



Bharat Heavy Electricals Limited

(High Pressure Boiler Plant)

Tiruchirapalli – 620014, TAMIL NADU, INDIA

An ISO 9001 Company

MATERIALS MANAGEMENT

TITLE	Phone: +91 431 2574750 Fax : +91 431 252 0719 Email : mpraja@bhel.in / subramanian.s@bhel.in
CORRIGENDUM for NIT- 55025	

Enquiry Number: 2662000119	Enquiry Date: 09.10.2020	Due date for submission of quotation: 21.10.2020
You are requested to quote the Enquiry number date and due date in all your correspondences This is only a request for quotation and not an order		

CORRIGENDUM- I

Details of Corrigendum
1. REFER ATTACHED ANNEXURE FOR CORRIGENDUM
2. DUE DATE IS EXTENDED UP TO 30.10.2020
All other terms and conditions as published in the NIT- 55025 remain unaltered.

BHEL commercial terms & conditions and all annexure can be downloaded from BHEL web site <http://www.bhel.com> or from the Government tender website <http://tenders.gov.in> (public sector units) Bharat Heavy Electricals Limited) under enquiry reference “**2662000119**”

Tenders should reach us before 11:00 hours on the due date through EPS. Technical bid will be opened after 11:30 hours on the due date.

[Digitally signed]

(PACHAMUTHU R)
DGM /MM/Services

For Bharat Heavy Electricals Limited

ANNEXURE TO CORRIGENDUM-1

ENQUIRY NO : 26621000119 DT: 09/10/2020

DESCRIPTION : BEARING ASSEMBLY (for Ash Pan Drive)

Corrigendum in technical specification for above referred ENQUIRY.

Reference drawing for the above mentioned enquiry

Main Drg No.: 3-M-20B-07-1452

SUB DRGS.: DRG. NOS.:

1. 3-M-20B-07-1453,
2. 3-M-20B-07-3502,
3. 3-M-20B-07-3503,
4. 3-M-20B-07-3504,

Corrigendum

Points to be referred to manufacture and supply of Bearing Assembly:

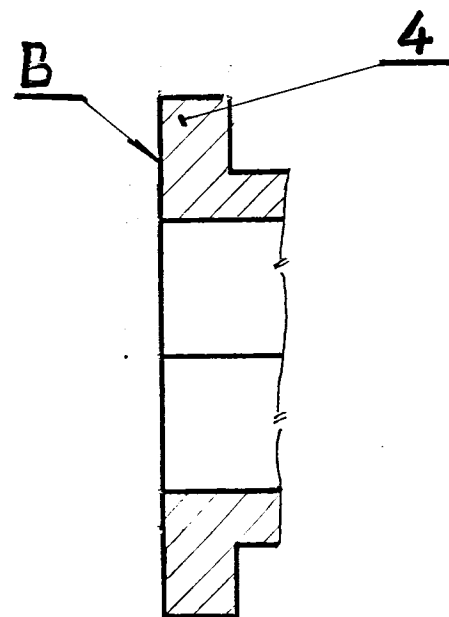
Bearing Assembly 'A'

1. Bearing Assembly 'A' to be manufactured as per Drg. 3-M-20b-07-1452, with Item No. 1,2,3,5,6,7,8,9,10
2. The Bearing Assembly 'A' **requirement quantity – 2 Nos.**
3. Drg. 3-M-20b-07-1452, Note 'A'.

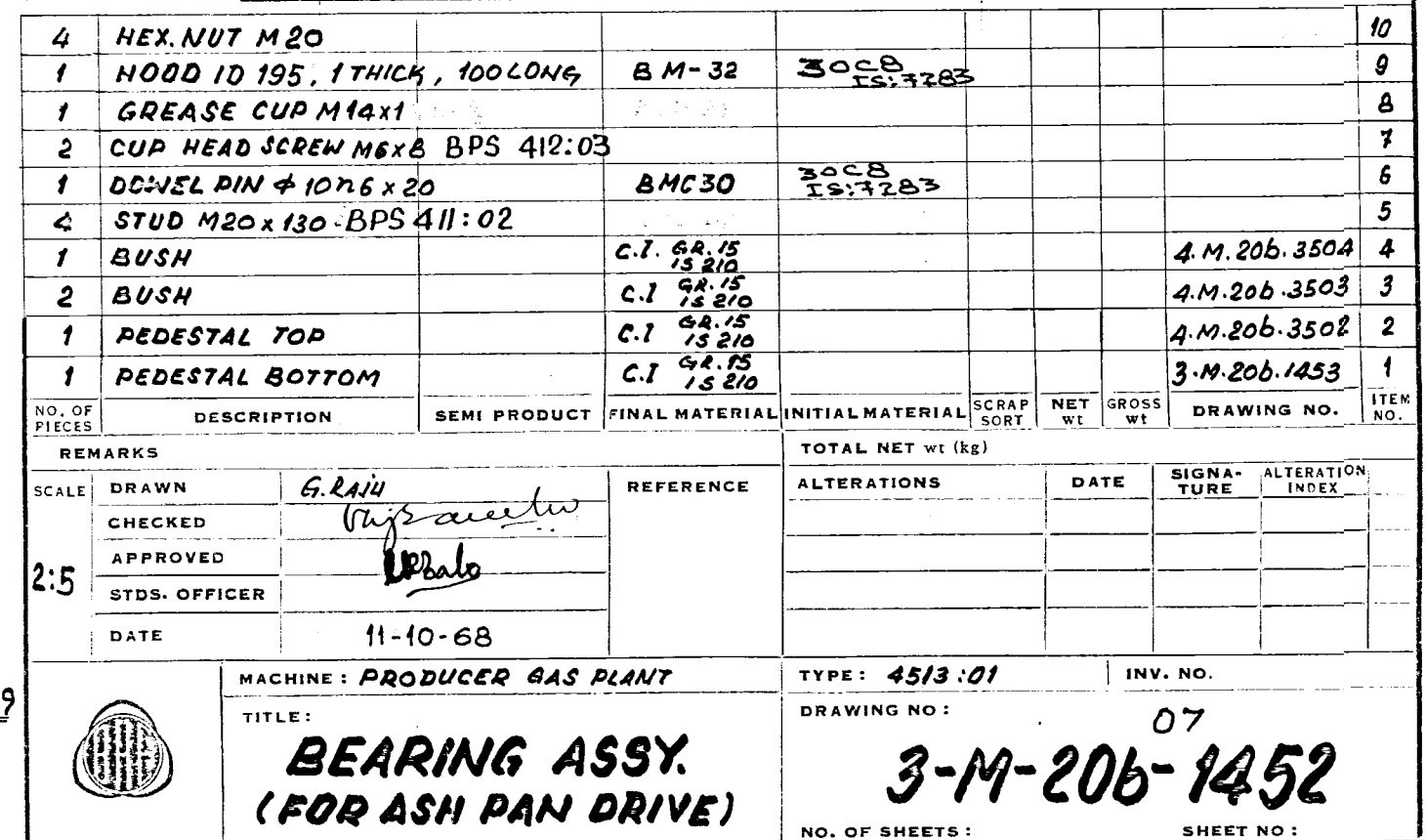
Bearing Assembly 'B'

1. Bearing Assembly 'B' to be manufactured as per Drg. 3-M-20b-07-1452, with Item No. 1,2,4,5,6,8,10
2. The Bearing Assembly 'B' **requirement quantity – 4 Nos.**
3. Drg. 3-M-20b-07-1452, Note 'B'.

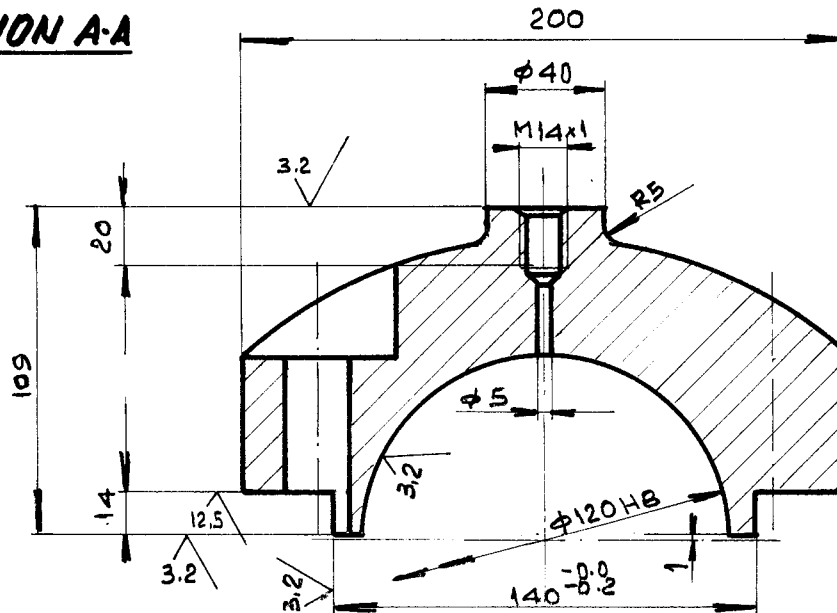
Total Supply Quantity is 2+4 = 6 Nos. of Bearing Assembly.



