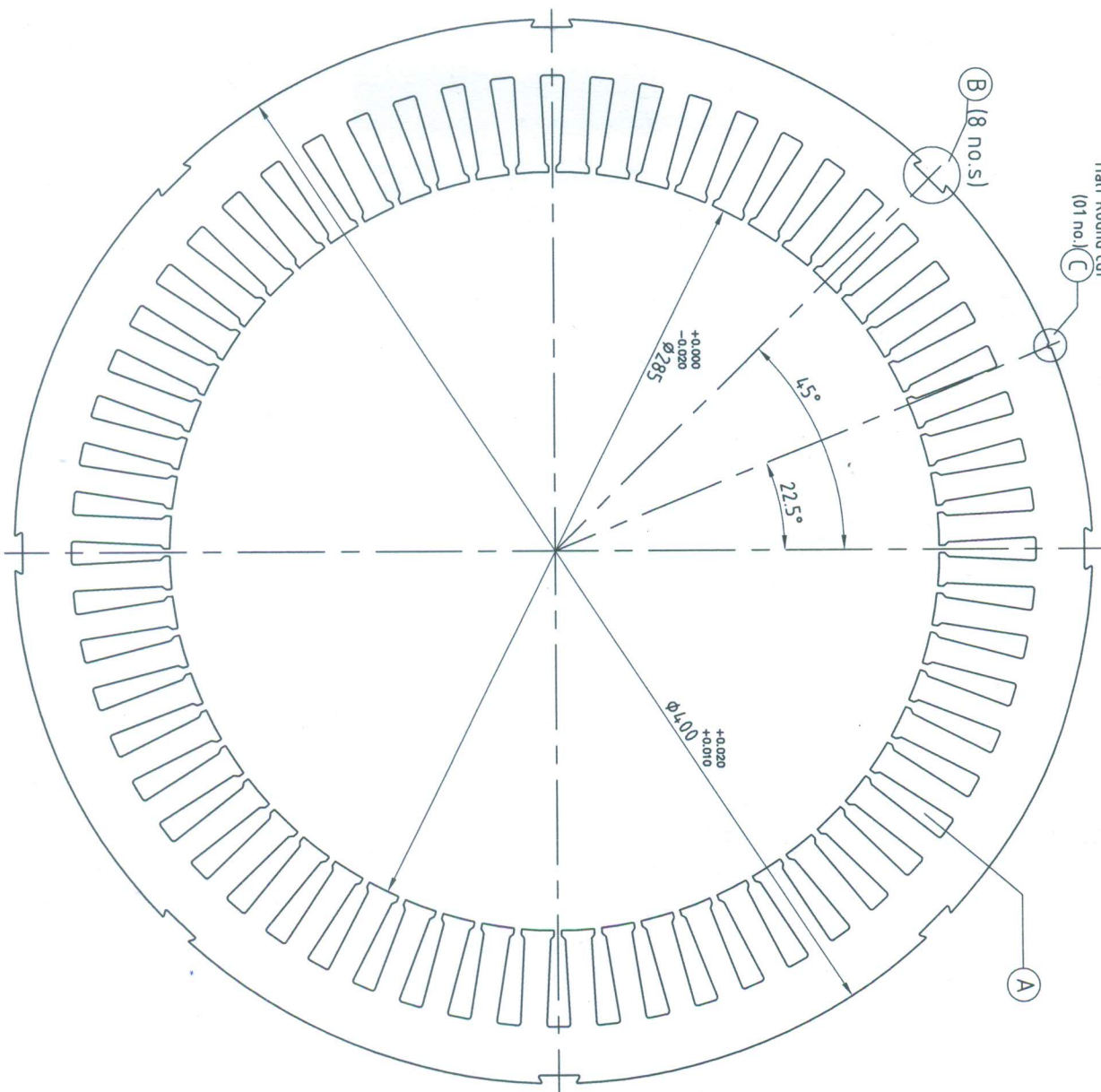
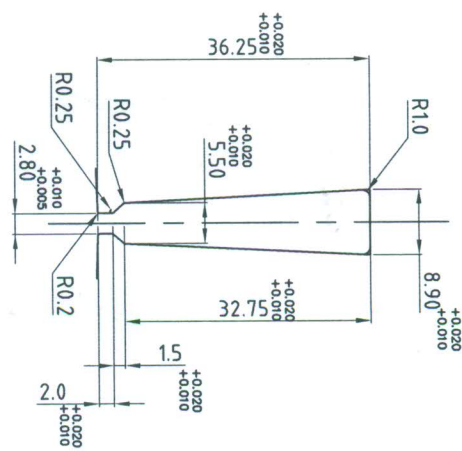


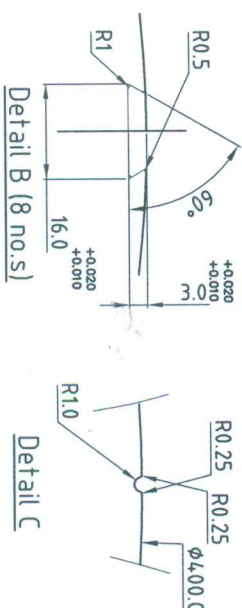
B (8 no.s)



0.70



Detail C



Technical Requirements:

1. CRNGO of 0.35 mm thick Silicon Steel sheets of size 410mm x 410mm with ID 282mm in stacked form with MS Plates & Bolts will be provided by BHEL R&D for punching stator stampings. Vendor has to collect the raw material from BHEL R&D.
2. Tolerances to be maintained as indicated against each dimension.
3. Stampings to be supplied in stacked condition with MS locking plates and bolts.
4. General tolerance is ± 0.1 mm.

TYPE OF PRODUCT OR NAME OF CUSTOMER /PROJECT		PMSM - 145	
 BHARAT HEAVY ELECTRICALS LIMITED Corp. R&D Division, Vikramgarh HYDERABAD - 500 093			
DEPT.		SCALE	WEIGHT(Kg)
CODE			
TITLE	Stator Stamping	NAME	SIGN.
		DATE	
		DRAW.	GVN
		CHK.	GVN
		APPR.	SKR
REF. TO ASSY. DRWG.	ITEM NO.	NO. OF ITEMS	
DRAWING NO.		REV.	
2DC183150001		00	
SHEET NO.	NO. OF SHEETS		
7	8		

REV.	DATE		REV.	DATE		REV.	DATE		REV.	DATE	
	ALTERED	APPRO.		ALTERED	APPRO.		ALTERED	APPRO.		ALTERED	APPRO.
	CHECKED			CHECKED			CHECKED			CHECKED	
ZONE			ZONE			ZONE			ZONE		

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