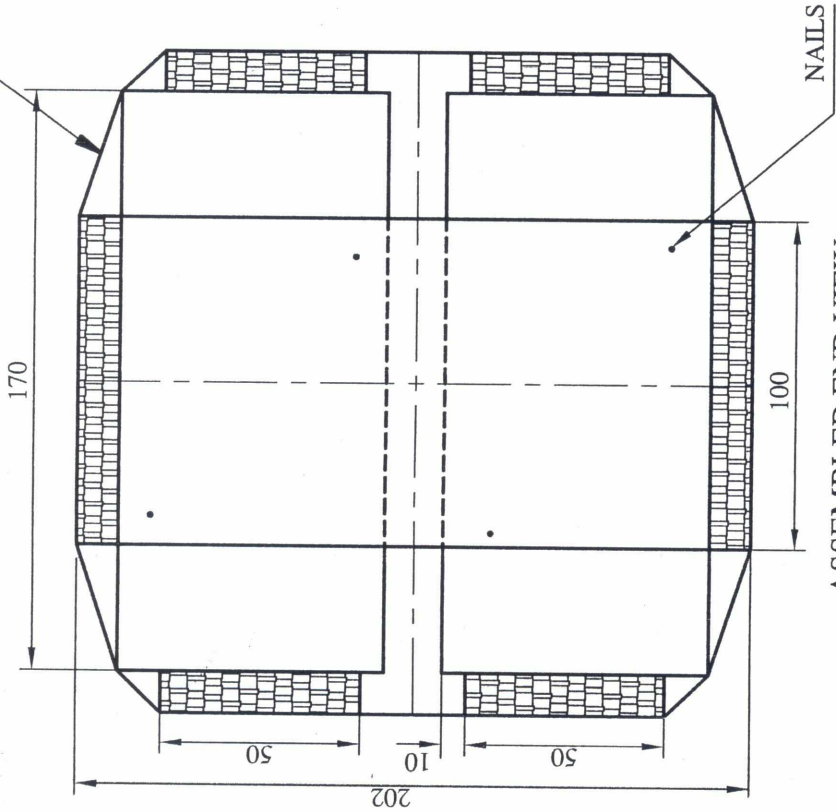


10
REV

DRG NO 686 E

HOOP IRON BAND OF 12 mm WIDTH
24 SWG, 2 Nos (ONE AT EACH END)

