

For Coil B (Coils B, D, F, H, J, L are similar)

20 TPH

32 No of U Bends →



48 No of U Bends →



For Coil A

48 Nos →

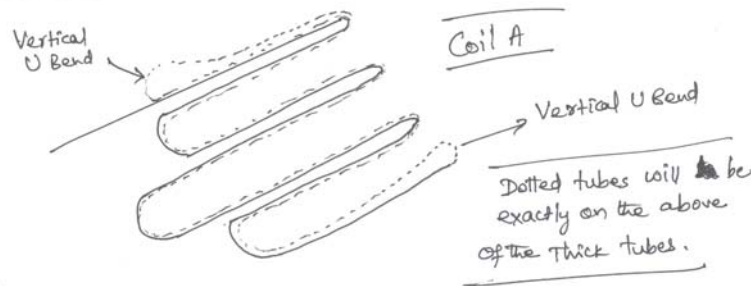
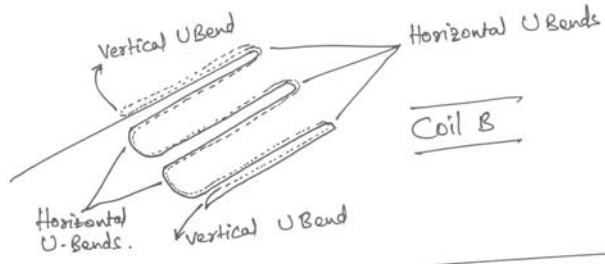


48 Nos →



2 x 691 mm length tube required for Middle Vertical Tubes.  
2 x 5000 mm length tube required for risers.

This requirement is for only Coil A and Coil B only.



Like this 16 Steps will be there.