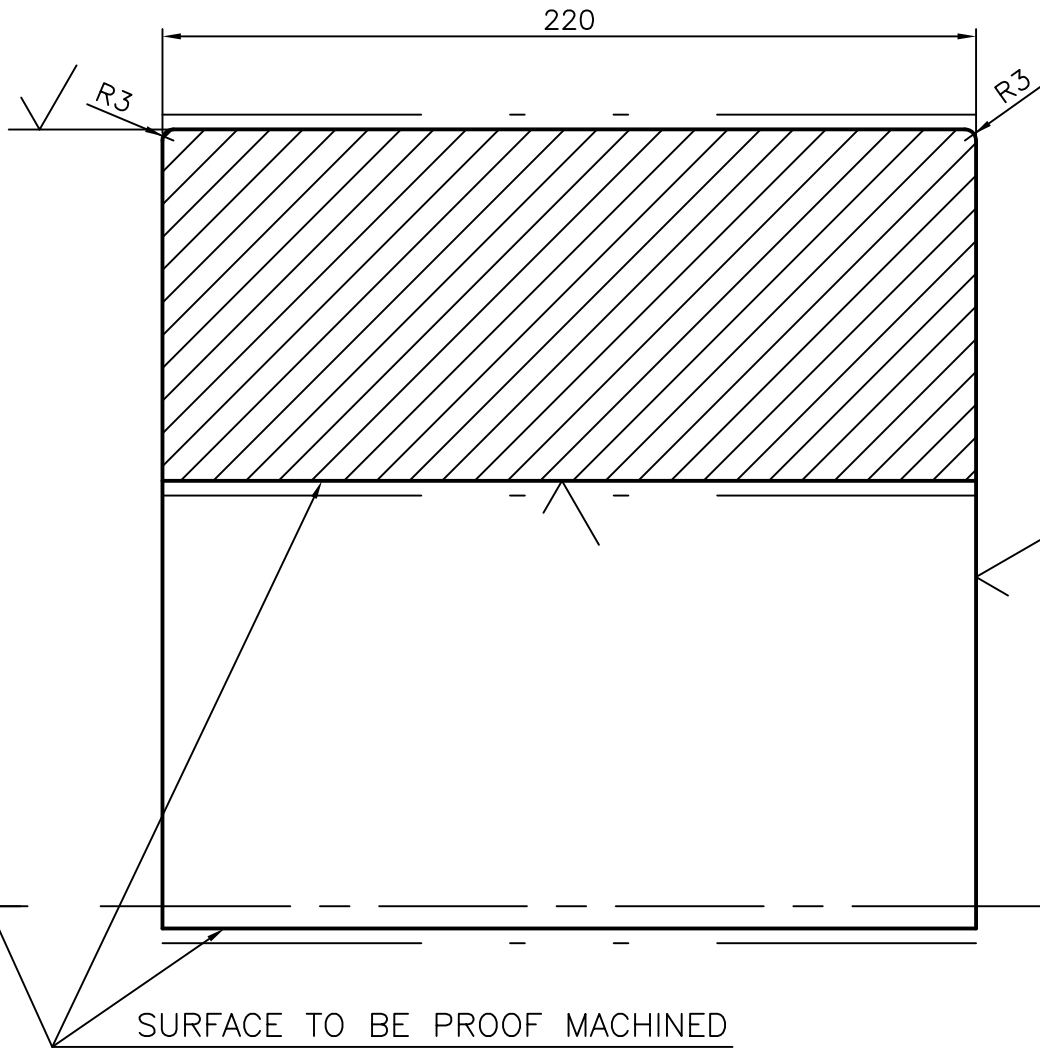
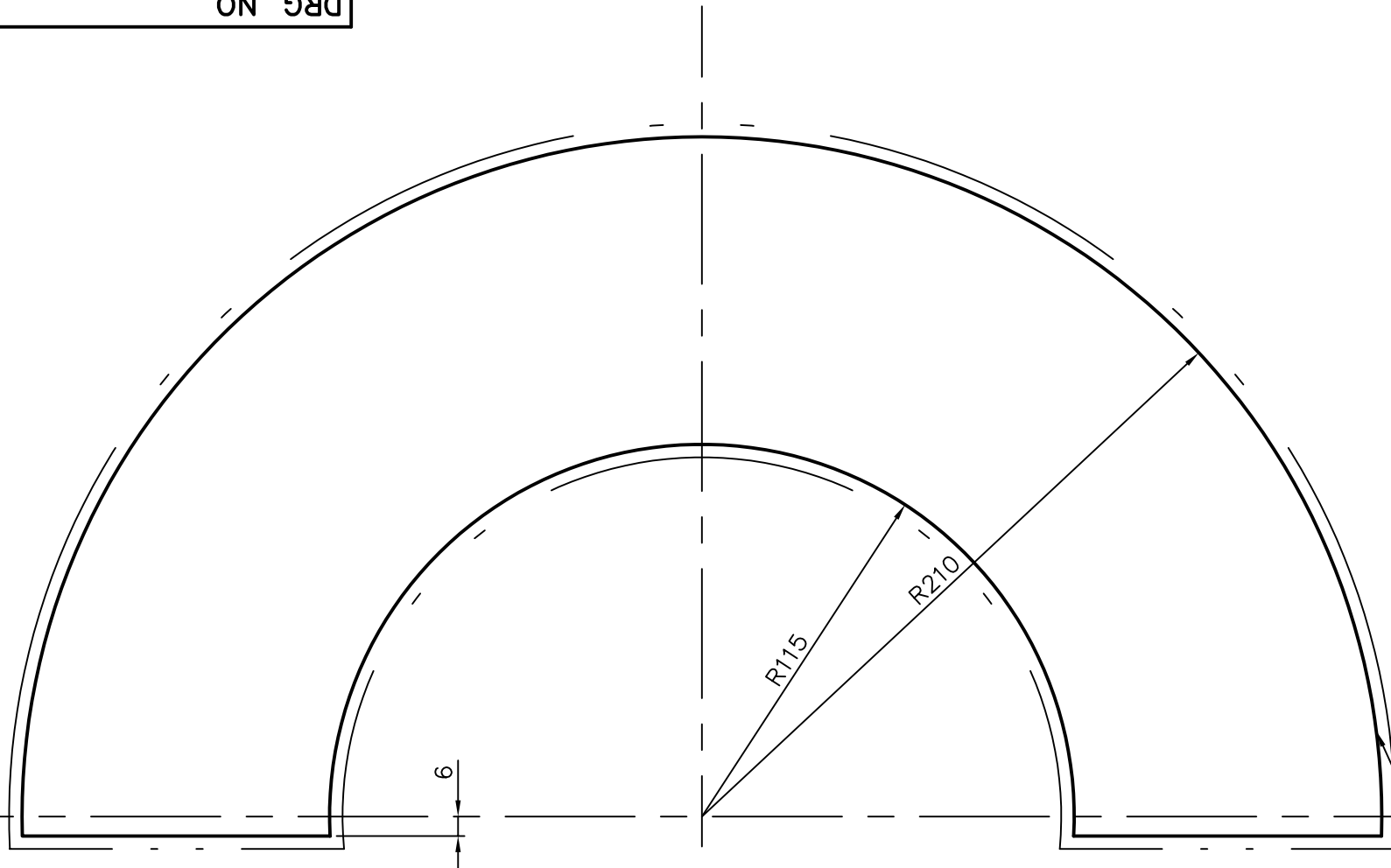