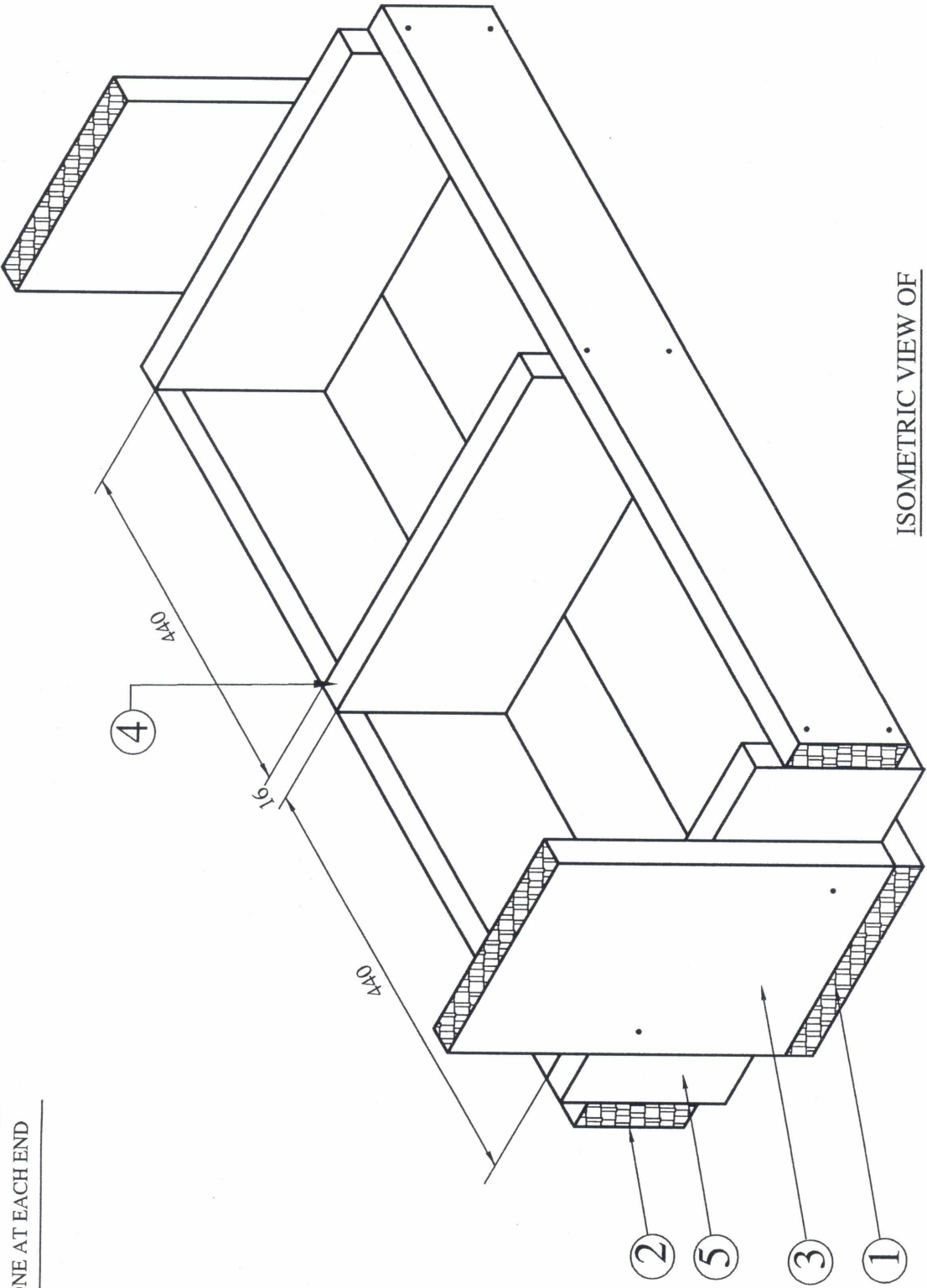


ASSEMBLED END VIEW
OF A CRATE

NOTES:

1. * MATERIAL : WOOD AS PER GROUP I OR II OF IS:6662-1993.
2. ALL JOINTS SHOULD BE SECURED BY ADEQUATE NUMBER OF WIRE NAILS (Ø2.0x40 mm LONG) CONFORMING TO IS:723-1972 EXCEPTING THAT THE TOP HALF OF THE BATTEN TO BE NAILED WITH Ø2.0x30 mm LONG NAILS.
3. DIMENSIONS INDICATED REFER TO POST SHRINKAGE STAGE DUE PROVISION FOR SHRINKAGE OF PLANKS SHOULD BE MADE BY THE VENDOR WHILE CUTTING SHOOKS.
4. TWO INSULATORS TO BE PACKED IN ONE CRATE
5. VOLUME OF WOOD REQUIRED OR ONE CRATE = 0.0078 Cu mt (0.275 Cu ft)
6. CRATE SHOULD CONFORM TO IS:3071-1981 IN GENERAL.
7. TOP HALF OF THE CRATE IS ALSO SIMILAR TO BOTTOM HALF WITHOUT BATTEN (ITEM NO.3)

ISOMETRIC VIEW OF
BOTTOM HALF OF A CRATE



ITEM No	DESCRIPTION	SIZE	MATERIAL	QTY
5	END PLANK WITH GROOVE	170 x 75 x 16	* AS PER NOTE No.1	4
4	PARTITION PLANK	170 x 75 x 16	*	2
3	BATTEN	170 x 100 x 16	*	2
2	SMALL STAY PLANK	928 x 50 x 16	*	4
1	BIG STAY PLANK	960 x 100 x 16	*	2



BHARAT HEAVY ELECTRICALS LTD.,
ELECTROPORCELAINS DIVISION
BANGALORE - 560 012

NAME	SIGN	DATE
YOGESH	<i>[Signature]</i>	23.04.2011.
S.S.P.	<i>[Signature]</i>	23/4/11
S.S.P.	<i>[Signature]</i>	23/4/11

DRN	CHD	APPD	REF TO ASSY.DRG	ITEM No.	No. OF ITEMS

DEPT	GRADE OF TOL DIM C/M/F	SCALE	WEIGHT (kg)	(Approx)
		NTS	--	

REV	DATE	ALTERED	CHECKED
01	23.4.11		

REV	DATE	ALTERED	CHECKED

INVENTORY No.	REV.	DRAWING No.	REV.
		3 989 11 10105WC	01
TITLE		CARD CODE	
WOODEN CRATE FOR 145 kV LOWER PORCELAIN			
DESIGN MODIFIED 2. DRG. PREPARED		No. OF SHEETS	
REF. PH.No: 5447			