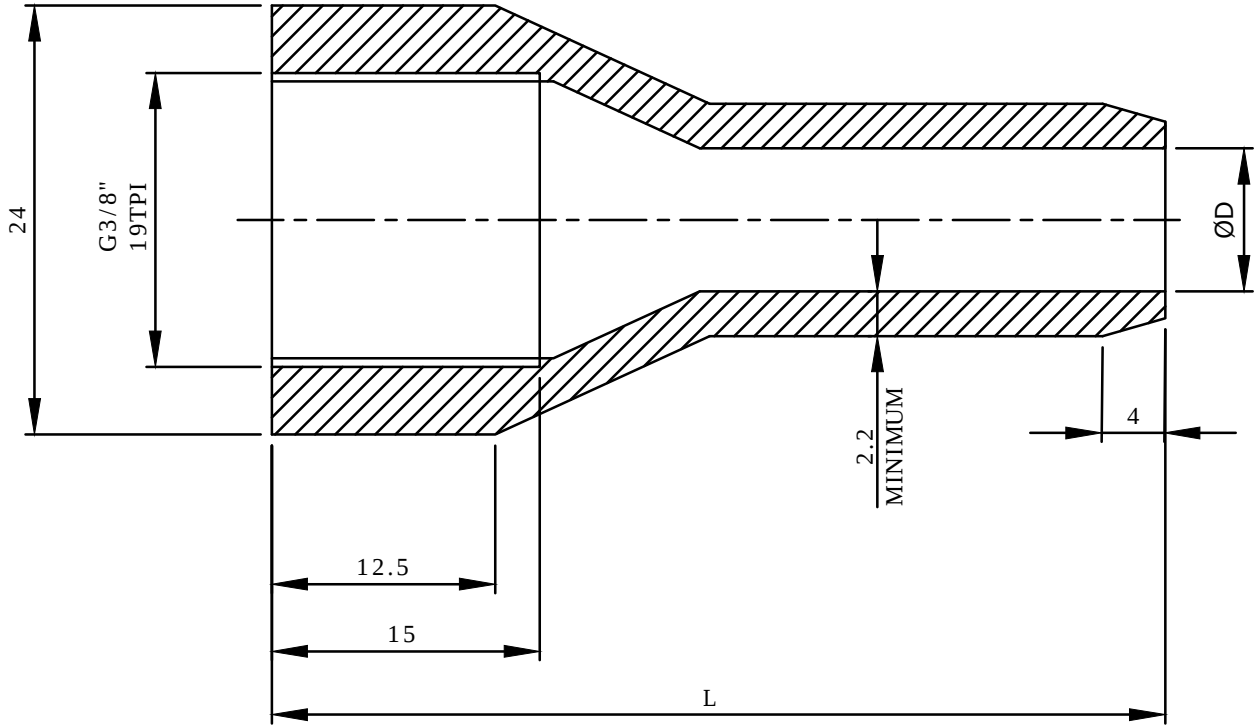


ALL DIMENSIONS ARE IN MILLIMETRES

DRAWING NO: 3-M-10A43-16181



NOZZLE NO	ØD±0.2	L
630	Ø6.0	30
830	Ø8.0	30
640	Ø6.0	40
650	Ø6.0	50
850	Ø8.0	50
670	Ø6.0	70
870	Ø8.0	70
690	Ø6.0	90
890	Ø8.0	90

MATERIAL:

CERAMIC
95% HIGH ALUMINA

COLOR—PINK.Application in MANUAL TIG
WELDING TORCH.

REV	DATE	ALTERED CHECKED APPROVED
ZONE		

CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED.IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT
			MATL SPEC	QTY
EQPT: WELDING ACCESSORRIES / WTC				
Bharat Heavy Electricals Ltd HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI — 620014		DRN	NAME ADITYA KUMAR	SIGNATURE <i>Aditya kumar</i>
		CHD	A.DANASEKAR	<i>A. Danasekar</i>
		APPD	A.DANASEKAR	<i>A. Danasekar</i>
DEPT M&S	GRADE OF UNTOL. DIM Ø/M/F IS: 2102	SCALE 1:2.5	WEIGHT (Kg)	REF TO ASSY DWG NO
CODE 2597				REF TO OLD DWG NO 4M10A4325119
TITLE CERAMIC NOZZLE			CARD CODE U 01	DRAWING NO : 3-M-10A43-16181
				REV 00