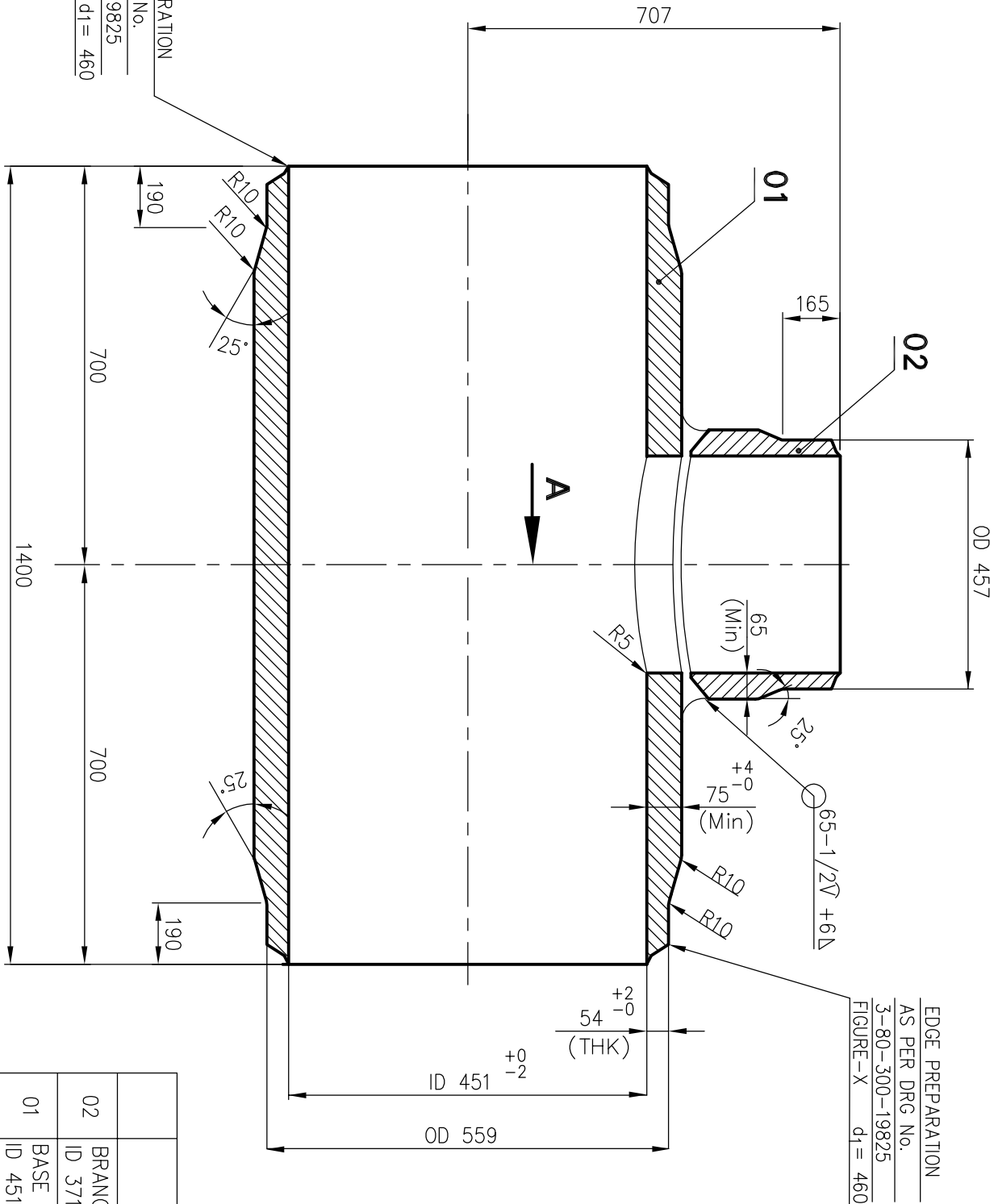
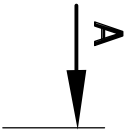


22092-103-08-3

ON DRAWING

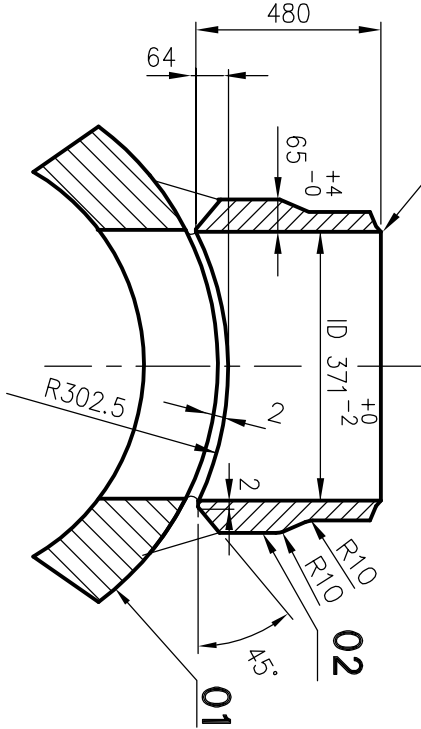


EDGE PREPARATION
AS PER DRG No.
3-80-300-19825
FIGURE-X d1= 460

EDGE PREPARATION
AS PER DRG No.
3-80-300-19825
FIGURE-X d1= 375

NOTES :-

- DESIGN PRESSURE : 188.6 Kg/Sq.Cm (g)
- DESIGN TEMPERATURE : 540° C
- FOLLOW TDG : 108
- ELECTRODES TO BE USED ARE,
a) GTAW : ER90S-B9 (A)
b) SMAW : E9015-B9 (A)
- PIPE SA335P91(A) CAN ALSO BE USED IN PLACE OF SA182F91(A).
- THE FINISHED MATERIAL SPECIFICATION WILL BE SA182F91(A) UNDER MATERIAL CODE : 925058160000



SECTION-AA

02	BRANCH NOZZLE L=480 ID 371.0 x Thk 65.0 Min	3-80-301-26022						243.000	
01	BASE PIPE L = 1400 ID 451.0 x Thk 75.0 Min	3-80-301-26022						1150.000	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE	A	C	UNIT WT.	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	S.P.PALANI	05.02.09	NO OF ITEMS
CHD	VENKAT	05.02.09	
APPD	K.V.RAMANI	05.02.09	

REV	DATE	ALTD	PALANI
01	06-03-09	APPD	VENKAT
ZONE	NOTE-06 MATERIAL SPECIFICATION REVISED.		

ALL REVISIONS INDICATED AS



TITLE
FABRICATED UNEQUAL TEE
(OD559.0x54.0/OD457x43.0)

CAIRD CODE	DRAWING No.	REV
U 01	3-80-301-26022	01

CAUTION

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY