

**2 X 660 MW MAITREE SUPER THERMAL POWER
PROJECT, RAMPAL, BANGLADESH**

TECHNICAL SPECIFICATION

FOR

***FIRE SEALING SYSTEM
SUPPLY & INSTALLATION***

VOLUME-II

SPECIFICATION NO: *PE-TS-421-507-E016*

REVISION: 0



**BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA, UP (INDIA) – 201301**



**TECHNICAL SPECIFICATION FOR
FIRE SEALING SYSTEM
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SPECIFICATION NO. PE-TS-421-507-E016

VOLUME II

SECTION

REVISION 0

DATE: 06.05.2020

SHEET 1 OF 1

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Total nos. of sheets including cover & separator sheets = 35 sheets



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SECTION – I

STANDARD TECHNICAL REQUIREMENTS



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COMPLIANCE CERTIFICATE

The bidder shall confirm compliance to the following by signing/ stamping this compliance certificate and furnishing same with the offer.

1. The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusion/ deviation with regard to same.
2. There are no deviation with respect to specification other than those furnished in the 'schedule of deviations'.
3. Only those technical submittals which are specifically asked for in NIT to be submitted at tender stage shall be considered as part of offer. Any other submission, even if made, shall not be considered as part of offer.
4. Any comments/ clarifications on technical/ inspection requirements furnished as part of bidder's covering letter shall not be considered by BHEL, and bidder's offer shall be construed to be in conformance with the specification.
5. Any changes made by the bidder in the price schedule with respect to the description/ quantities from those given in 'BOQ-Cum-Price schedule' of the specification shall not be considered (i.e., technical description & quantities as per specification shall prevail).

BIDDER'S STAMP & SIGNATURE



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1.0 PURPOSE

This specification is intended for finalization of contract between BHEL PEM and Bidder for supply & E & C of Fire sealing system. Technical detail as indicated in the specification shall be agreed upon between BHEL PEM and bidder.

2.0 SCOPE OF ENQUIRY

- 2.1 This enquiry covers the Design, manufacturing, inspection & testing at manufacturer's works, proper packing, delivery as per NIT, handling and erection & commissioning of **Fire Sealing System** for cable openings through walls, floors & below panels, pipe sleeves and fire protection coating on installed cables conforming to this specification.
- 2.2 It is not the intent to specify herein all the details of design & manufacture of material. However, the material shall, conform in all respects to high standard of design, engineering and workmanship and shall be capable of performing in continuous commercial operation at site conditions.
- 2.3 Technical requirements of the **FIRE SEALING SYSTEM** are indicated in Datasheet-A and Section-II.
- 2.4 The stipulation of Data Sheet-A shall prevail in case of any conflict between the stipulations of Data Sheet-A & Section-II.

6.2 BILL OF QUANTITIES:

- 3.1 The bidder to quote for items as per 'BOQ-cum-Price Schedule' attached with NIT. The BOQ excludes civil works done in the opening and includes cross section area of cables and cable support materials within the area to be fire sealed.
- 3.2 Successful bidder shall submit calculations for supply of material based on area to be provided with fire sealing, cured density (based on type test certificate accepted by BHEL/ CUSTOMER) & thickness as applicable for the project, wastage, space occupied by cables, etc. for approval during contract stage.

For the first lot cleared by BHEL, the calculations shall be made based on the average of the minimum & maximum cured density (wherever a range is specified for the cured density by the manufacturer) & minimum thickness. For subsequent lots cleared by BHEL, the calculation shall be based on the cured density & thickness as per accepted type test results, duly adjusting the quantities cleared in earlier lot.



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4.0 SPECIFIC TECHNICAL REQUIREMENTS

4.1 Technical /Quality/ Inspection:

S. No.	Reference clause No. of Section II (if any)	Specific Requirement/ Change
1.	4.4 a)	Clause shall be read as “The bidder shall furnish the reports of all the type tests for fire sealing system materials for BHEL/ customer approval. The Type tests should have been conducted within last 5 years from 22.09.15 on identical materials to those offered/ proposed to be supplied under the contract.”
2.	11	Additionally, all materials to be supplied in sea worthy packing as per Packing And Shipping Instructions and Data Sheet - A to Section-I

5.0 DRAWINGS & DOCUMENTS TO BE SUBMITTED

5.1 The following information shall be furnished with the bid:

- Data Sheet-B
- Type test certificates for fire sealing system and cable coating material as mentioned in section-II.
- Type test procedure
- Typical drawings showing arrangement of various components and thickness etc.
- Complete detail of the system

5.2 Following documents shall be submitted after placement of order for BHEL & customer's approval: -

S. No	Document No.	Document title	Document type	First Submission	Re-submission
1.	Technical Data Sheet	PE-V0-421-507-E041	Primary	Within 14 days of PO	Within 10 days after comments
2.	Installation Drawings	PE-V0-421-507-E042	Primary	Within 14 days of PO	Within 10 days after comments



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S. No	Document No.	Document title	Document type	First Submission	Re-submission
3.	Type test certificates	PE-V0-421-507-E043	Primary	Within 14 days of PO	Within 10 days after comments
4.	Manufacturing Quality Plan	PE-V0-421-507-E905	Primary	Within 14 days of PO	Within 10 days after comments
5.	Field Quality Plan	PE-V0-421-507-E906	Secondary	Within 14 days of PO	Within 10 days after comments
6.	Bill of material for fire stop system	PE-V0-421-507-E044	Secondary	Within 14 days of PO	Within 10 days after comments
7.	Sea Worthy Packing Details	PE-V0-421-507-E045	Primary	Within 14 days of PO	Within 10 days after comments

5.3 Drawings/ documents shall be submitted through Document Management System (DMS).



DOCUMENT TITLE

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DATASHEET-A**1.0 REFERENCE CODES & STANDARDS**

The latest edition of following standards shall be applicable:

- a) ASTM-E-814: Standard test methods for fire test of Through-penetration fire stops.
- b) ASTM E-119: Standard test methods for Fire resistance rating and hose stream test
- c) IS-12458: Method of fire resistance test of fire stop
- d) UL-1479: Standard test methods for Fire resistance rating
- e) BS-476: Standard test methods for Fire resistance rating
- f) IEC-60332-3-23: Flammability test for fire retardant coating
- g) ASTM D-2863: Limiting oxygen index test for fire retardant coating
- h) IS: 6005- Pretreatment shall conform to the requirement of IS: 6005.
- i) IS: 2629- Galvanizing shall be done in accordance with IS: 2629.

2.0 Rating of fire stop : Three (3) hours

3.0 Rating of Fire protection coating : 40 min

4.0 Type of application : Horizontal/ Vertical/ Below panels/ Across Trenches

5.0 Cable laying conditions : Cables on cable trays

6.0 Suitability of fixing arrangement : In masonry work/ In concrete work

7.0 Surface Treatment of Steel Material
(for frame work as applicable)

a) Surface protection : Galvanization conforming to IS:2629

b) Mass of Zinc : 460 g/m²8.0 Type of fire stop system : 1) fire stop system [Panel / Mortar]
2) fire retardant coating9.0 Minimum shelf life : 12 months
of most perishable material

10.0 Life expectancy of material : Greater than 40 years

11.0 Packing suitable for : Sea worthy packing as per manufacturer practice
Incorporating technical specification requirement
for transportation and storage at site, subject to
BHEL approval.