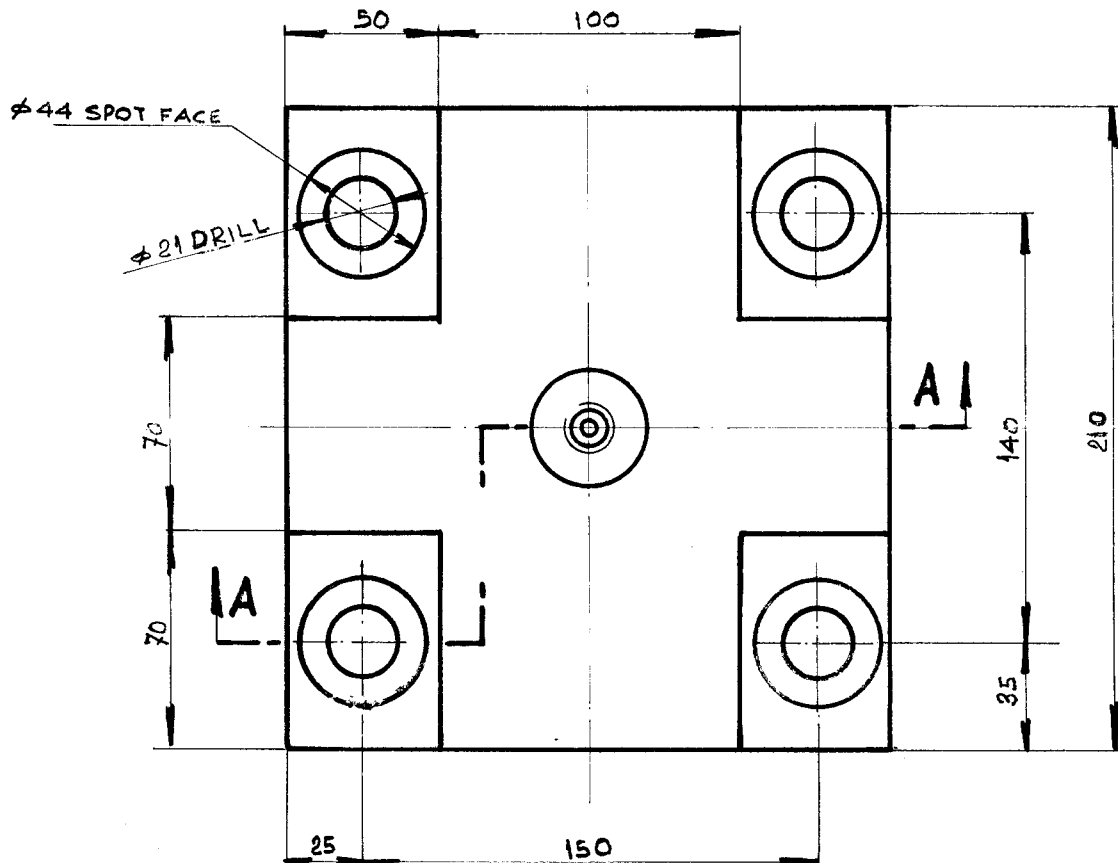
'A' BEARING WITH ITEM 3,7&9
'B' BEARING WITH ITEM 4



SECTION A-A



120 HB	+0.054
	+0.004



1			G.R 15 CI 15 210	FG 150 IS: 210		13.4	3.M.20b.1452	2
NO. OF PIECES	DESCRIPTION	SEMI PRODUCT	FINAL MATERIAL	INITIAL MATERIAL	SCRAP SORT	NET wt	DRAWING NO.	ITEM NO.
REMARKS				TOTAL NET wt (kg) CC:00 EC:07				
SCALE 2:5	DRAWN	G.2a/c bajraeehw Wals 23.10.68	REFERENCE	ALTERATIONS	DATE	SIGNA- TURE	ALTERATION INDEX	
	CHECKED							
	APPROVED							
	STDS. OFFICER							
	DATE							



MACHINE : PRODUCER GAS PLANT

TITLE :

PEDESTAL TOP

TYPE : 4513:01

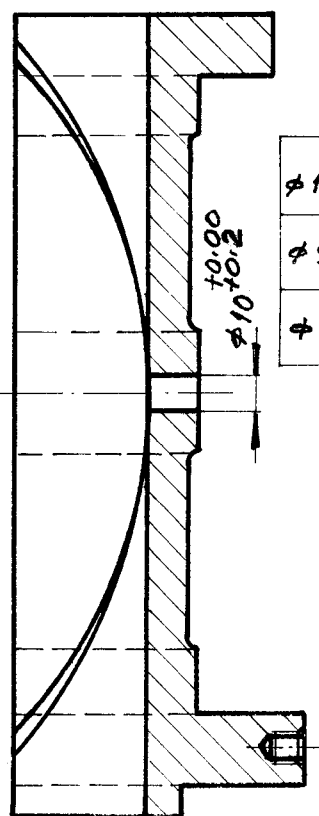
INV. NO.

