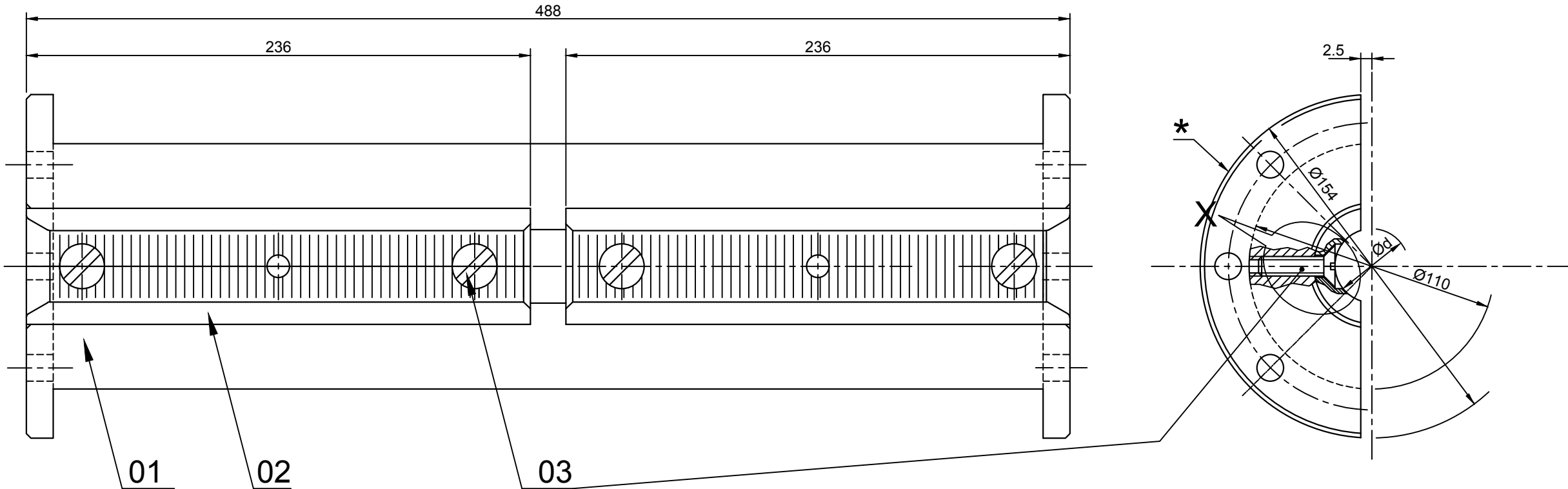


DRAWING NO: 30-ST-212-01-520

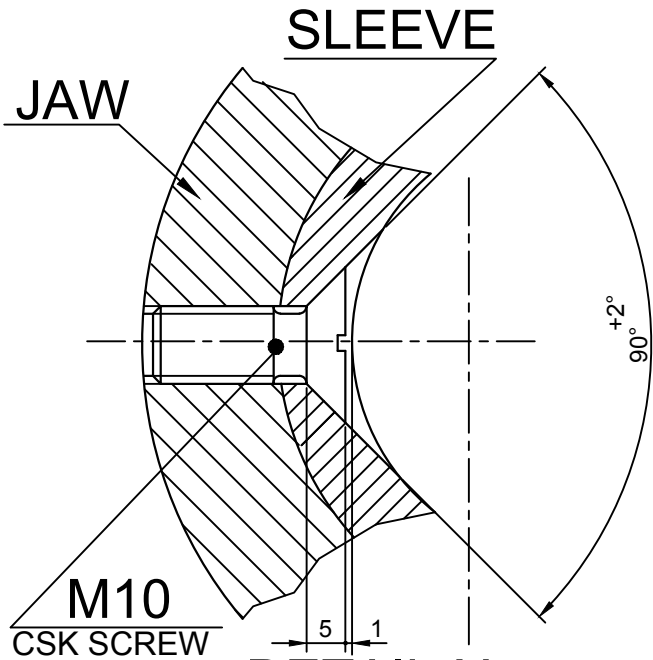
ALL DIMENSIONS ARE IN MILLIMETRES

DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE AS PER
IS: 2102-1969 MEDIUM.



NOTE :FOR ITEM No. 01 & 02 - ALL DIMENSIONS AND OTHER PROPERTIES SHOULD BE ASPER PART DRG. ENCLOSED

SL. No.	JAW SIZE	d	MATERIAL CODE No.
01	21.3	21.5	69 26 13 2130
02	26.7	26.9	69 26 13 2670
03	31.8	32	69 26 13 3180
04	32	32.2	69 26 13 3200
05	33.4	33.6	69 26 13 3340
06	36	36.2	69 26 13 3600
07	38.1	38.3	69 26 13 3810



DETAIL-X

REV	DATE	ALTERED
01	04.02.2015	CHECKED
		APPROVED

DIMN. 236 WAS 226
DIMN. 488 WAS 468

* MARK :MATERIAL CODE No. IN LONGITUDINAL DIRECTION FOR THE JAW SIZE
GIVEN IN THE TABULOR COLUMN WITH 10mm METAL PUNCH

ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT
03	SLTD. C'SHUNK HD. SCREW	M10 X SUITABLE LENGTH	IS:1365 P6.6	4
02	SLEEVE	30-ST-212-01-522	XT215Cr12 (IS:3748-1990) X210Cr12(DIN 1.2080)	2
01	JAW	30-ST-212-01-521	En8/40C8	1
			MATL SPEC	QTY

EQPT:	Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014	DRN CHD APPD	NAME R.KUMAR N ARUMUGANAINAR S KARUPPASAMY	SIGNATURE R.Kumar N. A. Kumar S. Karuppasamy	DATE 17.06.14
DEPT SSTP CODE 456	GRADE OF UNTOL. DIM φ/M/£ IS: 2102	SCALE 1:2	WEIGHT (Kg) 16.1	REF TO ASSY DWG NO 30-ST-212-01-521&522 REF TO OLD DWG NO PPM 150_T_08_00 TO 14_00	ITEM 01&02
TITLE P P GRIPPERJAW ASSY FOR NEW POINTING M/C (DIA 21.30-38.10)			CARD CODE U 01	DRAWING NO : 30-ST-212-01-520	REV 01

A3-SIZE