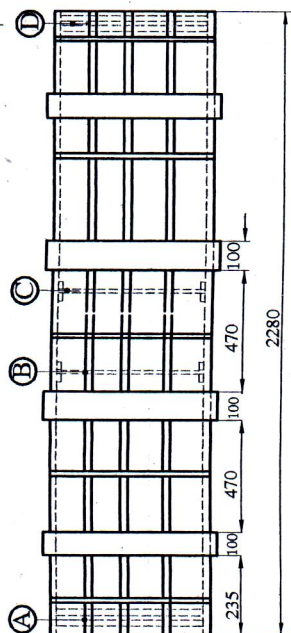
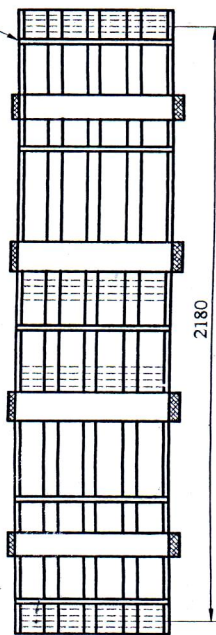
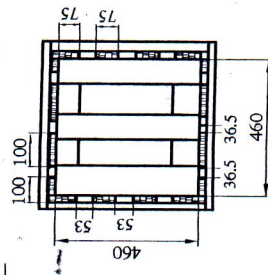


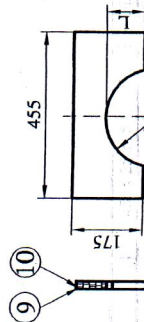
DRG No.

★
HOOP IRON

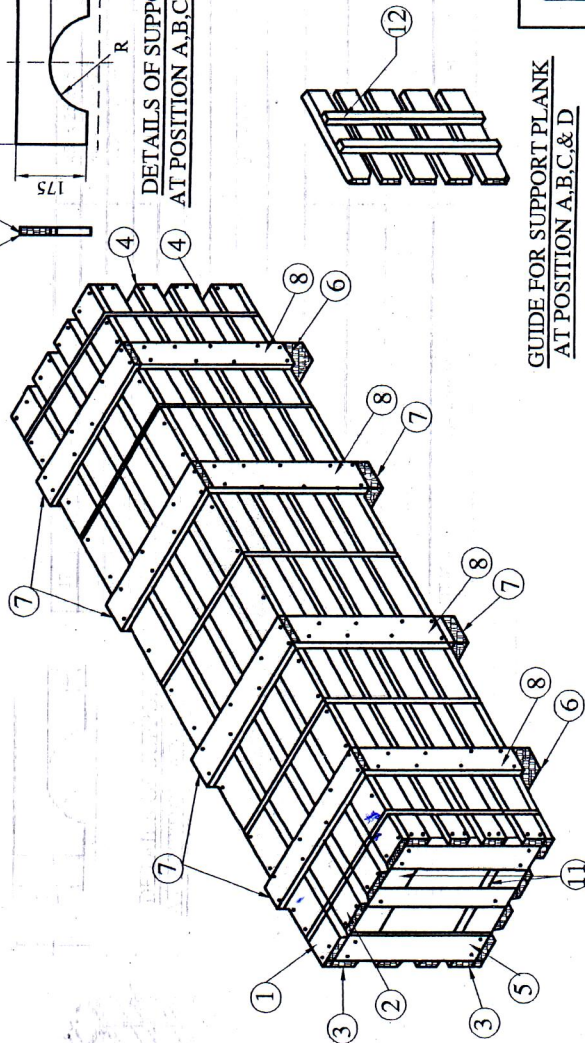


SUPPORT PLANK	R	L	T
A	94	39	25
B	110	55	8
C	123	68	8
D	147	92	25

THE INFORMATION ON THIS DOCUMENT
LIMITED, IT MUST NOT BE USED
TO THE INTEREST OF THE COMPANY



DETAILS OF SUPPORT
AT POSITION A,B,C,& D



GUIDE FOR SUPPORT PLANK AT POSITION A,B,C,& D

[illegible]

DEPT	GRADE OF TOL DIM C/M/F		SCALE N.T.S.	WEIGHT (kg) -- (Approx)	APPD	S.S.F.	1/16	REF TO ASSY.DRG	ITEM No.	No. OF ITEMS
CODE										
TITLE					CARD CODE	DRAWING No.			REV.	
WOODEN BOX						3 982 13 19305 WB			00	
									No. OF SHEETS	

	GUIDE PLANK		455 x 25 x 25	* MATERIAL	8
11	SIDE PLANK		460 x 100 x 25	"	4
10	SUPPORT PLANK (A) & (D)		455 x 175 x T	"	4
9	SUPPORT PLANK (B) (C)		455 x 175 x T	PLY WOOD	4
8	BATTEN		510 x 100 x 25	* MATERIAL	8
7	BATTEN		560 x 100 x 25	"	6
6	BATTEN		560 x 100 x 50 (25 x 2)	"	2
5	REINFORCEMENT PLANK		460 x 100 x 25	"	6
4	STAY PLANK		2280x75x25	"	4
3	STAY PLANK		2280x75x25	"	4
2	STAY PLANK		2280x100x25	"	4
1	STAY PLANK		2280x100x25	"	4
ITEM No.	DESCRIPTION	SIZE OF PLANK	MATERIAL	QTY	
NAME OF CUSTOMER					

NOTES:

1. *MATERIAL : WOOD AS PER GROUP I OR II OF IS:6662-1993.
2. ALL JOINTS SHOULD BE SECURED BY A ADEQUATE NUMBER OF WIRE NAILS OF Ø2.8x60 L CONFORMING TO IS:723-1972.
3. DIMENSIONS INDICATED REFER TO POST SHRINKAGE STAGE AND HENCE DUE PROVISION FOR SHRINKAGE OF PLANKS SHOULD BE MADE BY THE VENDOR WHILE CUTTING THE SHOCKS.
4. SUPPORT AT POSITION A,B,C & D, SHOULD BE FIXED TO THE BOX ONLY AT THE TIME OF PACKING THE PORCELAIN INSULATOR IN THE BOX
- ★ 5. BAND=HOOP IRON 12W 26 GAUGE AND BLUE FINISH
6. ENDS SHOULD BE PROVIDED WITH SUITABLE PACKING MATERIAL WHILE PACKING "INSULATOR WITHOUT METAL PART"
7. VOLUME OF THE WOOD FOR ONE BOX=0.125 m³ (4.43 ft³)
PLY WOOD REQUIRED 3.42 Sq. ft
8. LATERAL MOMENT OF INSULATOR TO BE ARRESTED BEFORE NAILING THE TOP SIDE.

CONTROLLED COPY

BHARAT HEAVY ELECTRICALS LTD.,
ELECTROPORCELAINS DIVISION
BANGALORE - 560 012

WOODEN BOX

SUPERSEDES DRG. No.

SHT.24 SIZE A3 420 x 297