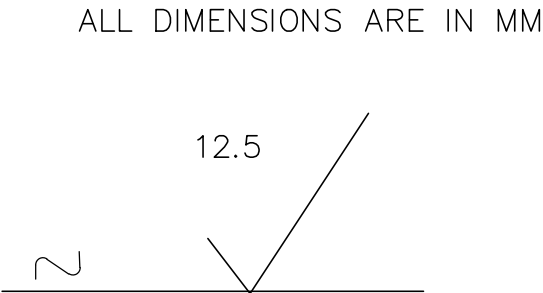
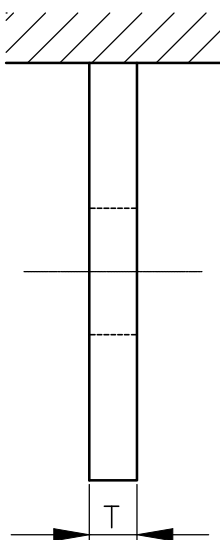
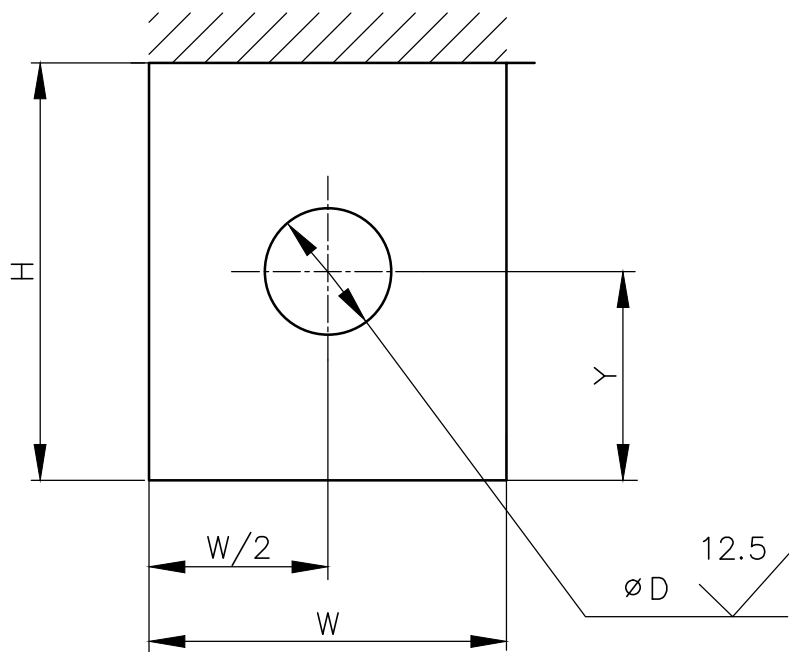


3-48-999-32538
DRAWING NO:

FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD.NO TP 023 0299



VARIANT NO	SLT.NO	DIA	W	H	øD	Y	T
01	01	25	80	110	32.5	50	12
02	02	32	100	140	40	60	12
03	03	40	110	160	48	70	20
04	04	50	150	200	58	90	25
05	05	32	100	140	40	60	20
06	06	50	150	200	58	90	25

01 05

01

06		PL25X150X200			15-011-081			5.400	
					IS2062Fe410B			1	
05		PL20X140X100			15-011-150			2.000	
					IS2062Fe410A			1	
04		PL25X150X200	04	15-011-081	15-011-150			4.700	
					IS2062Fe410B			1	
03		PL20X110X160			15-011-150			2.800	
					IS2062Fe410A			1	
02		PL12X100X140 PL20X100X140	02		15-011-132			1.300	
					IS2062Fe410A			1	
01		PL12X80X110			15-011-132			0.800	
					IS2062Fe410A			1	
VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT
					VAR NO	MATERIAL SPECN		DI	QUANTITY

REV	DATE	ALTERED : R.DEEPAK	REV	DATE	ALTERED : D.MANI
05	29-05-14	CHD & APPD: RAVI	04	18-04-14	CHD & APPD: K.PAD
ZONE	"T" CORRECTED IN VARI.NO: 4		ZONE	VAR.NO 04 MATL. CODE ALTERED.	

REV	DATE	ALTERED : P.GUNA	REV	DATE	ALTERED : S.T.V	REV	DATE	ALTERED : S.T.V
03	22.01.07	CHD & APPD: M.SHAN	02	21.4.2000	CHD & APPD: P.J.R	01	27.11.87	CHD & APPD: P.J.R
ZONE	DRAWING RETRACED IN AUTO CAD		ZONE	VARIANT NO. ADDED VARIANT NO.02 SIZE ALTERED		ZONE	VAR NO 04 ,HOLE ø ALTERED VAR NO 05&06 ,ADDED	

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TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT
" RETRACED "



Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

DRN	NAME S.T.V	SIGNATURE	DATE 17.6.82
CHD	R.P.N		17.6.82
APPD	P.J.N		17.6.82

DEPT DUCT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE NTS	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE 124					
TITLE LUG PLATE					DRAWING NO : 3-48-999-32538
					REV 05