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 3-139-01-30007/03



REMARKS:

1. MATERIAL AS SPECIFIED IN HY19566 (ASTM A216 GR.WCA IS EQUIVALENT GRADE)
2. THE DRAWING IS OF ROUGH CASTING TO BE PROOF MACHINED AT FOUNDRY ON THE SURFACE MARKED BY LINE — — — —
3. THE CASTING SHALL BE SUPPLIED IN NORMALISED, PROOF MACHINED AND STRESS RELIEF ANNEALED CONDITION.
4. ALL DIMENSIONS ARE IN MM.
5. PERMISSIBLE DEVIATION ON UNTOLERANCED CASTINGS DIMENSIONS AS PER AA0230402 CLASSIV
6. ✓ MARKED SURFACES WILL BE FINISH MACHINED AT BHEL AND THE NECESSARY MACHINING ALLOWANCES ARE INCLUDED.
7. MECHANICAL PROSPECTIES : AS PER HY19566
- 8.THE CASTING SHALL BE SUBJECTED TO ULTROSONIC TEST AS PER AA0850104, ACCEPTABLE QUALITY GRADE:LEVEL-II
- 9.TOLERANCES : HY0230261

				△ M-20-421	TG9212153194	86
					HY19566	4
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	UNIT WT
					MATERIAL SPECN.	QUANTITY
THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED....				TYPE OF PRODUCT 1 DU 7752 OR NAME OF CUSTOMER/PROJECT		
1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.				BHEL-HYD SAP BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		
2. CHAMFER M/CD. SHARP EDGES 1.2 TO 1.0 AT 45°.				DRN. G.RAMESH/KCB CHD. T.K.RAJU APPD. M.M.RAJU		
3. INTERNAL M/CD. CORNER RADII 1 TO 0.7				DEPT. EME CODE 425		
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHSOWN OUT SIDE BACK SLASHS GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.				SCALE NTS WEIGHT (KG) 86.0 REF. TO ASSY DRG. 0-139-01-31030 ITEM NO. 1&2 NO.OF ITEMS NA		
				TITLE HALF OF BEARING SHELL (CASTING) CARD CODE NA		
				DRAWING NO. 3-139-01-30007/03 SHEET No.: 01 NO OF SHEETS: 01		