DOCUMENT TITLE

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DATASHEET-B/C**(Guaranteed technical Particulars to be submitted along with the bid)****1.0 GENERAL**

1.1 Name of vendor :

1.2 Address :

2.0 APPLICABLE STANDARDS

2.1 ASTM-E-814 & ASTM-E-119 For fire rating test and hose Stream test : YES / NO

2.2 IS-12458: Method of fire resistance test of fire stop : YES / NO

2.3 UL-1479: Standard test methods for Fire resistance rating : YES / NO

2.4 BS-476: Standard test methods for Fire resistance rating : YES / NO

2.5 IEC-60332-3-23: Flammability test for fire retardant coating : YES / NO

2.6 ASTM D-2863: Limiting oxygen index test for fire retardant coating : YES / NO

2.7 IS: 6005- Pretreatment shall conform to the requirement of IS: 6005 : YES / NO

2.8 IS: 2629- Galvanizing shall be done in accordance with IS: 2629 : YES / NO

3.0 TECHNICAL DETAILS3.1 Type of system : 1) fire stop system [Panel / Mortar]
2) Fire retardant coating []3.2 Fire rating : 1) fire stop system
2) fire retardant coating3.3 Pressure withstand capacity of Fire stop : kg/mm²3.4 Weight of fire stop assembly (without cables) : kg/mm²

3.5 Shelf life of most perishable Material : years

3.6 Life of total assembly : Years

PACKING & SHIPPING INSTRUCTIONS

1. All units/ sub vendors/ contractors are strictly advised to comply with packing instructions mentioned in contract documents (GCC clause 65: Packaging & Section V, FTS, Clause B0.3.5 Packaging and transportation).

2. Special Packing Instructions & Inspection Prior to Dispatch

- Packing (tare) shall be part of the Equipment cost and shall not be subject to return. The packing should ensure integrity and cohesiveness of each delivery batch of Equipment during transportation. In case of Equipment assemblies and unit's delivery in the packing of glass, plastics or paper the specification of packing with the **material and weight characteristics are to be indicated.**
- All packages to be wrapped in transparent polythene inside the crates for effective weather proofing
- Each package should have the following inscriptions and signs stenciled with an indelible ink legibly and clearly:

Destination:

Package number: BHEL/MTR/BD/XXX/YYYYY where XXX stands for Unit abbreviation e.g. RPT

YYYYY stands for package no.

Gross and Net weight

Dimensions

Lifting places

Handling marks and the following delivery marking:

"BANGLADESH-INDIA FRIENDSHIP POWER COMPANY (Pvt.) LIMITED
2X660 MW MAITREE SUPER THERMAL POWER PROJECT
BANGLADESH"

EPC CONTRACTOR: BHARAT HEAVY ELECTROCALS LIMITED, INDIA

- Completeness of Contents of each packing case: Concerned CQA/Unit QC/Third Party Inspection Agency shall verify the completeness of contents of each package w.r.t packing list both in terms of quality and quantity before authorising dispatch of the consignment.
- Packing commensurate with international standards and accepted norms will be ensured by CQA/ Unit QC/Third Party Inspection Agency. Packing has to be **SEA WORTHY** and secure.
- As far as possible, the packing has to be rectangular in shape for optimum space utilization in the ship and economize on shipping costs. Projections on packages are prohibited.
- The packing list has to be checked and certified by the Inspection agency (ies) with due signatures.
- Packages are envisaged to be transported on Vessels/ Barges through Sea/ river water ways and will require transshipment and intermediate storage. Hence, if deemed necessary by respective unit, packages may be enclosed in suitable GI sheets on all sides to prevent any damage during transportation/ transshipment/ storage.
- No loose items / Gunny bags packing shall be allowed for shipment.
- Proper pallets and crates are to be used for packing of Oil drums and Structures.

- Routing of Packing Lists: Packing list is an extremely important document, which forms a part of export documentation in connection with the processing of customs formalities. Packing List has to be generated by units/Unit vendors and sent to MEPG and ROD (both at the same time), two weeks in advance, for processing and obtaining shipping bills' clearances and avoiding octroi payment through 'N' form at Mumbai.
- Advance intimation to ROD & MEPG: All supplying units/vendors will give at least 15 days advance intimation to ROD & MEPG along with package details before actual dispatches to arrange for storage/shipping arrangements by ROD and customs invoicing by IO. Information must be sent to consolidate the details and arrange for shipments in time.
- Excise Attestation at Works: To avoid opening of big cases for examination by customs at port of shipment, the supplying unit may arrange to get the packing cases sealed by local excise authorities/ self-certification and the relevant invoices and packing lists to be endorsed from Superintendent, Central Excise. For this purpose, Units should send the packing lists to MEPG at least 2 weeks in advance to enable prepare Shipping Invoices for furnishing to the units for requisite attestation and sending to ROD through fastest means for a smoother and faster customs clearance. Also Units to provide "specification of packing with the indication of the number of cargo packages, type of packing and weight of packing in English" along with the packing list.
- If deemed necessary by respective unit, provision of Inspection Windows of size 6" x 4" (glass perplex) for customs examination for all packages (above 1.5 x 1.5 x 1.5 cu m) involving panels of any kind shall be provided by Unit/Vendors . Care would be taken to ensure that all packages are properly sealed to avoid ingress of moisture, rodents etc. Packing slip folders to be attached in each box.
- Drawings for Heavy Weight/ODC consignment: Any package/item weighing above 20000 kgs and/or size greater than 2.5 X 2.5 X 4 m. detailed engineering documents (at least 4 sets) for all items of the above category will be furnished by respective units to issue shipment enquiries in a proper manner. The drawing has to include centre of gravity of the item clearly (Units to identify such items and notify MEPG as soon as the engineering documents are released).
- Lifting Beams: All heavy lifts for which safe handling is essential at the port of dispatch shall be accompanied by lifting beam on non-returnable basis.
- "Marking for Safe Handling: To ensure safe handling, packing case shall be marked to show the following:
 - ✓ Upright position.
 - ✓ Sling position and Centre of Gravity position.
 - ✓ Storage category.
 - ✓ Fragile components (to be marked properly with a clear warning for safe handling).



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EXPORT PACKING

(PACKING INSTRUCTIONS FOR GENERAL COMPONENTS / ASSEMBLIES / EQUIPMENT)

1 GENERAL

This standard lays down packing instructions for export packing of components/assemblies/equipment to be dispatched against Customer's contracts, for which there are no special instructions issued by the Engineering Departments. For Seaworthy Packing refer standard AA0490004 wherever applicable.

The components/assemblies need to be packed suitably to avoid physical damage & corrosion during transit for storage. For specific applications, the concerned engineering department shall issue a product standard. Reference of this standard, must appear in the Shipping list/Packing List.

2 SCOPE

This procedure gives minimum guidelines for export packing to be complied with for packing of components/assemblies/equipment. This packing shall be suitable for different handling operations and for the adverse conditions during transportation and during indoor / outdoor storage for periods more than one year.

3 WOOD SPECIFICATION FOR PACKING:

- a) The wood shall conform to specification AA51401.

In addition to the above the following has to be met:

The standard requires the use of debarked wood in the construction of compliant wood packaging material. Debarked wood is defined in the ISPM 15

- b) Ply Wood planks as per specification IS:303 Gr. "MR" Type A,B are used for the sides, top & bottom of the packing cases.
- c) Ply Wood of marine grade as per IS:710 for packing of control equipment and for support batten pinewood to be used as per specification AA51401.

4 TYPE OF PACKING:

The following types of packing have been standardized for packing of general components/assemblies.

- 'OP' - Open Type
- 'PP' - Partially Packed
- 'CP' - Crate Packing - Components/Equipment requiring physical protection
- 'CQ' - Case Packing - Small medium Components/ Assemblies/ Equipment which require corrosion & physical protection
- 'CR' - Case Packing - Electrical Components/Assemblies which require special packing viz. Water Proof, Shock Proof, etc.

DESCRIPTION OF TYPES OF PACKING

The various types of packing, as standardized above, are described below.

Revisions:

APPROVED:PROCEDURAL GUIDELINES COMMITTEE –
PGC (Packing)

Rev. No. 02

Amd. No.

Reaffirmed

Prepared
HEP, BhopalIssued
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31-05-2018

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Dt:

Year:

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4.1 ‘OP’ - Open Type

In case, of components which are not affected by water & dust & do not require special protection &, are generally not machined, shall be sent as open packages. However these components may be sent in crates, wherever necessary.

