

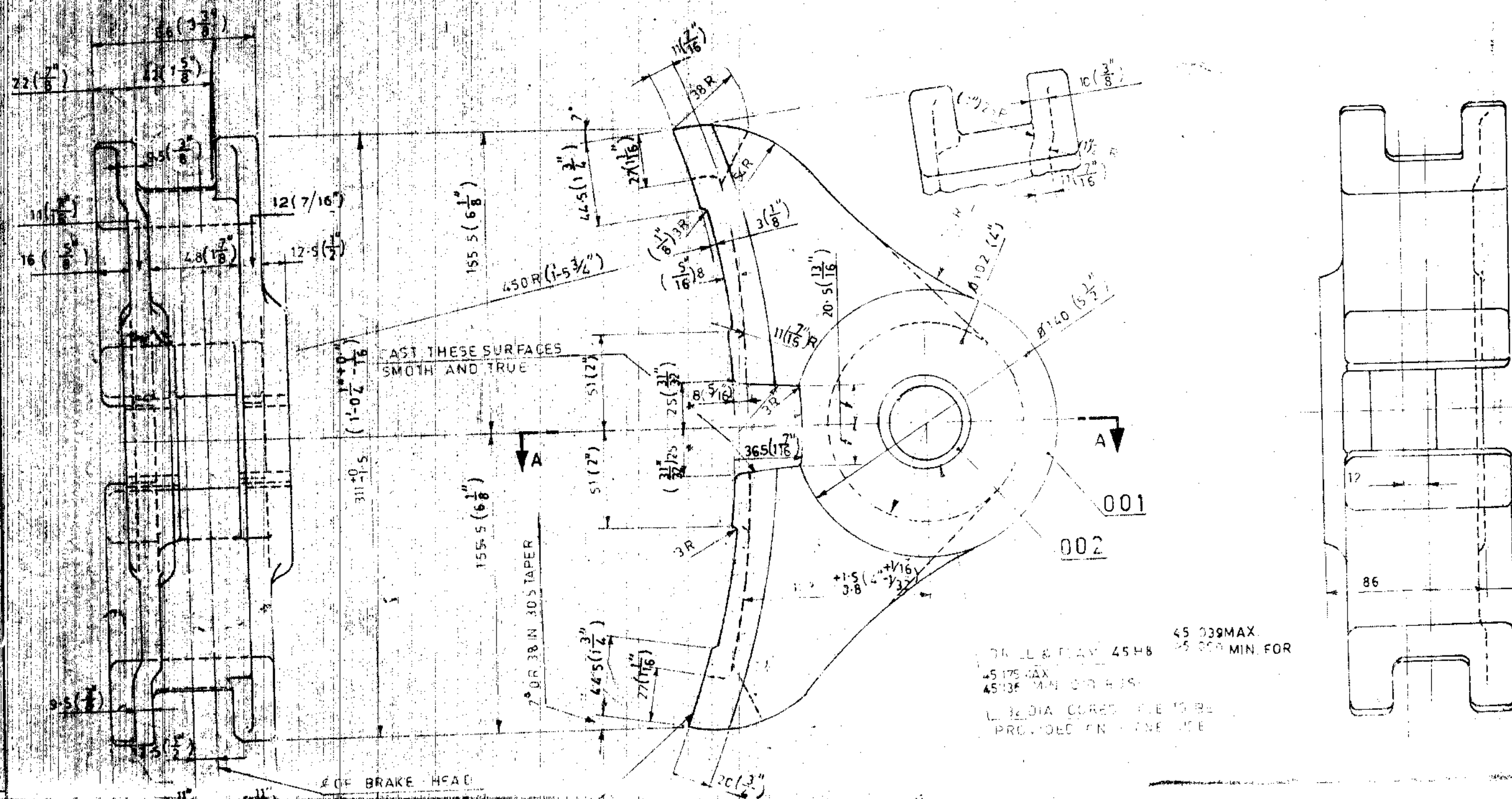
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

DIMENL TOL :- AS PER CORP. STD. AA 023 02 08 COARSE GRADE UNLESS OTHERWISE STATED.

