FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. No. 3-988-04-002-10

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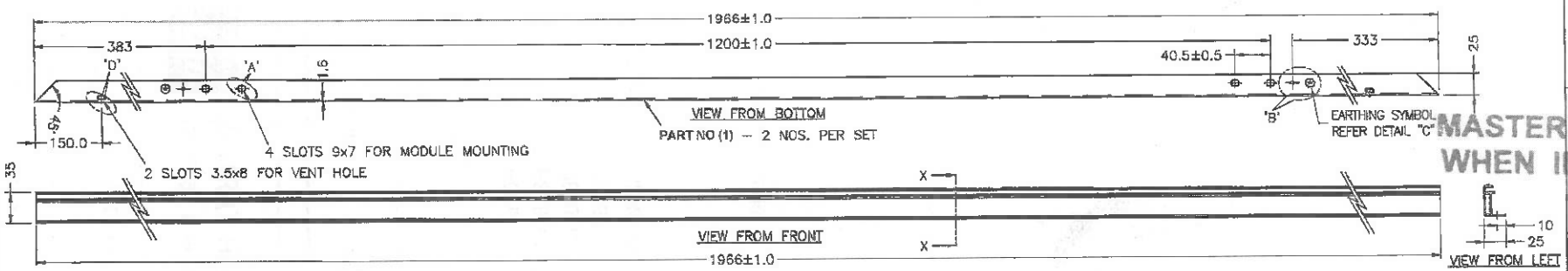
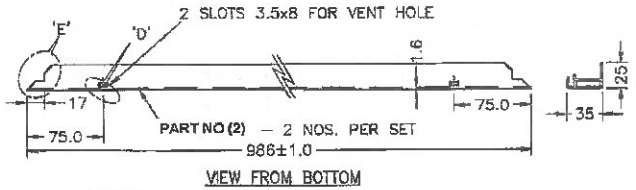
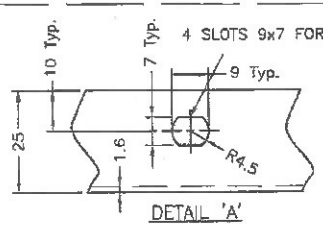
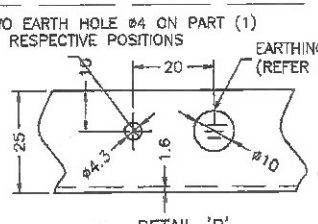
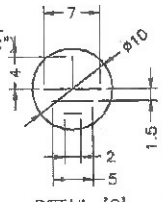
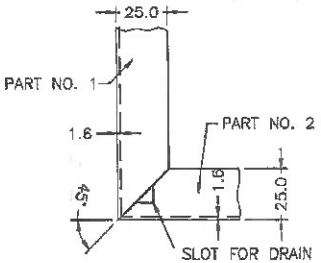


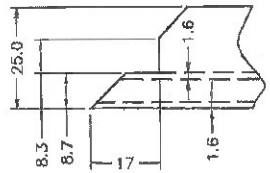


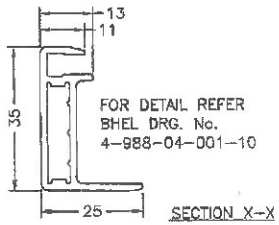




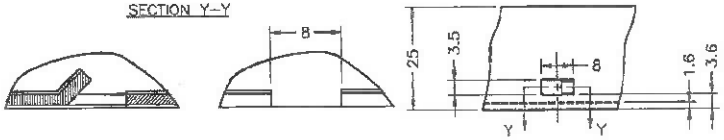








2 SLOTS OF SIZE 3.5x8 FOR AIR VENT



PART NO (3) – 4 NOS. PER SET
FINISH : NATURAL

FOR DETAIL REFER
BHEL DRG. No. 4-988-04-006-10

NOTE :
1. REMOVE ALL BURRS & AVOID SCRATCHES, DEBURR ALL EDGES FOR PART 1, 2 AND 3.
2. ROUND OFF ALL SHARP CORNERS / EDGES.
3. OPEN TOLERANCES AS PER IS : 2102 PART 1 (MEDIUM)
4. FRAME MEMBERS (PART 1 & 2) TO BE ANODISED AS PER PS-901-01-0001.
5. COATING THICKNESS OF ANODISATION = 18±3 MICRONS (FOR PART 1 & 2).
6. EARTHING SYMBOL TO BE PUNCHED ON PART 1 INDICATED IN THIS DRAWING REF. DETAILS "B"

SCALE NTS

REV.	DATE	ALTERED RKP / CHECKED NAR / APPROVED CNP	REV.	DATE	ALTERED RKP / CHECKED AKS / APPROVED SKG		NAME	SIGN	DATE
01	20.08.18		02	02.05.19		DRAWN	RKP		02.05.19
	DIMENSION CORRECTED TO 8.3 FROM 8.0 IN DETAIL "E"			CORRECTION IN NOTE CHANGE IN BHEL UNIT NAME		CHECKED	AKS		02.05.19
						APPROVED	AKS		02.05.19

DEPT. SPV CODE 901

BHARAT HEAVY ELECTRICALS LIMITED.
ELECTRIC & PHOTOVOLTAIC DIVISION, BENGALURU

TITLE: ALUMINIUM EDGE FRAME WITH CORNER KEY
72 CELL SPV MODULE

M.O. No.

DRG. No. 3-988-04-002-10

CARD CODE

No. OF SHTS 01

SHT No. 01

REV 02

A3 SIZE

REF. DRG. No.

SIGN. & DATE

INVENTORY No.

FORM No. A3-04

MASTER COP
WHEN IN REI