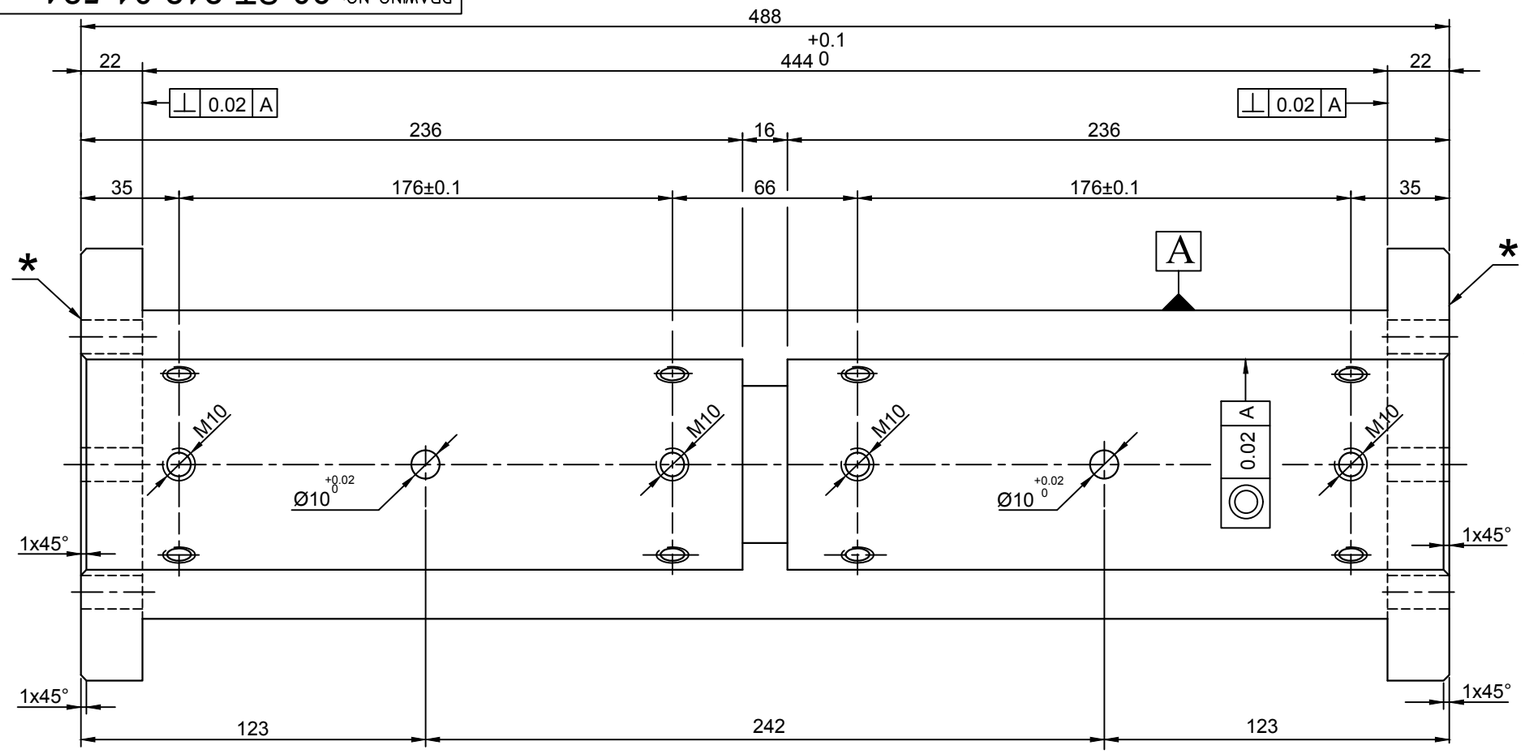
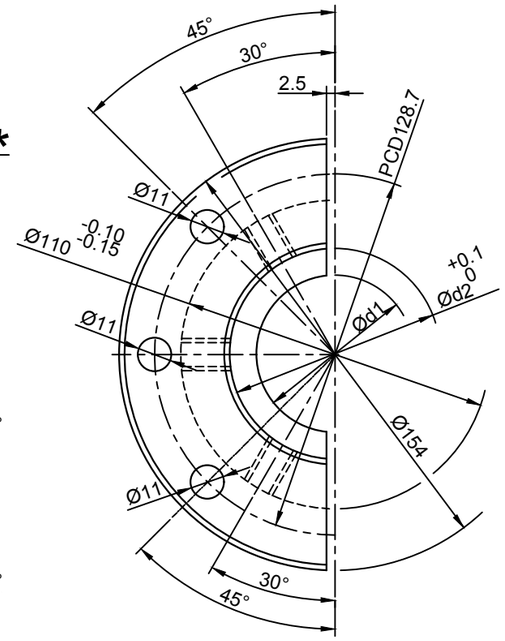
ALL DIMENSIONS ARE IN MILLIMETRES