4.2 PP’ - Partially Packed

Components which need special protection, at selected portions only, shall be dispatched partially packed. Machined surfaces should not be allowed to come directly in contact with the wood. Such surfaces after application of TRP should be protected with Multi-layered cross laminated plastic film to AA51420.

4.3 ‘CP’ - Crate Packing – General

Assemblies/Components which need only physical protection from the point of view of handling shall be dispatched duly packed in crates.

4.4 ‘CQ’ - Case Packing - Machined Components/Assemblies/Equipment

a) Small & Medium sized components/assemblies/equipment due to size/weight & to avoid handling, and pilferage, problems shall be packed in Case/Containers.

b) Wherever required adequate quantity of silica gel to AA55619 or VCI Powder/ Tablets, packed in thin muslin cloth cotton bags shall be suitably placed.

c) Small machines/components of less weight shall be provided with suitable cushioning. Wood Wool/Expanded Polyethylene Foam Sheet, if used, shall be sandwiched between polyethylene sheets and sealed.

d) The components inside the case shall be entirely covered with Multi-layered cross laminated plastic film to AA51420, where-ever required.

4.5 ‘CR’ - Case Packing - Electrical & Electronic Components/Assemblies

Delicate components likely to be damaged e.g. Gauges, Instruments etc. are to be wrapped in waxed paper or polyethylene air bubble film and packed in cartons.

a) Adequate quantity of Silica gel to AA55619 packed in cotton bags, of 100 grams each are to be suitably placed in the cartons. The cartons shall be entirely covered with Multi-layered cross laminated plastic film to AA51420, before being packed in the cases.

b) VCI Powder/Tablets can be used as an alternative to Silica Gel to AA55619.

c) Empty space in the cartons shall be filled with small chips of Expanded Polystyrene (Thermocole), Wood Wool etc. Polyethylene air bubble film shall conform to IS 12787/AA51420 Expanded polystyrene (Thermocole) shall conform to AA51416.

d) The cartons shall be manufactured from corrugated Fibre Board, meeting requirements of AA51414.

4.6 Special Packing

Components requiring special packing (as per customer/contractual/ engineering requirements) not included in this specification shall be covered by product standards.

5 PREPARATION OF PACKING CASE:

1) Export items are to be packed in sea-worthy wooden/Ply board cases.

2) The base of the case shall be made of wooden battens for planks giving necessary reinforcement, such that the bottom of the equipment is at a height of 100 to 200mm from the ground level depending upon size & weight of equipment. However for packing cases of smaller size equipment can be at a height of 40mm from the ground level.

3) The four sides & top cover shall be lined, from inside with multi-layered cross-laminated polyethylene sheet of 90GSM as per AA51420 and tacked at suitable places.

Whenever specified the top cover will have a layer of multi-layered cross laminated polyethylene sheet of 90 GSM over the cover. This should project about 100 - 250mm on all sides.



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It is preferable to have a single piece of the above Multi-layered cross laminated polyethylene sheet fixed on the four sides. In case jointing is unavoidable, it should be done by overlapping of approximately 100mm.

- 4) Put the job on the base and wherever necessary may be screwed / fastened.
- 5) In case of delicate component Packing Viz. Electrical & Electronic components for instruments/assemblies, a rubber sheet, Self-expanded polyethene foam sheet as per AA51423, preferably 10mm thick, shall be fixed on to the base to act as cushioning to the equipment.
- 6) Place the Components/cartons with corrosion inhibitors duly applied wherever necessary for place suitably, thin muslin cloths bags containing 100grams (approx.) of activated Blue Silica Gel to AA55619, wherever necessary. Alternatively VCI Powder or Tablet may be used.
- 7) In case, depression is formed, at the top, after the equipment is lowered, provide ply board/wooden batons.
- 8) Whole Equipment shall be covered and sealed with Multi-layered cross-laminated Polyethylene sheet to AA51420.
- 9) For indoor panels/equipment, provide suitable packing batons with covering of Thermocole/ expanded soft polyethylene foam/polyethylene air bubble film wrapped with suitable cords, to avoid cutting of the polyethylene sheet so that finished surface is not damaged.
- 10) Empty space in the box shall be filled with adequate cushioning material e.g. Thermocole Chips, Wood Wool etc. to avoid movement for shocks. Alternatively put wooden blocks/batons wherever necessary.
- 11) The inner side of the top cover shall be lined with M.L.C. laminated polyethylene sheet of at least 90GSM, which shall project approximately 25 to 150mm depending upon the size of the case on all sides of the top cover shall be provided below the top cover. This projection, after nailing the top cover, shall be folded over, on the sides of the crates & tacked, to, prevent ingress of water from the top.
- 12) For specific applications requiring additional protection the packing cases are covered with GI sheet on outside for sides and top; inside for bottom as per specification AA10166, thickness of G.I. sheet shall be 0.25mm.
- 13) For specific applications requiring inspection, additional inspection window has to be provided for custom clearance for export jobs.

6 SEALED PACKING:

Components sub-assemblies and assemblies sensitive to climatic conditions shall be packed seal tight. All the openings of the sensitive components, sub-assemblies and assemblies shall be blanketed to prevent the ingress of dust and moisture.

The components sub-assemblies and assemblies are completely covered with 2 layers of M.L.C. laminated poly film. All sharp corners and edges are to be protected by rubber mats to prevent the polyethylene sheet from damage. Top surface of the case shall be free from dents to prevent rain water pockets.

Certain special precautions are required for seal tight packing of specific item have to be covered by product standard.

7 OTHER PACKING MATERIAL

7.1 Volatile Corrosion Inhibitor (VCI) Paper as per AA51406:

- a) Un-protected surfaces of steel and cast iron components, tools bearing, shaft seals etc. are covered with VCI paper. VCI paper has been impregnated with corrosion inhibitors which by evaporation and chemical conversion protect metals in an enclosed area against corrosion.
- b) 7m³ VCI paper is necessary for 1 m³ of packed item approximately as per AA51406.

Application Limitation:

VCI paper shall not be used for components made of aluminium, aluminium alloys as well as Zinc, copper, brass, cadmium and silver. VCI powder is sprinkled inside the piping components ends shall be protected with end cover as specified in plant standards, drawings.

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7.2 Moisture Absorber:

Silica gel is used for this purpose to protect the contents over sufficiently long time from corrosion. At the time of use, silica gel should be so dried that its colour becomes dark blue. These shall be filled in small cotton bags. Before sealing the equipment, the silica gel bags should be kept inside the polyethylene film cover at different locations. The quantity of silica gel depends on the dimension of the polyethylene sheet as well as transit and storage time.

7.3 Sling Plate:

Sling plate shall be provided to prevent damage to the packing box during lifting. Size of the sling plate shall be selected depending upon the net weight of the consignment.

7.4 Packing Slip Holders:

Two nos. of packing list with suitable protecting cover shall be fixed one inside and the other outside of the packing box as per specification AA7240901.

7.5 Nails

The length and diameter of the nails depends upon the size of planks

7.6 Strapping Strips:

These are used for strapping the boxes. Suitable size of box strapping strip can be used as per size and weight of consignment. The material shall be free from rust.

7.7 Brackets:

These brackets are used for nailing to the corners of cubicle boxes. The brackets shall be of "L" shape, suitable holes shall be provided towards the end of each side for screwing /nailing.

7.8 Fasteners:

Bolts, double nuts, spring washers of suitable size will have to be used for packing of some special items like transformers, reactors, breakers, etc., to hold the job to the bottom plank of the box.

7.9 Polyethylene Sheet:

The polyethylene sheets are used to make covers to the jobs individually. multi-layered cross laminated polyethylene sheet as per AA 51420 can be used for packing of jobs.