DRAWING NO :

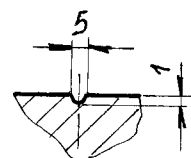
4-M-20b-3502

NO. OF SHEETS

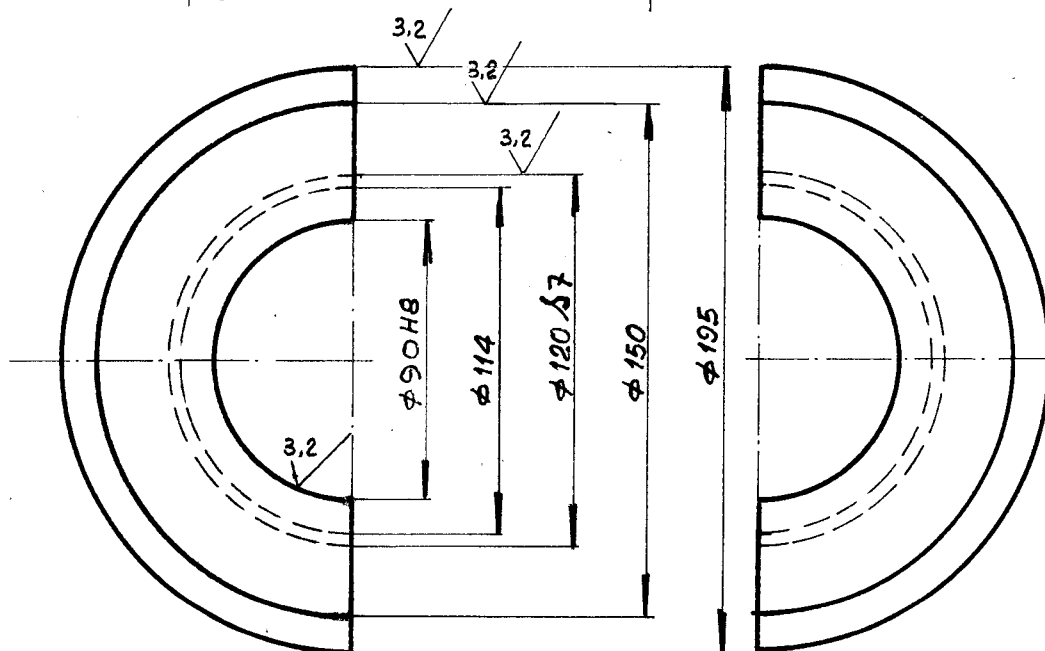
SHEET NO :



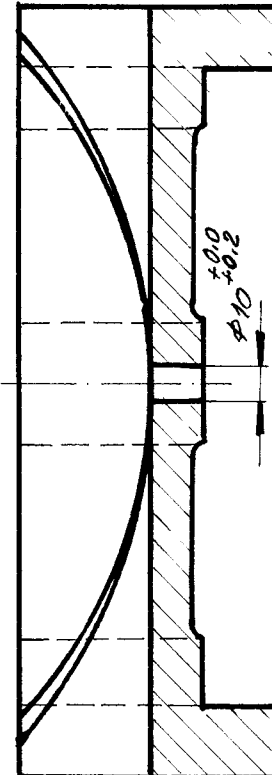
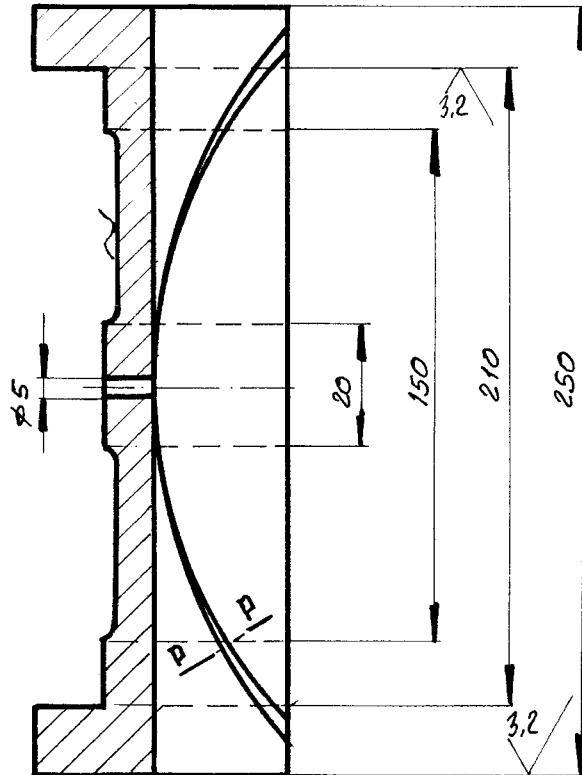
$\phi 110/16$	+0.013 -0.009
$\phi 90/H8$	+0.054 +0.000
$\phi 120/S7$	+0.114 +0.079



