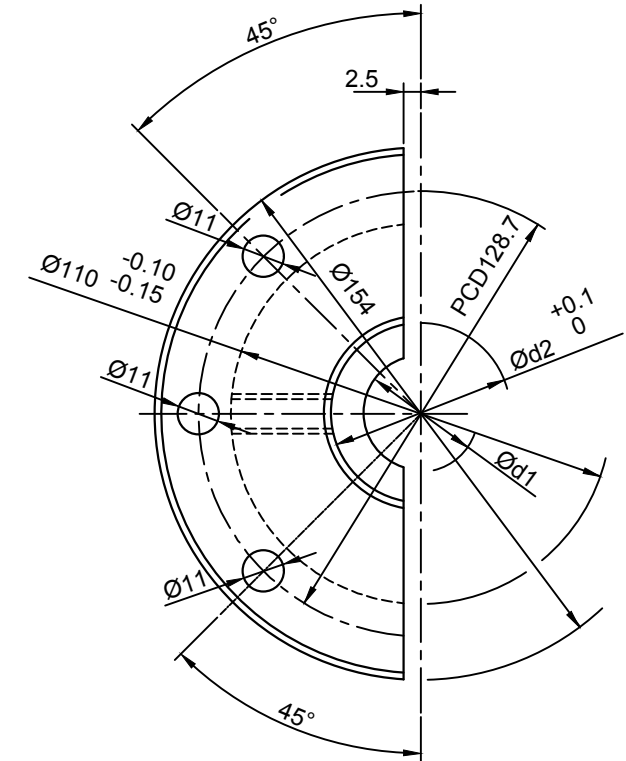
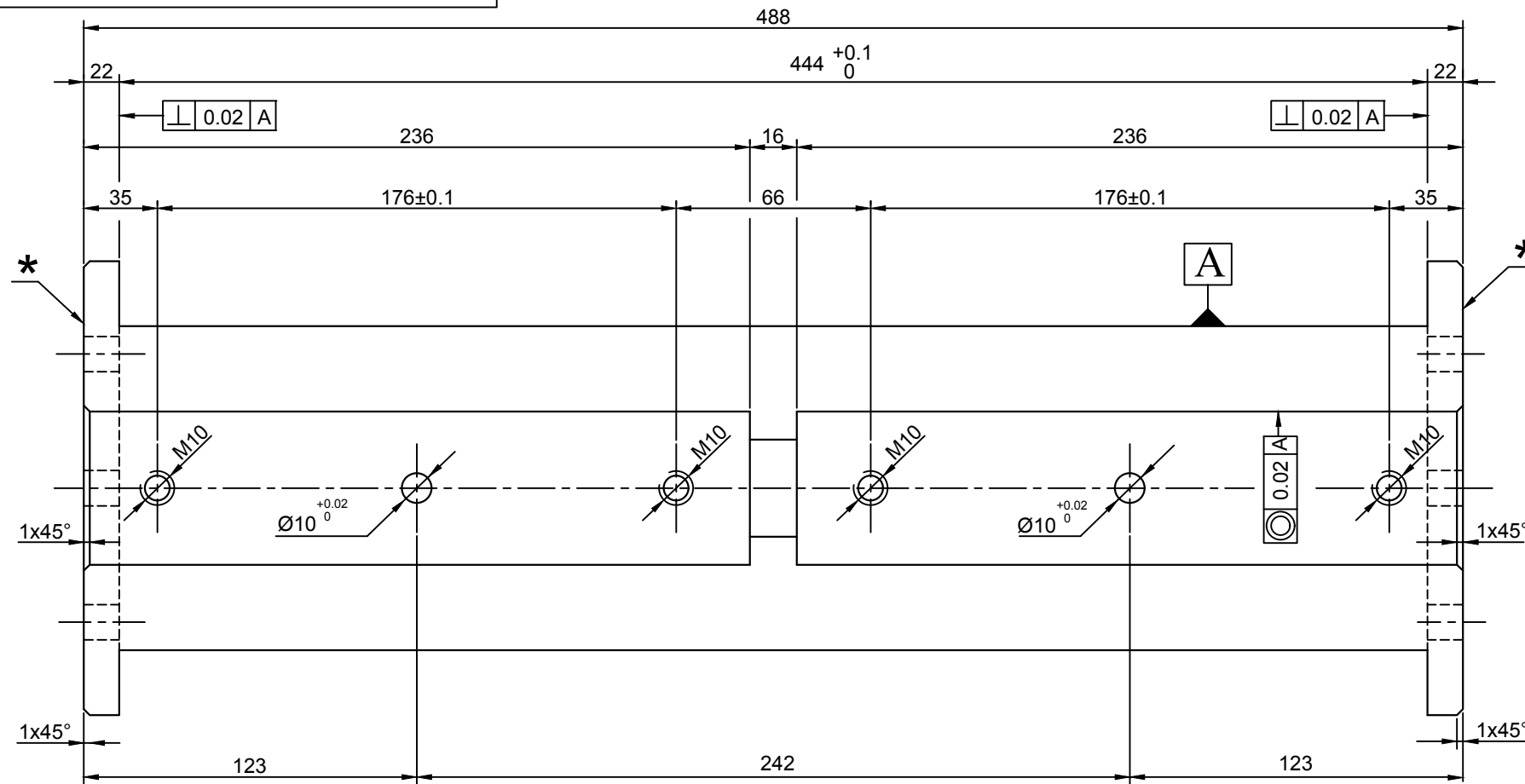