7.10 Expanded Poly Foam Sheet and Air Bubble Film:

This item is used for covering the delicate items, Expanded Polyethylene Foam Sheet as per specification AA51423 and air bubble film as per specification AA51426

7.11 Thermocol (Expanded Polystyrene) Sheets:

This is used for covering delicate items. This material shall be as per spec. no AA51416

7.12 Cotton Bags:

These are used for holding silica gel.

7.13 Marking Ink:

The ink used normally is black in color. In some special cases other color also will have to be used. The ink shall be non-fading/indelible and non-washable by water

7.14 Polyethylene Bags:

These are to be used for keeping the, Packing slips. The bag shall be of size 70 mm X 100 mm (minimum).

7.15 Mechanical Latching Clamps:

For specific items self locking clamps can also be used on need basis in conjunction with or apart from regular bolt and nut fixing arrangement, if needed.



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8 DESIGN OF PACKING BOXES

Design/drawing of packing boxes shall be prepared based on actual weight and size of the equipment and shall be covered by concern product standards.

9 GENERAL PRECAUTIONS:

- 1) While fixing nails during packing, necessary care shall be taken to ensure that materials used for protection inside the case e.g. paper, polyethylene sheet, coir etc. do not get damaged.
- 2) Sling protection brackets to be provided on cases wherever required.
- 3) It shall be ensured that all stencil marks external, front & rear sides of the casing shall be of water proof Material to prevent obliteration in transit.
- 4) For packing of small/delicate items - Item may be wrapped properly with M.L.C. laminated polyethylene and wrapped item may be further wrapped with air bubble film as per spec. AA51426, these curtains will be subsequently packed in wooden/ply boxes as at clause 7.
- 5) The various caution signs shall be marked with stencil on both sides of the packing box.
- 6) Instructions on handling, storage, preservation, represervation and transport of export order components at works and site shall be covered by product standards.

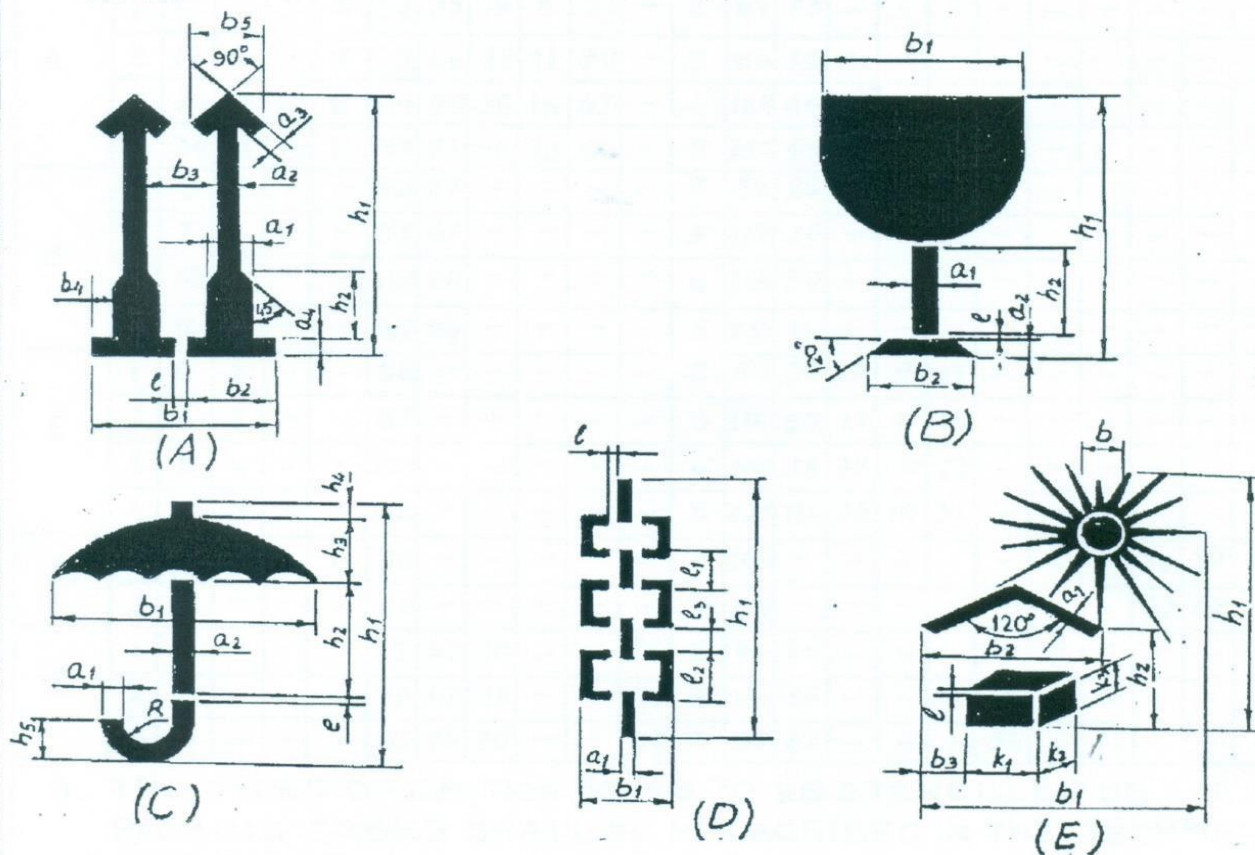
10 MARKING

The following details are to be marked on the packing cases.

- a) Address of consignee.
- b) Purchase Order No.
- c) Description of item or title of packing list.
- d) Case identification Number.
- e) Net Weight.
- f) Gross Weight.
- g) Dimensions of box
- h) Marking showing upright position.
- i) Marking showing sling position.
- j) Marking showing umbrella (i.e. for machines/components to be stored under covered storage).

MARKINGS ON PACKING CASES

1. THIS PLANT STANDARD PRESCRIBES THE VARIOUS CAUTION SIGNS AND OTHER MARKINGS ON PACKING CASES.
2. DIMENSIONS IN THE TABLE 1 SHALL BE USED FOR MAKING STENCILS ONLY.



- A. UPRIGHT
- B. FRAGILE
- C. PROTECTION FROM FALLING OR CONDENSING MOISTURE.
- D. SLINGING POSITION
- E. PROTECTION FROM DIRECT RADIATIONS.

CENTER OF GRAVITY



Figure 1 – Markings

DESIGN- ATION		DIMENSIONS IN mm.																							
		α_1	α_2	α_3	α_4	b_1	b_2	b_3	b_4	b_5	b	l	h_1	h_2	h_3	h_4	h_5	K_1	K_2	K_3	l_1	l_2	l_3	R	
A	1	12	5	5	4	52	25	19	8	21	-	2	84	23	-	-	-	-	-	-	-	-	-	-	
	2	17	7	7	6	75	36	29	11	30	-	3	119	33	-	-	-	-	-	-	-	-	-	-	
	3	24	10	10	8	104	50	38	16	42	-	4	168	46	-	-	-	-	-	-	-	-	-	-	
	4	34	14	14	11	147	71	59	23	60	-	5	239	65	-	-	-	-	-	-	-	-	-	-	
B	1	5	5	-	-	50	33	-	-	-	-	2	84	25	-	-	-	-	-	-	-	-	-	-	
	2	7	7	-	-	71	47	-	-	-	-	3	119	36	-	-	-	-	-	-	-	-	-	-	
	3	10	10	-	-	100	66	-	-	-	-	4	168	50	-	-	-	-	-	-	-	-	-	-	
	4	14	14	-	-	142	94	-	-	-	-	5	239	71	-	-	-	-	-	-	-	-	-	-	
C	1	4	3	-	-	66	-	-	-	-	-	2	80	39	19	5	11	-	-	-	-	-	-	6	
	2	6	4	-	-	85	-	-	-	-	-	3	114	55	27	7	16	-	-	-	-	-	-	9	
	3	8	6	-	-	120	-	-	-	-	-	4	160	78	38	10	22	-	-	-	-	-	-	12	
	4	11	9	-	-	170	-	-	-	-	-	5	227	110	54	14	31	-	-	-	-	-	-	17	
D	1	6	-	-	-	30	-	-	-	-	-	4	148	-	-	-	-	-	-	-	30	30	10	-	
	2	9	-	-	-	42	-	-	-	-	-	5	209	-	-	-	-	-	-	-	42	42	14	-	
E	1	3	-	-	-	69	47	10	-	-	16	2	91	26	-	-	-	17	8	11	-	-	-	-	
	2	4	-	-	-	98	67	15	-	-	23	3	128	33	-	-	-	24	11	16	-	-	-	-	
	3	6	-	-	-	138	94	20	-	-	32	4	182	62	-	-	-	34	16	22	-	-	-	-	

Black and Red Marking Ink to IS:1234 "Ink, Stencil, Oil Base, For Marking Porous Surfaces" or duplicating ink stencilling, oil base for marking porous surfaces.

