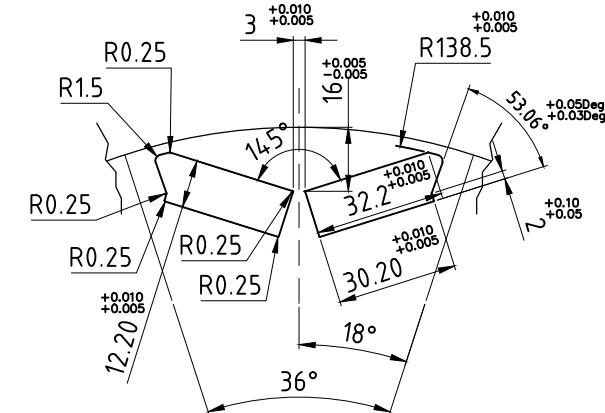
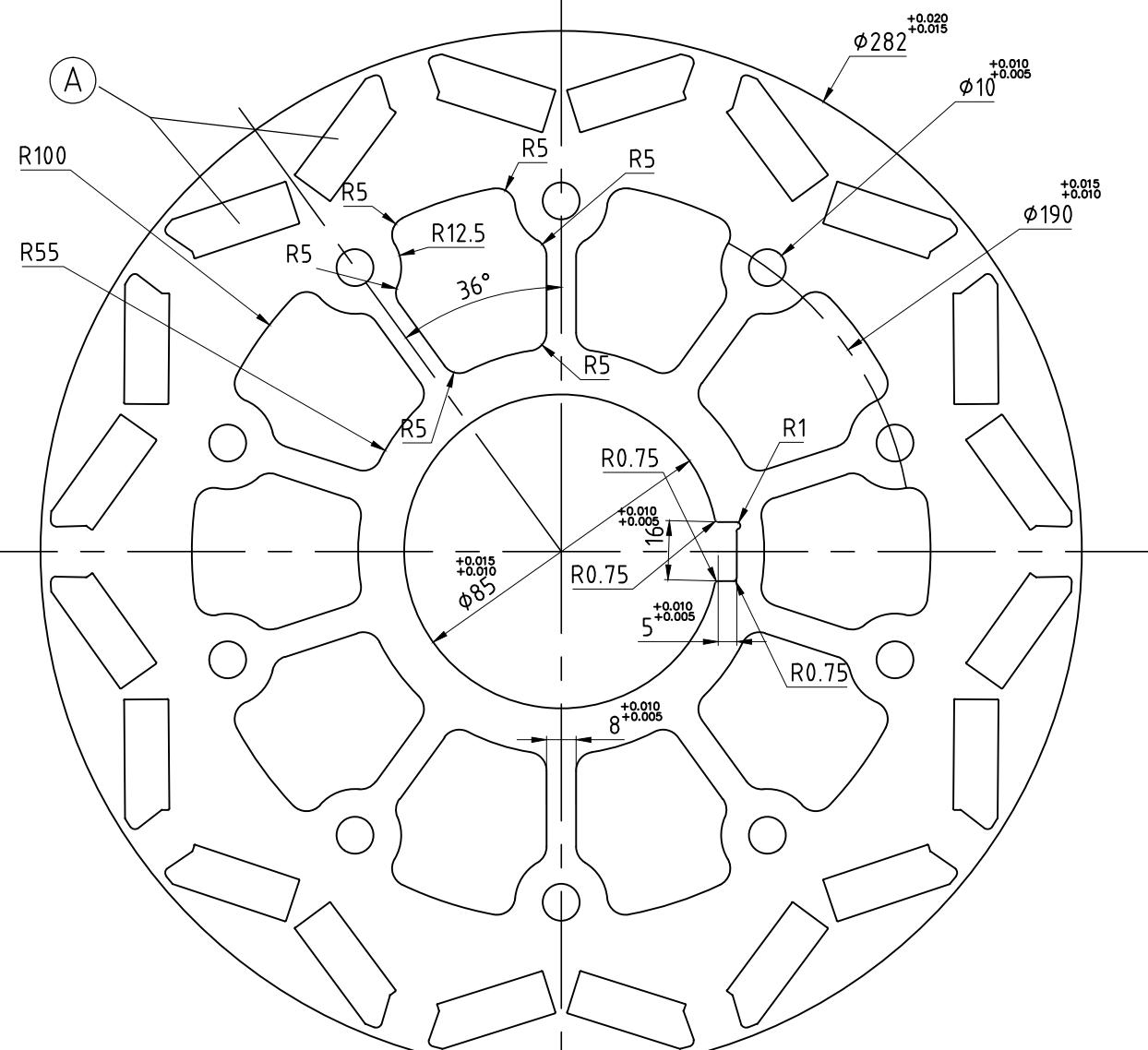


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2DC18315002



Detail A (10 Sets)

Technical Requirements:

1. CRNGO of 0.35 mm thick Silicon Steel sheet will be provided by BHEL R&D for punching rotor stampings. Vendor has to collect the raw material from BHEL R&D.
2. Tolerances to be maintained as indicated against each dimension.
3. Stampings to be supplied in stacked condition with MS locking plates and bolts.
4. General tolerance is +/-0.1mm.

| | | | | | |
|--|-------|-----------------------------|-------------------|--------------------|---------------|
| TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT | | PMSSM - 145 | | | |
|  BHARAT HEAVY ELECTRICALS LIMITED Corp. R&D Division, Vikasnagar HYDERABAD - 500 093 | | NAME DRN. | SIGN. GVN | DATE 15.12.2020 | NO.OF VAR. |
| DEPT. | SCALE | WEIGHT(Kg) | REF. TO ASSY DRG. | ITEM NO. | NO.OF ITEMS |
| CODE | | | | | |
| TITLE Rotor Stamping | | DRAWING NO. 2DC183150002 | | REV. 00 | |
| | | SHEET NO. 8 | | NO OF SHEETS | |