

420 10 61 912 2

EN. DRG.

SPECIAL RED MARKINGS
AT 3.8 KG/CM²

3 HOLES $\phi 5.55$ (EQUALLY SPACED)

122.2 PCD

FINISH SEMI-MAT BLACK STOVE
ENAMELLED THROUGH OUT THE
OUTER SURFACE

10 WINDOWS 3.18 WIDE X 25 LONG
COVERED INTERNALLY WITH NON-
INFLAMMABLE TRANSPARENT
STRIP. INTERNAL DEFLECTOR PAINTED
TO MATCH DIAL FINISH AT FRONT
PLATED AT REAR

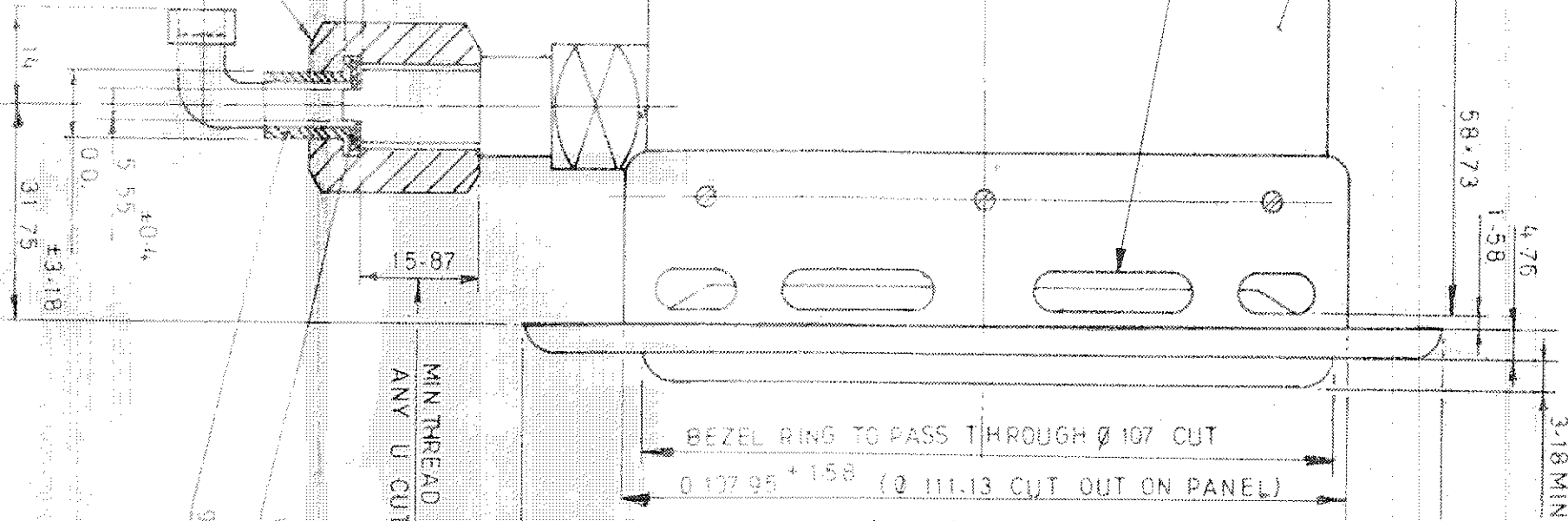
REAR POINTER
FOR LH SHOULDER

FRONT POINTER
FOR RH SHOULDER

LH

RH

CONNECTIONS WITH UNION NUTS TAIL
PIECES AND WASHERS IN ACCORDANCE
WITH BS 1780 (1960)



FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

STYLE LIST

STYLE NO	ITEM NO	DESCRIPTION	VERIFIED	SIGN	DATE
954423	001	4" DUPLEX PRESSURE GAUGE (MR-BC)			
954472	002	4" DUPLEX PRESSURE GAUGE (BP-FP)			
709035	003	4" DUPLEX PRESSURE GAUGE (BC-1, BC-2)			

NOTE

- GAUGE SHALL BE MANUFACTURED, TESTED AND FITTED AS PER SPECN IS: 3624 (1966).
- THE RIGHT HAND AND LEFT HAND SHOULDER CONNECTION SHALL BE STAMPED AS PER TABLE SHOWN, POINTERS (BOTH FRONT AND REAR) SHOULD HAVE BLACK LETTERS ON WHITE GROUND.
- FIGURES AND OTHER DIAL MARKINGS SHALL BE WHITE.
- ACCURACY TO CONFIRM TO CLAUSE 14.1.4 OF IS: 3624-1979.

SUPPLIERS APPROVED PART/DRG.NOS.

IT NO	SUPPLIER	PART NOS
1	SCL	706003200
	SIL	00192301

BC 1	BC 2	BC 1
003	BC 1	BC 2
002	FP	BRK PIPE
001	MR	FEED PIPE
IT NO	STAMP ON LH SHOULDER	STAMP ON RH SHOULDER

VAR NO	REMARKS	ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	MATL SPECN	UNIT WT	QTY	QTY	QTY
54.85		27.25								
75.75/4.25		27.25								

ADDITIONAL INFORMATION
STATUS OF DRAWING
DISTRIBUTION OF PRINTS
PCG 5 5 OC L 2
ASSY 2

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LIMITED		JHANSI	
DRN.	T.T.	NAME	SIGN
CHD	D/S	Q	
APPD	M/10-5-7	DATE	S.1990
	M/10-5-7	REV	

TITLE 4" DUPLEX PRESSURE GAUGE
SUITABLE FOR FLUSH MOUNTING &
DIRECT ILLUMINATION COMPLETE
WITH UNION NUT TAIL PIECE & WASHER

DRAWING No. 2 715 19 01 027
SHEET No. 01 No. of SHEETS 01

IT JHS

SIZE A2