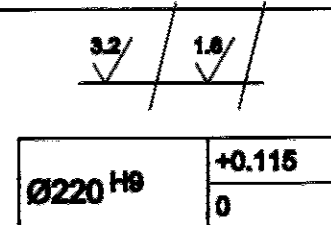


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| GEAR DATA               | I                                           | II                                          |
|-------------------------|---------------------------------------------|---------------------------------------------|
| NO OF TEETH             | 34                                          | 32                                          |
| MODULE                  | 6                                           | 6                                           |
| PRESSURE ANGLE          | 20°                                         | 20°                                         |
| CORRECTION FACTOR       | +0.5                                        | +0.5                                        |
| DIA OF ROLLER           | 8.64                                        | 8.64                                        |
| DIMN.BETWEEN ROLLERS    | 200.315 <sup>+0.472</sup> <sub>+0.364</sub> | 188.298 <sup>+0.421</sup> <sub>+0.317</sub> |
| QUALITY & TOL. ZONE     | 8C DIN 3967                                 | 8C DIN3967                                  |
| MATING GEAR NO.OF TEETH | 34                                          | 32                                          |
| MATING GEAR DRG. NO     | 3-7-1155-08-00461                           | 30-ST-115-01-073                            |
| CENTRE DISTANCE         | 0.00                                        | 0.00                                        |

01. TEMPERED TO 95 ±5 daN/mm<sup>2</sup>  
02. GAS NITRIDED BY SPECIAL NITRIDING METHOD TO 0.8-1.0 mm DEPTH.  
03. ALL SHARP CORNERS CHAMFERED TO 0.3x45°

[illegible]