DRAWING NO: 30-ST-212-01-524

1.6

DEVIATIONS OF UNTOLERANCED DIMENTIONS TO BE AS PER IS: 2102–1969 MEDIUM.





SL. No.	JAW SIZE	d1	d2	MATERIAL CODE No.	Wt/Kg
01	42.4	44	63	69 26 11 4240	12
02	44.5	46	65	69 26 11 4450	11.5
03	47.63	49	68	69 26 11 4763	11
04	48.3	49	68	69 26 11 4830	11
05	51	52	71	69 26 11 5100	10.5
06	54	55	74	69 26 11 5400	10
07	55	56	75	69 26 11 5500	9.5
08	57	58	77	69 26 11 5700	9
09	60.3	62	81	69 26 11 6030	8.5
10	63.5	65	84	69 26 11 6350	8
11	70	71	90	69 26 11 7000	7
12	73	74	93	69 26 11 7300	6.5
13	76.1	77	91	69 26 11 7610	6
14	82.5	84	95	69 26 11 8250	5.6
15	88.9	90	101	69 26 11 8890	5.0

HARDEN AND TEMPER TO 25-30 HRC

NOTE TO SUPPLIER

01) MATERIAL CHEMISTRY-NABL ACCREDITED LAB TEST CERTIFICATE IS TO BE PROVIDED

02) HARDNESS & HEAT TREATMENT CERTIFICATE OBTAINED FROM THE HEAT TREATERS IS TO BE PROVIDED

03) LIQUID PENETRANT TEST TO BE CONDUCTED ON ENTIRE SURFACE AND SHALL BE CERTIFIED BY NDT LEVEL-2 QUALIFIED PERSONNEL AS PER SNT-TC-1A

* MARK :P O No.& FIRM NAME, AND JAW SIZE WITH 10mm METAL PUNCH

REV	DATE	
01	09.08.13	ALTERED R.Kumar / APPROVED N A Natnar
		SL.No.15 ADDED(ø88.9)
02	04.02.2015	ALTERED R.Kumar / APPROVED N A Natnar
		DIMN.22 WAS 12, DIMN.35 WAS 25 DIMN.123 WAS 113, DIMN.236 WAS 226 DIMN.488 WAS 468

CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED.IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE / MATL SPEC	UNIT WT / QTY
			En8/40C8	

EQPT:

Bharat Heavy Electricals Ltd
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI – 620014

	NAME	SIGNATURE	DATE
DRN	R.KUMAR	R.Kumar	17.06.14
CHD	N ARUMUGANAINAR	N A Natnar	
APPD	S KARUPPASAMY	S Karuppasamy	

DEPT	GRADE OF UNTOL. DIM		SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
SSTP	¢/M/F IS:2102		1:2	SEE IN TABLE	30–ST–212–01–523	01
CODE 456					REF TO OLD DWG NO PPM 150_T_15_01TO 28_01	

TITLE	CARD CODE	DRAWING NO :	REV
PP JAW FOR NEW POINTING M/C (DIA 42.40-88.90)	U 01	30-ST-212-01-524	02

A3–SIZE