

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

FORM DG 38(B)

10999-8E0Z1-3

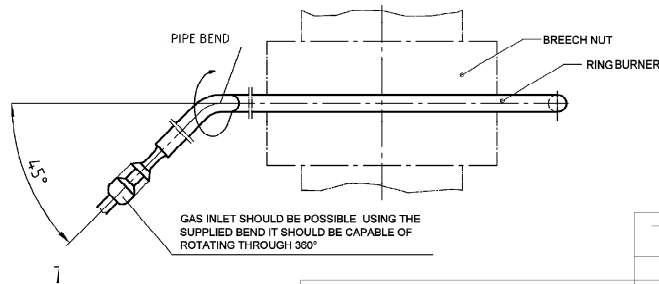
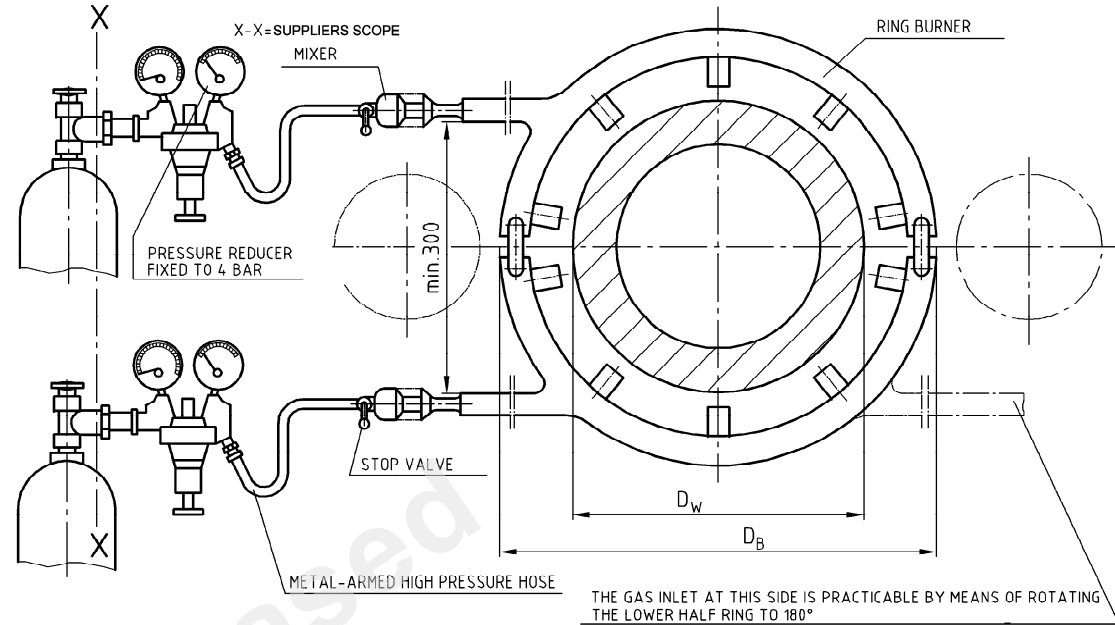
DRAWING No.

DATA FOR ONE RING BURNER

- (A) HEATING POWER FOR ONE RING BURNER: 32kW

(B) HIGHT OF OPERATING PLACE ABOVE MSL: $\leq 500m$
- MAX. OUTER DIA. OF THE BURNER: $D_B=1370mm$
- OUTER DIA. OF THE WORKPIECE: $D_W=1120mm$
- HEATING PERIOD OF THE WORKPIECE: 33min
- LANGUAGE FOR PLATE AND OPERATING INSTRUCTIONS: ENGLISH
- QUANTITY OF THE NOZZLES: 50
- CONSUMPTION OF PROPANE: $0,1376kg/min$
- LENGTH OF HOSE: 7,5m

FOR EACH HALF RING



MAT. CODE: W97312038093

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECT

STEAM TURBINE

BHARAT HEAVY ELECTRICALS LTD.
RANIPUR, HARDWAR

DEPT STE
CODE 4011

SCALE
1:1

WEIGHT (KG)

NAME	SIGN	DATE	NO. OF VAR
POONAM	SD/-	04.11.2011	
DINESH	SD/-	5.11.2011	
A.SHAH	SD/-	26.11.2011	73 74

REF. TO ASSY. DRG.
3-12038-56500

ITEM No.
1

TITLE:
RING BURNER

CARD CODE

DRAWING NO.
3-12038-56501

SHEET No. 1

No. OF SHEETS 1

SIZE A3

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TIN NO.
PSK028R810

Ref. Drawing No.
DSPPG-0052940

Sign & Date

Inventory No.

GRADE OF UNTOL.DIM

M/CG.-C/M/F AA0230208

WELDING-A/B/C/D / / AA0621104

GAS CUTTING-T3'AA0621101

REV	DATE	ALTERED
		CHECKED

REV	DATE	ALTERED
		CHECKED

AGREED DEPT	NAME	SIGN	DATE

REV	DATE	ALTERED
01	07.02.15	CHECKED

Supplier name deleted from drawing as per change advice no. STE-15-F0057

ANOOP

DINESH