DRAWING NO: 30-ST-212-01-521

ALL DIMENSIONS ARE IN MILLIMETRES

DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE AS PER
IS: 2102-1969 MEDIUM.

1.6/



SL. No.	JAW SIZE	d1	d2	MATERIAL CODE No.	Wt/Kg
01	21.3	23	42	69 26 11 2130	15
02	26.7	28	47	69 26 11 2670	14.8
03	31.8	33	52	69 26 11 3180	14
04	32	33	52	69 26 11 3200	14
05	33.4	35	54	69 26 11 3340	13.5
06	36	37	56	69 26 11 3600	13.2
07	38.1	39	58	69 26 11 3810	13

HARDEN AND TEMPER TO 25-30 HRC

REV	DATE	ALTERED
01	04.02.2015	CHECKED APPROVED
DIMN. 22 WAS 12, DIMN.35 WAS 25 DIMN. 236 WAS 226, DIMN.123 WAS 113 DIMN. 488 WAS 468		

NOTE TO SUPPLIER

- 01) MATERIAL CHEMISTRY-NABL ACCREDITED LAB TEST CERTIFICATE IS TO BE PROVIDED
 - 02) HARDNESS & HEAT TREATMENT CERTIFICATE OBTAINED FROM THE HEAT TREATERS IS TO BE PROVIDED
 - 03) LIQUID PENETRANT TEST TO BE CONDUCTED ON ENTIRE SURFACE AND SHALL BE CERTIFIED BY NDT LEVEL-2 QUALIFIED PERSONNEL AS PER SNT-TC-1A
- * MARK : P O No.& FIRM NAME, AND JAW SIZE WITH 10mm METAL PUNCH

CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

ITEM NO	DESCRIPTION	DRAWING NO	En8/40C8	UNIT WT
			MATL CODE	QTY
			MATL SPEC	
EQPT:				
Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		DRN	NAME R.KUMAR	SIGNATURE R.Kumar
DEPT SSTP		CHD	N ARUMUGANAINAR	
CODE 456		APPD	S KARUPPASAMY	
GRADE OF UNTOL. DIM φ/M/£ IS: 2102		SCALE 1:2	WEIGHT (Kg) SEE IN TABLE	REF TO ASSY DWG NO 30-ST-212-01-520
TITLE P P JAW FOR NEW POINTING M/C (DIA 21.30-38.10)		CARD CODE U 01	REF TO OLD DWG NO PPM 150_T_08_01 TO 14_01	
DRAWING NO : 30-ST-212-01-521			ITEM 01	
REV			01	