DETAIL P-P

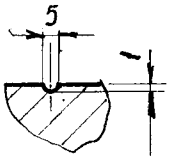


1			C-1.GR-20 IS 210	FGZTO IS: TIO					3. M. 20b. 1452	3
NO. OF PIECES	DESCRIPTION	SEMI PRODUCT	FINAL MATERIAL	INITIAL MATERIAL	SCRAP SORT	NET WT	GROSS WT	DRAWING NO.	ITEM NO.	
REMARKS				TOTAL NET wt (kg)						
SCALE	DRAWN	<i>G. Jain</i> <i>Vijay Kumar</i> <i>Upadhyay</i> 24.10.68	REFERENCE	ALTERATIONS	DATE	SIGNA- TURE	ALTERATION INDEX			
2:5	CHECKED									
	APPROVED									
	STDS. OFFICER									
	DATE									
MACHINE : PRODUCED GAS PLANT			TYPE : 4513:01		INV. NO.					
TITLE :			DRAWING NO :		07 4-M-20b-3503					
			NO. OF SHEETS		SHEET NO.					

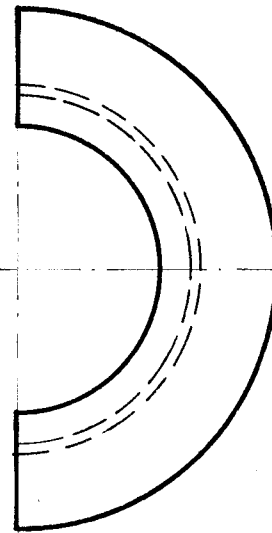
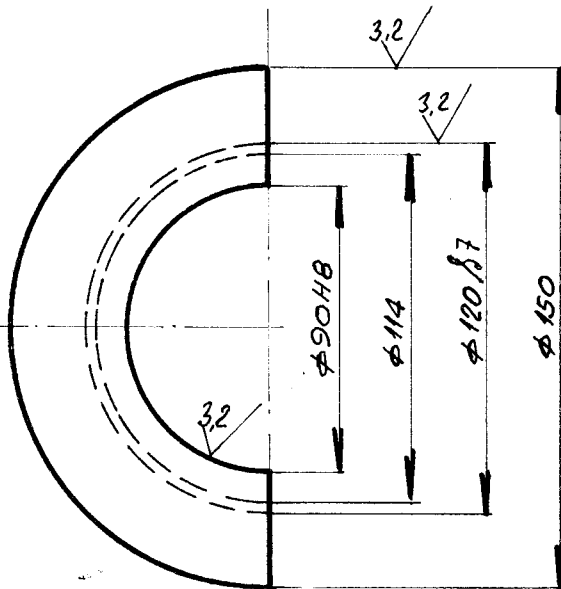


6.3/ ~ 3.2/

Φ90 HB	+0,054 +0,000
Φ120 β7	+0,114 +0,079



DETAIL D-D



1			C-2.GR-20 IS 210	FG 220 IS: 210					3.M.206.1452	4
NO. OF PIECES	DESCRIPTION	SEMI PRODUCT	FINAL MATERIAL	INITIAL MATERIAL	SCRAP SORT	NET WT	GROSS WT		DRAWING NO.	ITEM NO.
REMARKS				TOTAL NET wt (kg)						
SCALE	DRAWN	REFERENCE		ALTERATIONS		DATE	SIGNA- TURE	ALTERATION INDEX		
2:5	CHECKED	<i>G. Raju</i> <i>Vijayalakshmi</i> <i>l. Balu</i>								
	APPROVED									
	STDS. OFFICER									
	DATE									
		24. 10. 68								



MACHINE : PRODUCER GAS PLANT

TITLE:
BUSH

TYPE: 4513:01

INV. NO.

DRAWING NO:

4-M-200-3504⁰⁷

NO. OF SHEETS

SHEET NO: