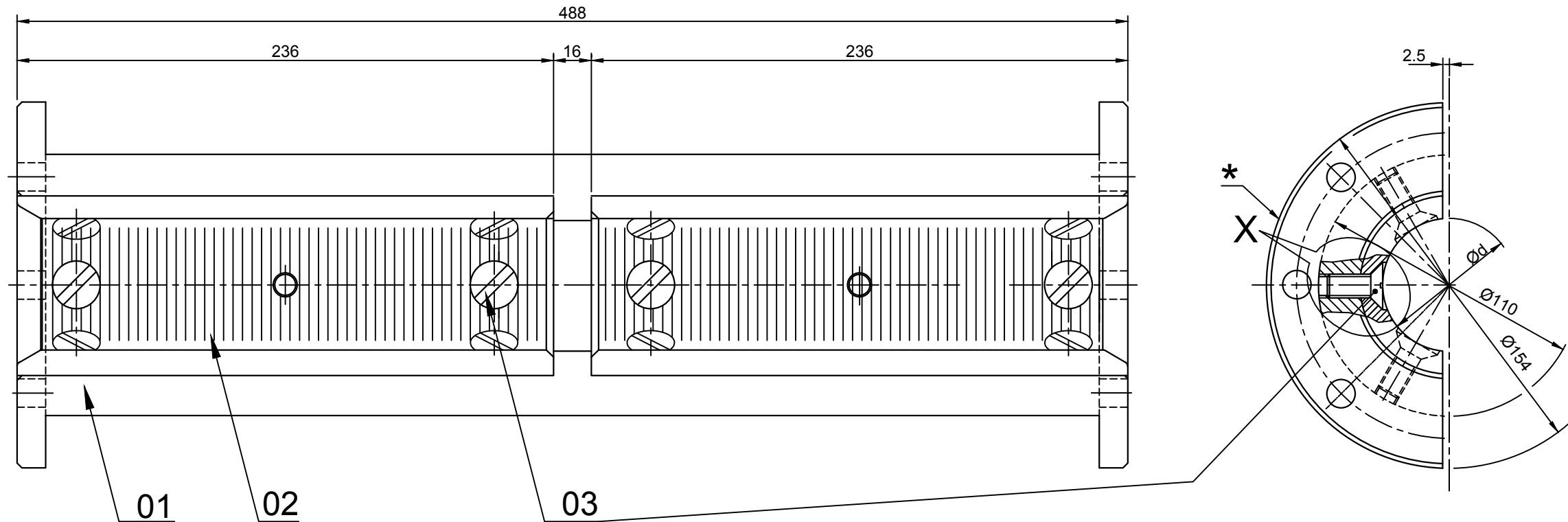


30-ST-212-01-523

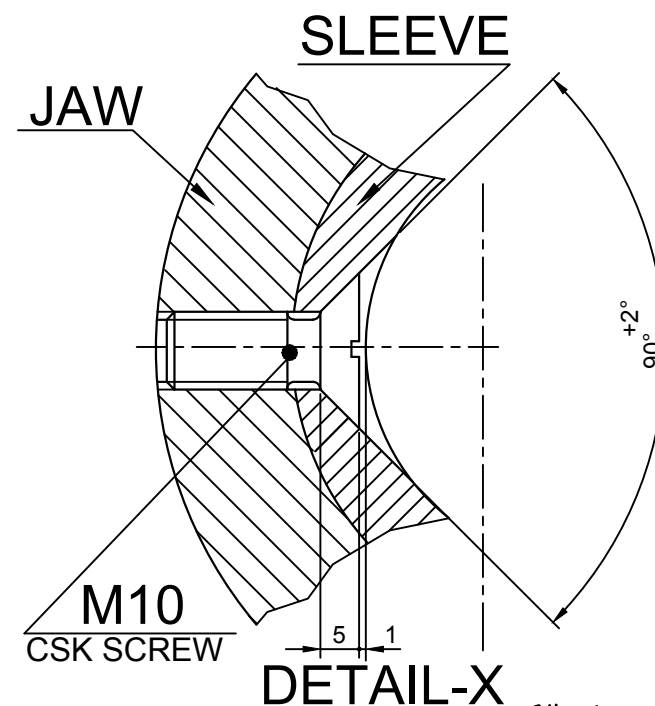
ALL DIMENSIONS ARE IN MILLIMETRES

DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE AS PER
IS: 2102-1969 MEDIUM.



NOTE :FOR ITEM No. 01 & 02 - ALL DIMENSIONS AND OTHER PROPERTIES SHOULD BE ASPER PART DRG. ENCLOSED

SL. No.	JAW SIZE	d	MATERIAL CODE No.
01	42.4	42.8	69 26 13 4240
02	44.5	44.9	69 26 13 4450
03	47.63	48.1	69 26 13 4763
04	48.3	48.7	69 26 13 4830
05	51	51.4	69 26 13 5100
06	54	54.4	69 26 13 5400
07	55	55.4	69 26 13 5500
08	57	57.4	69 26 13 5700
09	60.3	60.7	69 26 13 6030
10	63.5	63.9	69 26 13 6350
11	70	70.4	69 26 13 7000
12	73	73.4	69 26 13 7300
13	76.1	76.5	69 26 13 7610
14	82.5	82.9	69 26 13 8250
15	88.9	89.3	69 26 13 8890



* MARK :MATERIAL CODE No. IN LONGITUDINAL DIRECTION FOR THE JAW SIZE
GIVEN IN THE TABULOR COLUMN WITH 10mm METAL PUNCH

03	SLTD. C'SHUNK HD. SCREW	M10 X SUITABLE LENGTH	IS:1365 P6.6	
02	SLEEVE	30-ST-212-01-525	XT215Cr12 (IS:3748-1990) X210Cr12 (DIN 1.2080)	12
01	JAW	30-ST-212-01-524	En8/40C8	2
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT
			MATL SPEC	QTY

EQPT:				
Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014			DRN CHD APPD	NAME R.KUMAR N ARUMUGANAINAR S KARUPPASAMY
DEPT SSTP CODE 456	GRADE OF UNTOL. DIM φ/M/£ IS: 2102	SCALE 1:2	WEIGHT (Kg) 15.8	REF TO ASSY DWG NO 30-ST-212-01-524&525 REF TO OLD DWG NO PPM 150_T_08_00 TO 14_00
TITLE PP GRIPERJAW ASSY FOR NEW POINTING M/C (DIA 4 2.40-88.90)			CARD CODE U 01	DATE 17.06.14 SIGNATURE R. Kumar N. A. Kumar S. Karuppasamy
DRAWING NO : 30-ST-212-01-523				ITEM 01&02 REV 02

A3-SIZE