All cases containing fragile items are to be stencilled with red marking and stencilling paint/ink

"HANDLE WITH CARE", "FRAGILE DO NOT TURN OVER".

Besides the caution signs the product information's shall be stencilled of letters with 13mm to 50mm height.

Incase of consignment consists of more than one package; each package shall carry its package no as given in shipping list. All caution signs shall be stencilled in higher quality full glossy out door finishing paint red in colour (AA56126). All other markings shall be carried out in black enamel (AA56126).

Caution signs & other markings shall be stencilled on both the end shooks & the side shooks. Caution sign (for slinging) shall be stencilled only on side shooks at the appropriate place.

Note: Incase the size of package is small for using the stencils, and then hand written letters/figures shall be allowed.

11 PROCEDURE FOR HANDLING OF COMPONENTS

The purpose of this procedure is to protect the quality of the components/equipment while handling in various stages of manufacturing packing & despatching.

- 1) Adequate care shall be taken in handling the material, and components to avoid damage during receipts, storage issue manufacture & despatch operations.
- 2) Appropriate material handling equipment like fork lifters, cranes etc. Shall be used where needed.
- 3) Lifting by crane and transportation by trolley of critical items and large components like rotors castings etc. Shall be done carefully.

- 4) For critical items, where specified, special handling fixtures shall be used for lifting.
- 5) Slings and shackles used for lifting the components/equipment shall be checked for fitness and suitability before use.
- 6) Slings used on machined surfaces shall be suitably padded. No slings shall be used on journal surfaces.
- 7) Precision machined components like blades, catches, rollers etc. Shall be lifted using suitable wooden pallets.

8) **HANDLING OF COMPONENTS ON RECEIPT/DESPATCH:**

Before loading/unloading a packing case from the carrier look for the following shipping instructions painted on the packing case.

- The markings showing the upright position.
 - The markings showing the sling position
 - Markings showing the fragile contents.
 - Other required markings as per Cl.No:10
- a) Appropriate cranes and slings should be used for different components/ cases. Slings should normally make an angle as minimum as possible (width wise) but in no case more than 15°.
 - b) Handling and lifting should be done without jerks or impacts.
 - c) Immediately after receipt of the goods, the packing should be examined all-round for any sign of damage. If necessary, lift the cover or a number of boards of the case so as to make the contents visible. In the event of sealed packing being used the plastic sheeting should not be damaged. It is imperative that the packing material is restored in original condition after the inspection.
 - d) On receipt of the equipment it should be checked with the shipping list and missing or damage if any should be reported immediately. It is important to arrange for immediate examination to determine the extent of the damage, the cause of the damage and where applicable the person or persons responsible for the damage. According to general practice when transporting by railway or by road vehicle the carrier concerned should be immediately called upon (within specified periods) for jointly establishing a statement of the damage. This is essential as a basis for a subsequent claim and possible damage report to the insurance company.
 - e) Protective coating applied on machined surfaces should not be disturbed. The plastic covering should be put back carefully so that it prevents ingress of dust and moisture. Some packing may have vapour phase inhibitor (VPI) paper enclosed inside the packing cases. This should be restored to its original place as far as possible.
 - f) Silica gel and such other chemicals kept in the box as desiccants and indicators should also be left in the box itself.

12 Treatment of Wood & Application and use of the mark

For seaworthy export packing, treatment of wood has to be carried out as below subject to BHEL Engg & QC approval.

As per customer requirement for export packing, wood to be treated as applicable should be done as per International Standards for Phytosanitary Measures ISPM: 15 to control the growth stages viz. egg to adult of structural insects (beetles, borers, bugs, fleas, flies, lice, moths, roaches, termites) and other pests (mice, rats, spiders) etc. in stored products.

The specified marks applied to wood packaging material treated in accordance with ISPM 15 must conform to the requirements described in Annex 2 of ISPM 15.

12.1 Heat treatment using a conventional steam or dry kiln heat chamber (treatment code for the mark: HT)

When using conventional heat chamber technology, the fundamental requirement is to achieve a minimum temperature of 56 °C for a minimum duration of 30 continuous minutes throughout the entire profile of the wood (including its core).



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This temperature can be measured by inserting temperature sensors in the core of the wood. Alternatively, when using kiln-drying heat chambers or other heat treatment chambers, treatment schedules may be developed based on a series of test treatments during which the core temperature of the wood at various locations inside the heat chamber has been measured and correlated with chamber air temperature, taking into account the moisture content of the wood and other substantial parameters (such as species and thickness of the wood, air flow rate and humidity). The test series must demonstrate that a minimum temperature of 56 °C is maintained for a minimum duration of 30 continuous minutes throughout the entire profile of the wood.

Treatment schedules should be specified or approved by the National Plant Protection Organisation (NPPO). Treatment providers should be approved by the NPPO.

12.2 Heat treatment using dielectric heating (treatment code for the mark: DH)

Where dielectric heating is used (e.g. microwave), wood packaging material composed of wood not exceeding 20 cm when measured across the smallest dimension of the piece or the stack must be heated to achieve a minimum temperature of 60 °C for 1 continuous minute throughout the entire profile of the wood (including its surface). The prescribed temperature must be reached within 30 minutes from the start of the treatment.

Treatment schedules should be specified or approved by the NPPO.

12.3 Methyl bromide treatment (treatment code for the mark: MB)

Wood packaging material containing a piece of wood exceeding 20 cm in cross-section at its smallest dimension must not be treated with methyl bromide.

The fumigation of wood packaging material with methyl bromide must be in accordance with a schedule specified or approved by the NPPO (National Plant Protection Organisation) that achieves the minimum concentration-time product (CT) over 24 hours at the temperature and final residual concentration specified in Table 1. This CT must be achieved throughout the profile of the wood, including its core, although the concentrations would be measured in the ambient atmosphere. The minimum temperature of the wood and its surrounding atmosphere must not be less than 10 °C and the minimum exposure time must not be less than 24 hours. Monitoring of gas concentrations must be carried out at a minimum at 2, 4 and 24 hours from the beginning of the treatment. In the case of longer exposure times and weaker concentrations, additional measurement of the gas concentrations should be recorded at the end of fumigation.

If the CT is not achieved over 24 hours, corrective action needs to be taken to ensure the CT is reached; for example, the treatment is restarted or the treatment time extended for a maximum of 2 hours without adding more methyl bromide to achieve the required CT (see the footnote to Table 2).

Table 1 – Minimum CT over 24 hours for wood packaging material fumigated with methyl bromide

Temperature (°C)	CT (g·h/m ³) over 24 h	Minimum final concentration (g/m ³) after 24 h [#]
21.0 or above	650	24
16.0 – 20.9	800	28
10.0 – 15.9	900	32

[#] In circumstances when the minimum final concentration is not achieved after 24 hours, a deviation in the concentration of ~5% is permitted provided additional treatment time is added to the end of the treatment to achieve the prescribed CT.

One example of a schedule that may be used for achieving the specified requirements is shown in Table 3.

Table 2 – Example of a treatment schedule that achieves the minimum required CT for wood packaging material treated with methyl bromide (initial doses may need to be higher in conditions of high sorption or leakage)

Temperature (°C)	Dosage (g/m ³)	Minimum concentration (g/m ³) at:		
		2 h	4 h	24 h
21.0 or above	48	36	31	24
16.0 – 20.9	56	42	36	28
10.0 – 15.9	64	48	42	32

Treatment providers should be approved by the NPPO.

12.4 Marking

The specified marks applied to wood packaging material treated in accordance with ISPM 15 must conform to the requirements described in ISPM 15.

13 PROVISION FOR INSPECTION:

This clause is applicable only where contractual requirement of customer is there. For other packings this is not applicable.

Each transportable packing's shall have provision for inspection by customer authority etc. during transport from origin of dispatched until destination. This inspection may require opening of the package and subsequently closing it again. For this purpose, suitable designed opening with bolted cover shall be provided. Such an opening shall be clearly marked as "OPENING" with clear instruction for opening & closing written on this cover. For large consignment, the size of the opening shall be suitable to facilitate entry of personnel.

14 REFERRED STANDARDS (Latest publications including amendments):

1) AA51401	2) IS:303	3) IS:710	4) AA10166
5) ISPM:15	6) AA51420	7) AA51423	8) 55619
9) AA51406	10) AA51416	11) AA51426	12) AA56126



TECHNICAL SPECIFICATION FOR
FIRE SEALING SYSTEM
SUPPLY & INSTALLTION

SPECIFICATION NO. PE-RC-999-507-E016

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SECTION – II

STANDARD TECHNICAL REQUIREMENTS

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1.0 CODES AND STANDARDS

- 1.1 The material shall comply with all currently applicable safety codes and statutory regulations of India as well as of the locality where the material is to be installed.
- 1.2 The design, material, construction, manufacture, inspection, testing and performance of Fire Sealing System shall conform to the latest revision of relevant standards as per Data Sheet-A. Any other international standards will also be considered if it ensures performance equivalent or superior to standards listed.
- 1.3 In case of conflict between the applicable reference standard and this specification, this specification shall govern.

2.0 TECHNICAL REQUIREMENTS

- 2.1 Fire sealing system and fire retardant coating shall be supplied as per technical particulars specified in Data Sheet – A and Section-II.

2.2 **DESIGN REQUIREMENTS FOR FIRE STOP SYSTEM**

- 2.2.1 Type-B fire sealing system shall be out of any of the following system:
 - i) Panel based sealing system (Comprising encasing panels, cavity fill material & sealant).
 - ii) Powder/ mortar based sealing system (Comprising mixing mortar curing with water).
- 2.2.2 The fire stop system, in case of fire, shall prevent spreading of fire in cables/systems beyond the fire stops.
- 2.2.3 Cables shall be generally laid in cable trays/cable racks/ conduits and fire stop system shall be designed in such a way that the basic supporting structure of cables is not disturbed.
- 2.2.4 The system shall be retrofit design, physically and chemically stable.
- 2.2.5 Through penetration cable openings on floors and walls shall be divided into modules. Each module shall have spare capacity to accommodate additional cables in future. The fire stop system shall be designed to accept additional cables without impairing fire stop capability and without disturbance/ wastage of material in the nearby modules.
- 2.2.6 The system shall be mechanically secured to the masonry work/concrete work to resist dislocation.

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2.2.7 The system shall remain unaffected due to any vibrations or expansion in cables. The system must also remain unaffected due to adverse temperature and humidity variations in the atmosphere. The system shall be suitable for ambient temperature of 50°C and relative humidity of 100%.

2.2.8 The system should be equally effective in horizontal & vertical formations.

2.2.9 The system should not affect the current carrying capacity of cables passing through the fire stop.

2.2.10 The system should provide firm grip on the outer surface of the cable in the event of fire.

2.2.11 The system shall be capable of withstanding mechanical loads, foot traffic, drop loads and wind pressure etc.

2.2.12 The fire stop system shall be completely gas & smoke tight.

2.2.13 Materials used for fire stop system shall meet the following requirements:

- a) Should not get affected over a period of time due to humidity, moisture, ozone and variation in ambient temperature.
- b) Should not contain volatile solvents after the setting period of system.
- c) Should be able to withstand stresses due to expansion/ vibrations.
- d) Should be free from shrinkage and cracking and should maintain smoke and gas tightness during fire.
- e) Should not react with cable sheaths, galvanized and painted steel material etc.
- f) Should be easy to apply/ install using conventional methods.
- g) Should be non-toxic and harmless to the working personnel
- h) Should have anti –rodent properties and should be repellent to pest & termites.
- i) Should not produce any acid or alkali during gas generation.
- j) Should not produce suffocating/ corrosive gas.

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- k) Should have a very low Expansion co-efficient, which is to be comparable with masonry concrete.
- l) Should not be soluble and reactive to acid and alkali water.
- m) Should have a low thermal conductivity.
- n) The material in contact with the cables in the fire-proof sealing system shall be compatible with the material used for outer sheath of cables.

2.2.14 The system shall have a fire resistance rating of duration as per Data Sheet-A. Fire resistance rating shall be in accordance with ASTM E-119, ASTM E-814, BS-476, UL-1479 and integrity & stability shall be maintained by the system after application of water jet on the exposed side in order to extinguish fire.

2.3 DESIGN REQUIREMENTS FOR FIRE RETARDANT COATING

2.3.1 Materials used for fire retardant coating shall meet the following requirements:

- a) Asbestos free, non-volatile, not eatable by vermin, harmless and non-irritant to skin of human.
- b) Not affecting the current carrying capacity of the cables and the properties of the installed cables.
- c) Coating material shall show no signs of cracking and peeling when the coated cable is bent to the radius of minimum sized cable at 180 degree C.

2.4 WELDING

- a) All welded connections if applicable shall be made by electric arc welding. All welding work shall be carried out by qualified and experienced welders and adequately protecting the already laid cables.
- b) All arc welding shall be carried out with low hydrogen content electrode.
- c) All welded connection shall be allowed to cool down gradually to atmospheric temperature before putting any load on them. No artificial cooling should be adopted to cool welded joints.

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2.5 SURFACE TREATMENT

2.5.1 Supply items:

Surface treatment of all material supplied shall be done as applicable in an approved manner and as per the specific requirements given in the Data Sheet-A. Surface treatment shall include following steps:

- Pretreatment: Pretreatment shall conform to the requirements of IS: 6005. The clean and dry pretreated surface shall be given a coat of red oxide primer paint and shall be left for natural drying.
- Galvanizing: Articles shall be hot dip galvanized after pretreatment. The galvanizing shall be done in accordance with IS: 2629. The galvanizing shall be uniform, clean, smooth, continuous and free from free acid spots. The amount of zinc deposit shall not be less than the value specified in Data Sheet-A.

2.5.2 After erection:

- Galvanized items shall be given a surface treatment only at the welded joints and at the places where the galvanization has been damaged. Welded joints shall be applied with two coats of cold zinc paint whereas damaged portions of galvanizing shall be applied with single coat of zinc paint.
- In addition to the above, the vendor shall ensure after completion of fire stop system that the final finish of all surfaces of materials is in good condition and wherever needed a touch up of cold zinc paint shall be given.
- The final finish of all erected materials shall be uniform, clean, smooth and free from spots.

3.0 QUALITY ASSURANCE REQUIREMENTS

3.1 At contract stage, the successful bidder shall submit the Quality Plan in attached BHEL format for BHEL/ ultimate customer's approval. In case bidder has reference Quality Plan agreed with ultimate customer, same can be submitted for specific project after award of contract for BHEL/ ultimate customer's approval. There shall be no commercial implication to BHEL on account of minor changes in Quality Plan during contract stage.

3.2 Stages of quality control shall include but not be limited to the following:



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- a) Verification of test certificates for materials before dispatch.
- b) Visual inspection of materials before dispatch (as applicable).
- c) Testing of materials before dispatch.
- d) Inspection of packing before dispatch.
- e) Quality checks during erection.
- f) Inspection & testing of fire stops after erection.

- 3.3 All materials shall be procured, manufactured, inspected and tested by vendor/ sub-vendor as per approved Quality Plan.
- 3.4 The supplier shall perform all tests necessary to ensure that the material and workmanship conform to the relevant standards and comply with the requirements of the specification.
- 3.5 In addition to meeting the type test requirements, material/ batch test certificates conducted at the premises of the bidder's principals for the supplies to be made for the project shall be submitted for BHEL/ CUSTOMER review and clearance.
- 3.6 All acceptance & routine tests as per relevant standards & specification shall be carried out. Charges for these shall be deemed to be included in the bid price.
- 3.7 Installation at site shall be as per parameters (i.e. minimum cured density & minimum thickness) achieved during type testing. In case type test waiver is given based on past type test certificates, installation shall be carried out as per the type test certificates accepted.
- 3.8 The successful bidder shall submit Field Quality Plan for storage, preservation, handling and erection work at site for fire-sealing system. The same shall subject to CUSTOMER/ BHEL approval without any commercial implications. Fire sealing shall be as per approved installation drawings.

4.0 TESTING

4.1 FIRE STOP SYSTEM

- 4.1.1 The system offered shall comply with the following type tests and test reports shall be submitted along with offer:
- a) Accelerated aging test
 - b) Water absorption test
 - c) Fire rating test
 - d) Hose stream test
 - e) Vibration test followed by fire rating test

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4.1.2 System shall be subjected to structural stability test, which shall be conducted at site.

4.2 FIRE RETARDANT COATING

It shall comply with the following tests and test reports shall be submitted along with offer:

- a) Flammability test
- b) Liming oxygen test

4.3 The test details have been covered in clause no. 5.0

4.4 System offered shall be **type tested** at CBRI, Roorkee or by government approved Independent agency.

- a) The bidder shall furnish the reports of all the type tests for fire sealing system materials. These reports should be for the tests conducted on identical materials to those offered/ proposed to be supplied under the contract.
- b) In case bidder is not able to submit report of type test(s) conducted or in case type test report(s) are not found to be meeting the specification/ relevant standard requirements, then all such tests under the contract shall be conducted free of cost to the owner, and reports shall be submitted for approval. No charges shall be paid under this contract.

4.5 Type Test charges:

- a) In case type test certificates are available with vendor & acceptable to BHEL/ CUSTOMER and still vendor being asked to conduct type testing and type tests successfully conducted, the type test charges shall be payable to vendor at actual against Original money receipt of CBRI Roorkee/ Govt approved lab.
- b) In case type test certificates are not available with the vendor or available with the vendor but not acceptable to BHEL/ CUSTOMER and vendor being asked to carry out type testing, and type testing successfully conducted, the type test charges by the vendor shall not be payable.

4.6 BHEL/ CUSTOMER reserve the right to witness type testing on any one lot for the project without any commercial implications.

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5.0 TEST DETAILS

5.1 FIRE STOP SYSTEM

5.1.1 Accelerated aging test:

The fire stop system specimen shall be subjected to accelerated ageing test for 168 hours. During the test, the system/ components shall be placed in air furnace where the temperature of inside air shall be maintained at 85 deg. C. The specimen shall be taken out of the furnace after 168 hours for water absorption test.

In case the mechanical properties before and after the accelerate aging do not indicate substantial change, the system shall be deemed to have passed the accelerated aging test. Similarly the variation in the form of the system/ component at the end of the test shall not indicate permanent deformation which is likely to affect the sealing properties of the system.

5.1.2 Water absorption test:

The test specimen shall be immersed in fresh clean water at a temperature of 20 ± 2 deg. C for a period of minimum 24 hrs. At the end of 24 hour soak period, the specimen shall be removed from water and mopped with a damp cloth. The specimen shall thereafter be subjected to the live fire test as per clause 5.1.3 below.

5.1.3 Fire rating test: shall be done as per ASTM E 814/BS:476/UL:1479/IS:12458.

5.1.4 Hose stream test: Test shall be conducted on the test specimen immediately after fire resistance test as per ASTM E 119

5.1.5 Vibration test: The test specimen shall be subjected to vibration of 100Hz frequency and 0.5 mm amplitude for a minimum period of 3 hours.

5.2 FLAME RETARDANT COATING

5.2.1 Flammability test shall be conducted in accordance with IEC-60332-3-23 CAT-B.

5.2.2 Limiting oxygen index test shall be conducted in accordance with ASTM D-2863. Limiting oxygen index of the material shall not be less than 35 %.

6.0 APPLICATION OF FIRE SEALING SYSTEM & FIRE PROTECTIVE COATING ON CABLES WITH FIRE RESISTANCE COMPOUND SHALL BE AS UNDER:

6.1. FIRE SEALING SYSTEM



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- a) The various openings in the cable vault, vertical/horizontal raceways of cables penetrating walls/floors and the bottom of Electrical Switchgears and panels in Control Equipment room/MCCs/ Distribution Boards/Cabinets/Panels shall be provided with fire stop systems. Cables passing through the openings at various locations are laid on various tiers of the cable trays/racks in the bunch formation. In case, for the purpose of installation of seal system, steel frames are required to be fabricated and fixed in the openings, the fabrication of frame and fixing of the same shall have to be done by the Contractor. The necessary steel section for fabrication of frames shall be supplied by the Contractor without any extra cost. Any, civil works required to be done in the openings shall be carried out by the Contractor. Bidder shall also include one set of tools and accessories required for addition or removal of cables after the seal is made. This shall include special tools, compound injection guns, spray guns, etc.
- b) All openings in the floor and wall for cable access shall be sealed after installation of the cable system with non-inflammable materials, as follows:
- Fire stop/ Penetration seal shall be installed in the cable spreaders and cable raceways.
 - For all H.T., L.T., relay and control panels, Control desk, instrumentation panels, battery charger, D.C. distribution boards and other miscellaneous panels, fire stops should be provided below base plate. The non-inflammable type sealing material shall be supplied by the contractor.
- c) Except for inside an enclosure wherever the cable enters or leave the conduit, the conduit end shall be sealed by suitable sealing compound, having specified fire withstand capability.

6.2. FIRE PROTECTION COATING TO BE APPLIED ON INSTALLED CABLES: -

The cables shall be coated with fire protection material at the strategic locations as follows so as to limit the spread of fire:

- At fire stops below electrical switchgear/ MCCs/ Panels/ cabinets etc. On one side coating for the specified rating. i.e. on the cable vault side/ cable trench side.
- For the specified rating on adjacent/ one side(s) of the junction/ crossings of cabling work in open cable routes/ cable trench.
- In fire risk areas and where specified at suitable intervals at decided upon site conditions in open cable routes.

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- d) Where necessary and specified at site at intervals along cable routes in cable trenches.
- e) The coating shall be applied evenly on the cables only.

7.0 PRICES

7.1 Unit prices listed out in this clause shall be applicable for payment to the vendor for activities covered under this specification. The Unit prices shall be inclusive of:

- a) Design, manufacture, testing at works, packing, supply, transportation to site, handling at site of the fire stop system materials.
- b) Visual inspection & transportation of materials from vendor's/owner's storage yard to work site, handling , testing including supply and installation of all associated materials and consumables, carrying out of all associated minor civil works and furnishing of all skilled/unskilled labour and supervisory staff.
- c) Provision of fasteners like nuts, bolts, washers, spring washers, rawl plugs, anchoring bolts and lugs etc.
- d) Provision of all sealing compounds for wall and floor openings.
- e) Consumables like enamels, cold zinc paint, electrodes for welding etc.
- f) Minor civil works like chipping/breaking of floors/walls and masonry work for reducing/closing of openings on floor/walls including supply of materials like cement, sand, bricks etc. as required. Any work as described above to the extent of 200 mm on all sides of openings on walls and floors for the purpose of fitting the actual fire stop assembly shall be deemed to have been included in the unit prices of fire stop assembly.
- g) Provision of all facilities/equipment for all site fabrication such as cutting, bending and drilling equipment.
- h) Provision of welding sets.
- i) Provision of special tools and tackles for erection.
- j) Provision of all testing equipment and conducting the specified test after erection at site.

