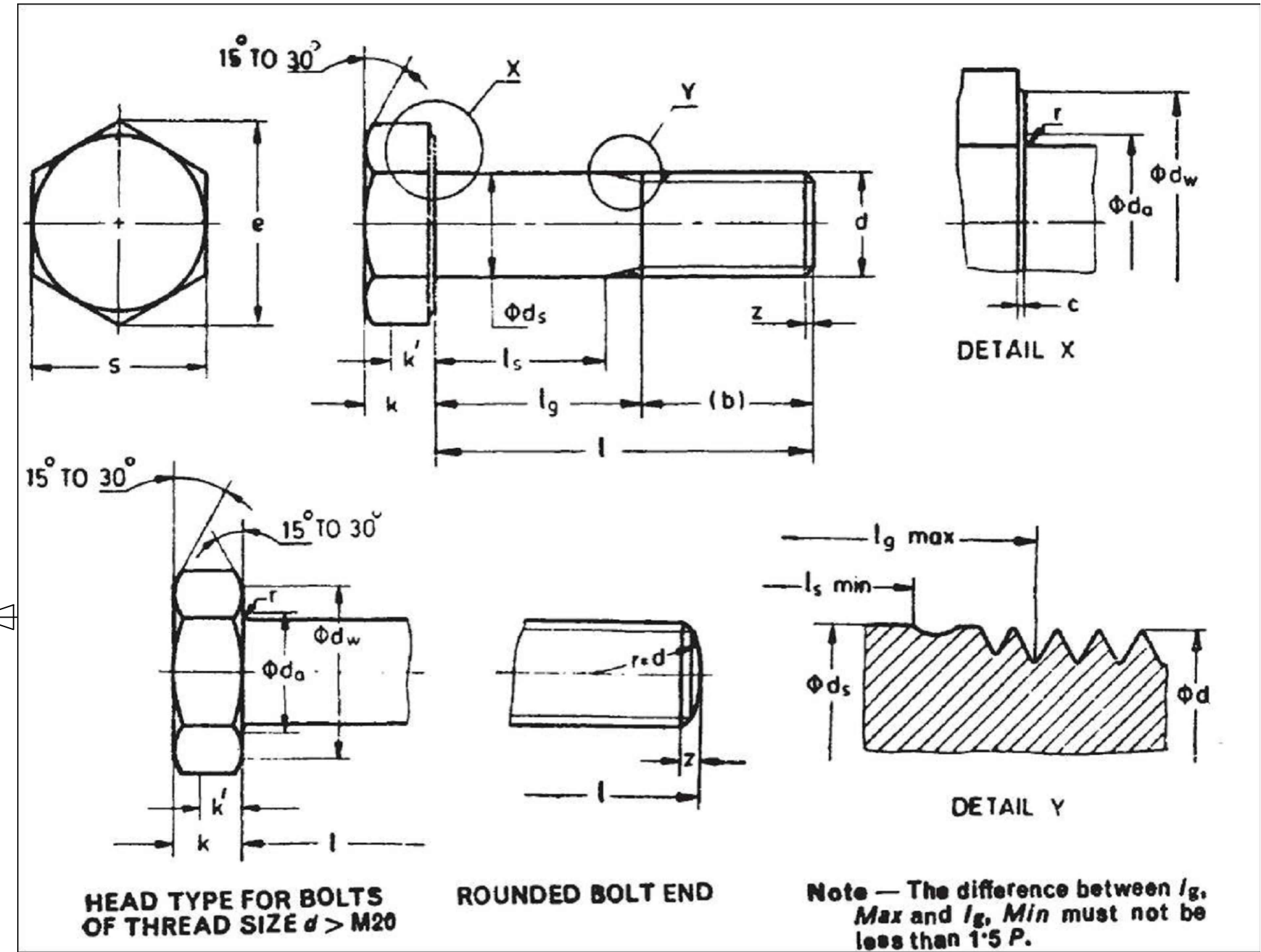


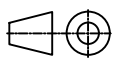


Sl.No	Bolt Variant	l (mm)	b (mm)	l _g (mm)
1	M24X70-Extended	70	65	5
2	M24X90-Extended	90	70	20
3	M24X130-Extended	130	80	50
4	M24X170-Extended	170	80	90

1. The Threaded portion and shank length are to be followed as per the table
2. Other dimensions are as per IS 3757 standard
3. Bolts property class 8.8.

REV	DATE	ALTERED : K.S.PANDIAN
03	25-04-2019	CHD & APPD: MUTHU.S
		SKETCH RESIZED
REV	DATE	ALTERED : SHAILESH
02	16.08.2018	CHD & APPD: MPN/MUTHU.S
		NOTES NO.03 ADDED.
REV	DATE	ALTERED : MUTHU
01	21.07.2018	CHD & APPD: SARAVANA
		DIMENSIONS UPDATED IN FIGURE

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TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
 355-055	Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI – 620014		DRN	NAME SHAILESH	SIGNATURE	DATE 08.06.18
			CHD	MPN/MUTHU		08.06.18
			APPD	SHANMUGAM		08.06.18
PT ST	ALL DIMENSIONS ARE IN MM		SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG	
DE 122						
TLE M24X70,90,130 170–EXTENDED THREAD–HSFG BOLTS					DRAWING NO : 3–35–700–06802	
					REV 03	