NOTES

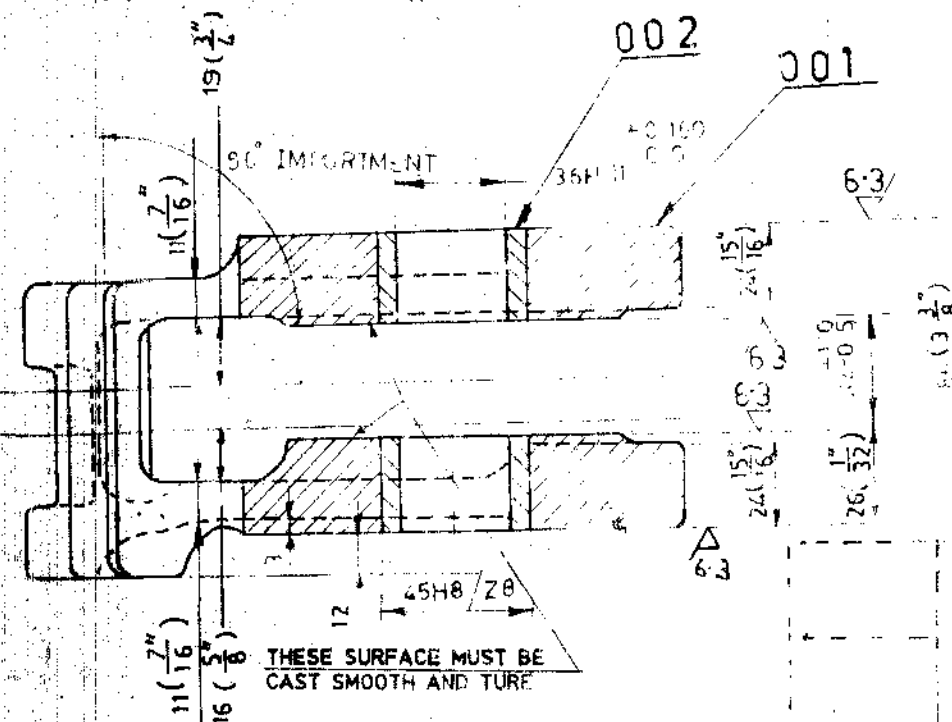
1. DIMENSIONS MARKED THUS * ARE CRITICAL AND SHOULD BE STRICTLY ADHERED.
2. FINISH :- GIVE TWO COATS OF RED OXIDE PRIMER AFTER SAND BLASTING AND FINALLY GIVE TWO COATS OF DARK GREY SYNTHIC ENAMEL TO SHADE NO. 632, IS : 5.



DRILL & REAM 45H8 45 033MAX
45 000 MIN FOR
45 175 MAX
45 136 MIN 0.04 H9
1/2 DIA. CORED FILE TO BE
PROVIDED ON THE FACE

THIS SURFACE IS REQUIRED TO BE GROUND
IN ORDER TO HAVE PROPER MATING
SURFACE FOR BRAKE SHOE & KEY PASSAGE
THROUGH THE CLIP INSERTED ON THE
BRAKE SHOE.

OF BRAKE HEAD
OF BRAKE SHOE



SECTION AA

लोको प्लानिंग
डाइनिंग वाल्ड
दि 02.11.2015

GAUGE LIST		
IT NO.	TYPE	SIZE
001	PLUG	45 H 8 -0.039
002	PLUG	36 H 11 -0.160
003	SNAP	45 H 8 -0.075

STYLE LIST			
STYLE NO	ITEM VAR	DESCRIPTION	VERIFIED SIGN
704001	00	BRAKE HEAD	

002	002	BUSH 45 0/D X 36 1/D X 25	2 7 19 19 01 008	016
001	001	BRAKE HEAD CAST STEEL		
VAR 00	REMARKS	VAR. No.	ITEM No.	DESCRIPTION
20	CARD TYPE-3	26	CARD TYPE-1	
ADDITIONAL INFORMATION		TYPE OF PRODUCT		
STATUS OF DRAWING		25KV AC LOCO WAG 5A		
STANDARD		OR		
DISTRIBUTION OF PRINTS		NAME OF CUSTOMER/PROJECT RAILWAY BOARD NEW DELHI		
02 (PPC) WASSY (E) QAX BAY 12 BAY 3		BHARAT HEAVY ELECTRICALS LIMITED		
1 2 2 1 1 2 2		JHANSI		
REV. DATE ALTERED		DEPT. GRADE OF		
05 51294		LOCO ENGE		
15.10.30 GR I WAS 15.10.30		CODE 404		
IN DRG ITEM NO. 001 AND 002 INDICATED		TITLE		
ZONE M/C SYMBOL ON OUTER SURFACES OF FORK CORRECTED. ON INNER SURFACES OF FORK M/C ADDED.		BRAKE HEAD		
STATUS OF DRG WAS 'U'		CART CODE		
DESCRIPTION OF ITEM NO. 002 WAS BUSH 36 X 25 AND SIZE 40 O/D X 36 I/D X 25 L.G.		05		