

9. ON



STAMP HERE MONTH & YEAR OF MANUFACTURE
MANUFACTURER'S INITIAL AND ASSEMBLY DRG. NO.,
SK.DL-4561 & 'HC' IN 10mm IN RAISED TYPE.

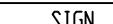
1. PROCUREMENT & SUPPLY OF THIS LOCO. SIDE BUFFER ASSEMBLY SHALL STRICTLY CONFORM TO THE SCHEDULE OF TECHNICAL REQUIREMENTS SPECIFICATION NO. MP-0.41.00.03 (REV.01) AUGUST 2005.
2. UNMACHINED OUTER SURFACES OF BUFFER CASING AND BUFFER PLUNGER SHALL BE PAINTED WITH PHIROZI COLOUR PAINT AS PER SPECIFICATION MENTIONED IN THE CLAUSE NO. 13.1 OF STR.
3. ALL WELD TO CONFORM TO CORPORATE STANDARD AA 062 21 01 GRADE II (FOR BUTT WELDS) & GRADE III (FOR FILLET WELDS).

STYLE LIST				
ST. NO.	ITEM	DESCRIPTION	VERIFIED	
	VAR.		SIGN.	DATE
959521	00	SIDE BUFFER		

Technical drawing of a square flange with a central circular feature and four bolt holes. Dimensions: 274 (total width), 210 CRS. (inner width), 210 CRS. (inner height).

SECTION -XX

[illegible]

CARD TYPE - 3				CARD TYPE - 1				CARD TYPE - 2					
ADDITIONAL INFORMATION				TYPE OF PRODUCT 350 / 700 / 1400 Hp.									
STATUS OF DRAWING U				OR NAME OF CUSTOMER/PROJECT									
DISTRIBUTION OF PRINTS LME(DV) - 1 LMP(DV) - 1 LMM(DV) - 3				 BHARAT HEAVY ELECTRICALS LTD. JHANSI				DRN	NAME DKK	SIGN 	DATE 05.03.19	NO. OF VAR 01	
								CHD	SBA		05.03.19		
								APPD	SKK/GR	-sd-	05.03.19		
REV	DATE	ALTERED		DEPT LME	GRADE OF UN. TOL.		SCALE 1:3	WEIGHT [KG]	REF. TO ASSY. NO.			ITEM NO	NO. OF ITEM 010
		CHECKED		CODE 404	DIM. C/M/F				1 718 57 01 001 1 719 57 04 000	001 003			
				TITLE SIDE BUFFER				CARD CODE	DRAWING NO. 2 718 57 01 002			REV. 00	
									SHEET NO. 01		NO. OF SHEETS 01		

SIZE A2