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7.2 Requirement of Quality Plan and Field Quality Plan shall be considered in the quoted prices.

8.0 **MEASUREMENT & WASTAGES**

8.1 Quantity measurement: For all payment purpose, measurement shall be made on the basis of the execution drawings/physical measurements. Physical measurements shall be made by vendors in the presence of Engineer.

8.2 Wastage Allowance: No wastage allowance is permissible. All wastages shall be to the account of vendor.

9.0 **ADDITIONAL POINTS OF CONSIDERATION**

9.1 Bidder shall be deemed to have confirmed to the specification in toto.

9.2 All work shall be carried out in accordance with the agreed field quality plan and approved drawings. The field quality plan shall additionally specify the fire sealing material thickness, minimum cured density and other related parameters achieved in the approved type tests for the contract. The work shall be done to the satisfaction of purchaser and acceptance of the work shall be subject to the purchaser's approval.

9.3 The work to be carried out under this specification shall be done under the supervision of purchaser's/owner's representative.

9.4 The installation work at site shall be properly coordinated with other services.

9.5 All materials, equipment, instrument, hardware, tools, consumables, fasteners, accessories whether specifically mentioned or not in offer required for complete installation and testing in all respect and to the satisfaction of Engineers will be in the scope of vendor and no extra payment will be made for the same.

9.6 All materials being supplied or consumed during erection by the vendor in the process of erection work shall be of best quality and according to the relevant standard. All materials shall be got inspected and got approved by the Engineer before the same is used for erection. Also, purchaser reserves the right to carry out inspection of installation work at any stage during erection, testing and commissioning.

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- 9.7 Any drilling and welding on building structural steel for fixing supports etc. will not be done without the prior written approval of Engineer.
- 9.8 Any work like chipping, or breaking of existing structure like walls, floors, fabrication etc. shall be done after taking prior approval of Engineer.
- After installation of fire stops through a structure, the vendor shall repair/ refabricate the affected portion of structure.
 - Any wrong erection shall be removed and re-erected promptly to comply with requirement at no extra cost.
- 9.9 After completion of work the contractor shall remove all debris and Take back all erection implements, left - overs, surplus materials over and above the ordered quantity without any financial implications to either party.

10.0 PERFORMANCE GUARANTEE

Bidder shall guarantee that the system offered shall meet the requirements as indicated in this specification and as confirmed through various clauses of datasheets. If it is proved that the system doesn't conform to performance guarantee, the bidder should be ready to replace the faulty components/ equipment without any loss or extra cost to the purchaser.

11.0 PACKING & STORAGE

All material/ components of fire stop shall be supplied in proper packing to avoid contamination of material due to dust/ moisture. All packing shall be of durable quality. Space shall be provided by BHEL. Packing containers shall be suitable for storing on dry surface.

FORMAT FOR QUALITY PLAN

		QUALITY PLAN		CUSTOMER		PROJECT TITLE		SPECIFICATION : NUMBER :			
				BIDDER/		QUALITY PLAN		SPECIFICATION			
				VENDOR		NUMBER		TITLE			
SHEET 1 OF 1		SYSTEM		ITEM :FIRE STOP MATERIAL		SECTION		VOLUME III			
SL. NO.	COMPONENT/OPERATION	CHARACTERISTICS CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY		REMARKS
									P	W	V
1	2	3	4	5	6	7	8	9	10		11
LEGEND : P : PERFORMER W: WITNESSER V: VERIFIER 1- BHEL 2-VENDOR 3- SUB VENDOR CHP: CUSTOMER HOLD POINT WHICH WILL BE DECIDED AT CONTRACT STAGE.											
BHEL			PARTICULARS			BIDDER/VENDOR			BIDDER'S/VENDORS COMPANY SEAL		
			NAME								
			SIGNATURE								
			DATE								

ANNEXURE-1

INSTRUCTIONS FOR QUALITY PLAN

The Quality Plan shall include all the Quality Control Measures and Checks adopted by the Vendor to ensure that the material/component/assembly/services supplied by him meet/will meet the requirements as per specifications and good practices. They shall include all stages of operation such as materials, processes, manufacture, assembly, packing and despatch. The following guide lines may be noted:

Column 1-	Serial Number
Column 2-	Component/Operation- The component and/or operation being checked shall be given here.
Column 3-	Characteristics check- The characteristics being checked shall be given here, e.g., chemical composition, mechanical properties, leak tightness, surface defects etc..
Column 4-	Category - 'CR' stands for critical characteristic - affecting safety of equipment and personnel 'MA' stands for major Characteristic - affecting safety of equipment and personnel 'MI' stands for minor characteristic - affecting appearance etc.
Column 5-	Type/Method of check e.g. chemical analysis tensile testing, hydraulic test, visual examination radiography etc.
Column 6-	Extent of check, such as, 100, 10, 1 percent etc.
Column 7-	Reference Documents - Documents, such as technical specification, drawings, standard specifications (IS, BS ETC.) procedure, etc. according to which check is done.
Column 8-	Acceptance Norms - Standards etc. according to which acceptability or otherwise of the characteristics being checked is decided.
Column 9-	Format of Record - Formats, log shets, reports, etc. in which the observations are recorded. Standard log sheets, reports, formats etc. of the Vendors shall be numbered and such reference numbers shall be included here.
Column 10-	Agency - The agency which performs the test/instruction shall be written in sub-column 'W' The agency which verifies test certificates/inspection records and carries out audit check of the components/operation shall be written in sub-column 'V' The agencies are codified as 1,2 & 3 '1' stands for (BHEL) '1' * means the operation shall be cleared by BHEL before the start of the next operation. '2' Stands for Vendor '3' stands for sub-Vendor of the Vendor and so on.
Example :	
Entry	'3' in column 'P' means test./inspection to be performed by sub-Vendor's QC
Entry	'2' in column 'W' means test./inspection to be witnessed by Vendor's QC
Entry	'1' in column 'V' means verification shall be done by BHEL and next stage to be started only after the hold point is cleared by BHEL
Column11-	Remarks - Any special remarks shall be given here.

NOTES :

1. In absence of correlation with the test certificate(s) (e.g. material identification) samples shall be drawn bgy BHEL and all tests as per relevant specifications shall be carried out in their presence or in recognized Government Laboratory.
2. When materials and components are initially identified and stamped by BHEL QS engineer, the identification marks shall be presserved till despatch. Wherever this is not possible, the identification mark shall be transferred to the components in the presence of BHEL QS Engineer unless other wise agreed.
3. For castings and forgings integral test specimens shall be provided, When this is not possible for casting, they shall be poured in the presence of BHEL QS Engineer unless otherwise, if witnessing of test by BHEL is called for.
4. When welders qualified by reputed inspection agencies or statutory bodies are not available, qualification tests shall be conducted in the presence of BHEL QS Engineer.
5. This Quality Plan is liable to be modified as per the requirements of approved drawings and changes in technical specifications/drawings. If there are contradictions in respect of column 7 & 8 between this Quality Plan and the approved drawings specifications, the latter shall prevail.
6. Wherever inspection by BHELs Purchaser/Third Party/Statutory authorities are mandatory, this shall be compiled with.
7. Inspection reports, log sheets, test reports/certificate. etc. shall be furnished to BHEL at the appropoate stages or at the time of final inspection, as required.
8. This Quality Plan is also applicable to spares, if any, under scope of supply of Vendor.
9. The quality plan shall be submitted in minimum 4 copies with a soft copy of the same or in line with contract requirements.
10. Sea worthy packing shall be witnessed by BHEL as per approved drawing/ technical specification.